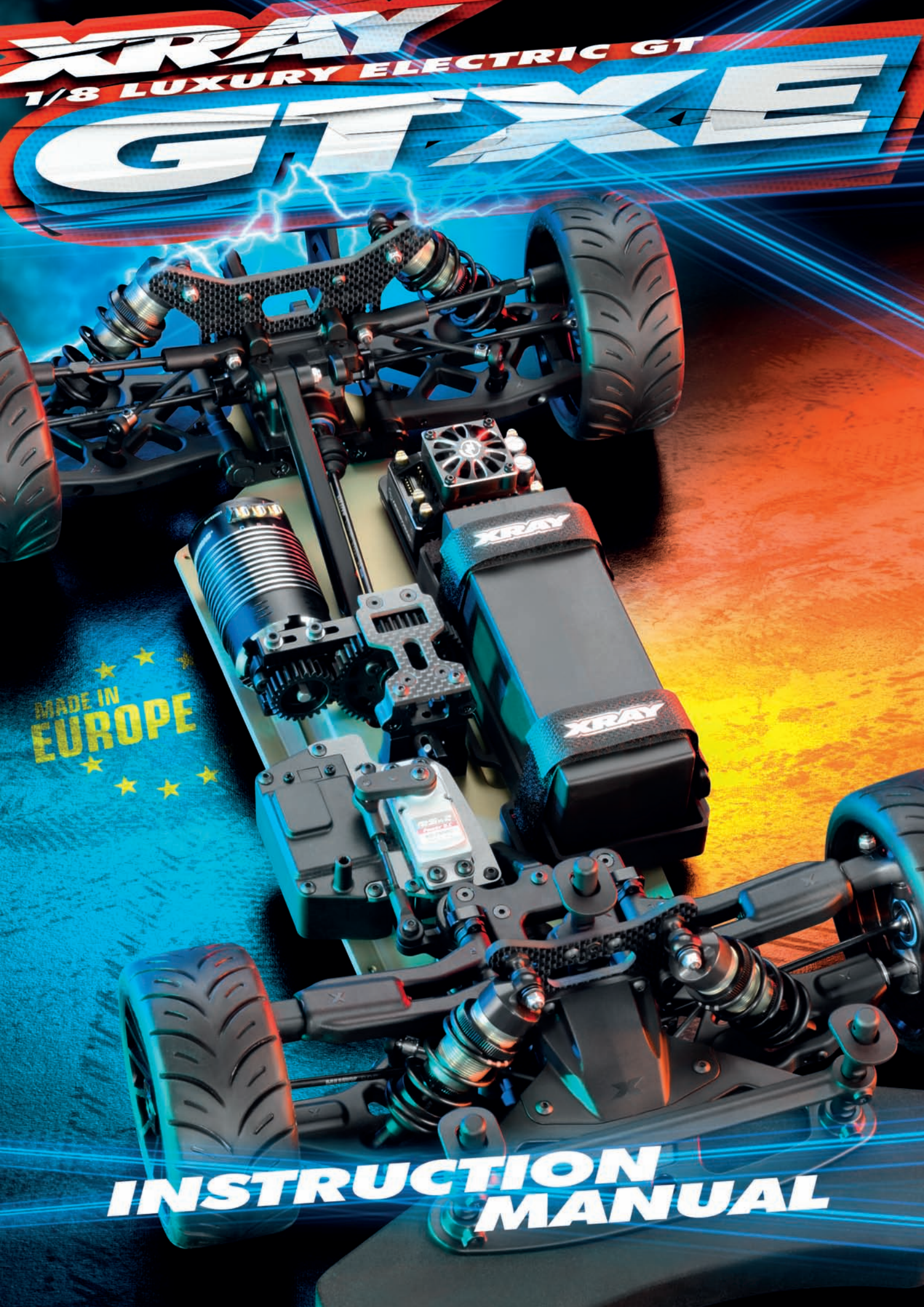
XRAY

1/8 LUXURY ELECTRIC GT

GTXE



INSTRUCTION MANUAL

BEFORE YOU START

The GTX8E is a high-competition, high-quality, 1/8-scale electric GT car intended for persons aged 16 years and older with previous experience building and operating RC model racing cars. This is not a toy; it is a precision racing model. This model racing car is not intended for use by beginners, inexperienced customers, or by children without direct supervision of a responsible, knowledgeable adult. If you do not fulfill these requirements, please return the kit in unused and unassembled form back to the shop where you have purchased it.

Before building and operating your GTX8E, YOU MUST read through all of the operating instructions and instruction manual and fully understand them to get the maximum enjoyment and prevent unnecessary damage. Read carefully and fully understand the instructions before beginning assembly.

Make sure you review this entire manual, download and use set-up book from the web, and examine all details carefully. If for some reason you decide the GTX8E is not what you wanted or expected, do not continue any further. Your hobby dealer cannot accept your GTX8E kit for return or exchange after it has been partially or fully assembled.

Contents of the box may differ from pictures. In line with our policy of continuous product development, the exact specifications of the kit may vary without prior notice.

CUSTOMER SUPPORT

We have made every effort to make these instructions as easy to understand as possible. However, if you have any difficulties, problems, or questions, please do not hesitate to contact the XRAY support team at info@teamxray.com. Also, please visit our Web site at www.teamxray.com to find the latest updates, set-up information, option parts, and many other goodies. We pride ourselves on taking excellent care of our customers.

You can join thousands of XRAY fans and enthusiasts in our online community at: **www.teamxray.com**

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Email: xray@rcamerica.com

FAILURE TO FOLLOW THESE INSTRUCTIONS WILL BE CONSIDERED AS ABUSE AND/OR NEGLECT.

SAFETY PRECAUTIONS

Contains:
LEAD (CAS 7439-92-1) ANTIMONY (CAS 7440-36-0)
WARNING: This product contains a chemical known to the state of California to cause cancer and birth defects or other reproductive harm.
CAUTION: CANCER HAZARD
Contains lead, a listed carcinogen. Lead is harmful if ingested. Wash thoroughly after using. DO NOT use product while eating, drinking or using tobacco products. May cause chronic effects to gastrointestinal tract, CNS, kidneys, and blood. MAY CAUSE BIRTH DEFECTS.

When building, using and/or operating this model always wear protective glasses and gloves.

Take appropriate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation! Please read the instruction manual before building and operating this model and follow all safety precautions. Always keep the instruction manual at hand for quick reference, even after completing the assembly. Use only genuine and original authentic XRAY parts for maximum performance. Using any third party parts on this model will void guaranty immediately.

Improper operation may cause personal and/or property damage. XRAY and its distributors have no control over damage resulting from shipping, improper construction, or improper usage. XRAY assumes and accepts no responsibility for personal and/or property damages resulting from the use of improper building materials, equipment and operations. By purchasing any item produced by XRAY, the buyer expressly warrants that he/she is in compliance with all applicable federal, state and local laws and regulation regarding the purchase, ownership and use of the item. The buyer expressly agrees to indemnify and hold harmless XRAY for all claims resulting directly or indirectly from the purchase, ownership or use of the product. By the act of assembling or operating this product, the user accepts all resulting liability. If the buyer is not prepared to accept this liability, then he/she should return this kit in new, unassembled, and unused condition to the place of purchase.

IMPORTANT NOTES - GENERAL

- This product is not suitable for children under 16 years of age without the direct supervision of a responsible and knowledgeable adult.
- Carefully read all manufacturers warnings and cautions for any parts used in the construction and use of your model.
- Assemble this kit only in places away from the reach of very small children.
- First-time builders and users should seek advice from people who have building experience in order to assemble the model correctly and to allow the model to reach its performance potential.
- Exercise care when using tools and sharp instruments.
- Take care when building, as some parts may have sharp edges.
- Keep small parts out of reach of small children. Children must not be allowed to put any parts in their mouth, or pull vinyl bag over their head.
- Read and follow instructions supplied with paints and/or cement, if used (not included in kit).
- Immediately after using your model, do NOT touch equipment on the model such as the motor and speed controller, because they generate high temperatures. You may seriously burn yourself seriously touching them.
- Follow the operating instructions for the radio equipment at all times.
- Do not put fingers or any objects inside rotating and moving parts, as this may cause damage or serious injury as your finger, hair, clothes, etc. may get caught.
- Be sure that your operating frequency is clear before turning on or running your model, and never share the same frequency with somebody else at the same time. Ensure that others are aware of the operating frequency you are using and when you are using it.
- Use a transmitter designed for ground use with RC cars. Make sure that no one else is using the same frequency as yours in your operating area. Using the same frequency at the same time, whether it is driving, flying or sailing, can cause loss of control of the RC model, resulting in a serious accident.
- Always turn on your transmitter before you turn on the receiver in the car. Always turn off the receiver before turning your transmitter off.
- Keep the wheels of the model off the ground when checking the operation of the radio equipment.
- Disconnect the battery pack before storing your model.
- When learning to operate your model, go to an area that has no obstacles that can damage your model if your model suffers a collision.
- Remove any sand, mud, dirt, grass or water before putting your model away.
- If the model behaves strangely, immediately stop the model, check and clear the problem.
- To prevent any serious personal injury and/or damage to property, be responsible when operating all remote controlled models.
- The model car is not intended for use on public places and roads or areas where its operation can conflict with or disrupt pedestrian or vehicular traffic.
- Because the model car is controlled by radio, it is subject to radio interference from many sources that are beyond your control. Since radio interference can cause momentary loss of control, always allow a safety margin in all directions around the model in order to prevent collisions.
- Do not use your model:
  - Near real cars, animals, or people that are unaware that an RC car is being driven.
  - In places where children and people gather
  - In residential districts and parks
  - In limited indoor spaces
  - In wet conditions
  - In the street
  - In areas where loud noises can disturb others, such as hospitals and residential areas.
  - At night or anytime your line of sight to the model may be obstructed or impaired in any way.

To prevent any serious personal injury and/or damage to property, please be responsible when operating all remote controlled models.

IMPORTANT NOTES – ELECTRICAL

- Insulate any exposed electrical wiring (using heat shrink tubing or electrical tape) to prevent dangerous short circuits. Take maximum care in wiring, connecting and insulating cables. Make sure cables are always connected securely. Check connectors for if they become loose. And if so, reconnect them securely. Never use R/C models with damaged wires. A damaged wire is extremely dangerous, and can cause short-circuits resulting in fire. Please have wires repaired at your local hobby shop.
- Low battery power will result in loss of control. Loss of control can occur due to a weak battery in either the transmitter or the receiver. Weak running battery may also result in an out of control car if your car's receiver power is supplied by the running battery. Stop operation immediately if the car starts to slow down.
- When not using RC model, always disconnect and remove battery.
- Do not disassemble battery or cut battery cables. If the running battery short-circuits, approximately 300W of electricity can be discharged, leading to fire or burns. Never disassemble battery or cut battery cables.
- Use a recommended charger for the receiver and transmitter batteries and follow the instructions correctly. Over-charging, incorrect charging, or using inferior chargers can cause the batteries to become dangerously hot. Recharge battery when necessary. Continual recharging may damage battery and, in the worst case, could build up heat leading to fire. If battery becomes extremely hot during recharging, please ask your local hobby shop for check and/or repair and/or replacement.
- Regularly check the charger for potential hazards such as damage to the cable, plug, casing or other defects. Ensure that any damage is rectified before using the charger again. Modifying the charger may cause short-circuit or overcharging leading to a serious accident. Therefore do not modify the charger.
- Always unplug charger when recharging is finished.
- Do not recharge battery while battery is still warm. After use, battery retains heat. Wait until it cools down before charging.
- Do not allow any metal part to short circuit the receiver batteries or other electrical/electronic device on the model.
- Immediately stop running if your RC model gets wet as may cause short circuit.
- Please dispose of batteries responsibly. Never put batteries into fire.

R/C & BUILDING TIPS

- Make sure all fasteners are properly tightened. Check them periodically.
- Make sure that chassis screws do not protrude from the chassis.
- For the best performance, it is very important that great care is taken to ensure the free movement of all parts.
- Clean all ball-bearings so they move very easily and freely.
- Tap or pre-thread the plastic parts when threading screws.
- Self-tapping screws cut threads into the parts when being tightened. Do not use excessive force when tightening the self-tapping screws because you may strip out the thread in the plastic. We recommended you stop tightening a screw when you feel some resistance.
- Ask your local hobby shop for any advice.

Please support your local hobby shop. We at XRAY Model Racing Cars support all local hobby dealers. Therefore we ask you, if at all possible, to purchase XRAY products at your hobby dealer and give them your support like we do. If you have difficulty finding XRAY products, please check out www.teamxray.com to get advice, or contact us via email at info@teamxray.com, or contact the XRAY distributor in your country.

WARRANTY

XRAY guarantees this model kit to be free from defects in both material and workmanship within 30 days of purchase. The total monetary value under warranty will in no case exceed the cost of the original kit purchased. This warranty does not cover any components damaged by use or modification or as a result of wear. Part or parts missing from this kit must be reported within 30 days of purchase. No part or parts will be sent under warranty without proof of purchase. Should you find a defective or missing part, contact the local distributor. Service and customer support will be provided through local hobby store where you have purchased the kit, therefore make sure to purchase any XRAY products at your local hobby store. This model racing car is considered to be a high-performance racing vehicle. As such this vehicle will be used in an extreme range of conditions and situations, all which may cause premature wear or failure of any component. XRAY has no control over usage of vehicles once they leave the dealer, therefore XRAY can only offer warranty against all manufacturer's defects in materials, workmanship, and assembly at point of sale and before use. No warranties are expressed or implied that cover damage caused by what is considered normal use, or cover or imply how long any model cars' components or electronic components will last before requiring replacement.

Due to the high performance level of this model car you will need to periodically maintain and replace consumable components. Any and all warranty coverage will not cover replacement of any part or component damaged by neglect, abuse, or improper or unreasonable use. This includes but is not limited to damage from crashing, chemical and/or water damage, excessive moisture, improper or no maintenance, or user modifications which compromise the integrity of components. Warranty will not cover components that are considered consumable on RC vehicles. XRAY does not pay nor refund shipping on any component sent to XRAY or its distributors for warranty. XRAY reserves the right to make the final determination of the warranty status of any component or part.

Limitations of Liability
XRAY makes no other warranties expressed or implied. XRAY shall not be liable for any loss, injury or damages, whether direct, indirect, special, incidental, or consequential, arising from the use, misuse, or abuse of this product and/or any product or accessory required to operate this product. In no case shall XRAY's liability excess the monetary value of this product.

Take adequate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation.

Disregard of the any of the above cautions may lead to accidents, personal injury, or property damage. XRAY MODEL RACING CARS assumes no responsibility for any injury, damage, or misuse of this product during assembly or operation, nor any addictions that may arise from the use of this product.

QUALITY CERTIFICATE

XRAY MODEL RACING CARS uses only the highest quality materials, the best compounds for molded parts and the most sophisticated manufacturing processes of TQM (Total Quality Management). We guarantee that all parts of a newly-purchased kit are manufactured with the highest regard to quality. However, due to the many factors inherent in model racecar competition, we cannot guarantee any parts once you start racing the car. Products which have been worn out, abused, neglected or improperly operated will not be covered under warranty.
We wish you enjoyment of this high-quality and high-performance RC car and wish you best success on the track!

In line with our policy of continuous product development, the exact specifications of the kit may vary. In the unlikely event of any problems with your new kit, you should contact the model shop where you purchased it, quoting the part number.

SYMBOLS USED

Part bags used	Assemble in the specified order	Assemble left and right sides the same way	Assemble front and rear the same way	Pay attention here	Assemble as many times as specified (here twice)	Apply instant glue	Apply oil	Apply grease	Apply threadlock
Cut off shaded portion	Use special tool	Cut off remaining material	Time	Use cleaner or WD-40®	Tighten screw gently	Ensure smooth non-binding movement	Use pliers	Follow tip here	Follow Set-up Book

TOOLS REQUIRED

- Phillips 5.0mm (HUDY TOOLS)
- Allen 1.5/2.0/2.5/3.0mm (HUDY TOOLS)
- Ball Allen 2.5mm (HUDY TOOLS)
- Arm Reamer 3mm/4mm (HUDY TOOLS)
- Socket 5.0/5.5mm (HUDY TOOLS)

Professional Multi Tool (HUDY #183011)

17mm Wheel Nut Tool (HUDY #107570)

Turnbuckle Wrench (HUDY #181040 4mm) (HUDY #181050 5mm)

Special Tool for all turnbuckles, nuts (HUDY #181090)

Cross Wrench (HUDY #107581)

Side Cutters (HUDY #189010)

Pocket Hobby Knife (HUDY #188981)

Needle Nose Pliers (HUDY #189020)

Snap Ring Pliers (HUDY #189040)

Scissors (HUDY #188990)

Body Reamer (HUDY #107600) or (HUDY #107601)

TOOLS & EQUIPMENT INCLUDED

Silicone Shock Oil (HUDY #106411 1000cSt)

Silicone Diff Oil (HUDY #106561 60.000cSt 100ml) (HUDY #106631 300.000cSt 100ml)

Graphite Grease (HUDY #106210)

NOT INCLUDED

SET-UP BOOK

To ensure that you always have access to the most up-to-date version of the XRAY Set-up Book, XRAY will now be offering only the digital online version at our website at www.teamxray.com. By offering this online version instead of including a hardcopy printed version in kits, you will always be assured of having the most current updated version.

EQUIPMENT REQUIRED

Transmitter & Receiver

Steering Servo

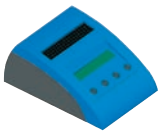
Electric Motor & Pinion Gear

Bearing Oil (HUDY #106230)

LiPo Battery & Receiver Pack

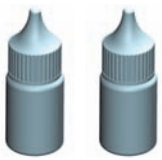
Double-sided Tape (HUDY #107875)

Battery Charger



Speed Controller

Threadlock & CA Glue



GT BODY (XRAY #359730)

Lexan™ Paint

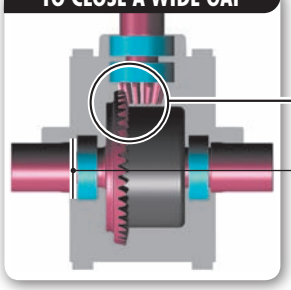
Wheels & Tires

TIP FRONT & REAR DIFF GEAR MESH ADJUSTMENT

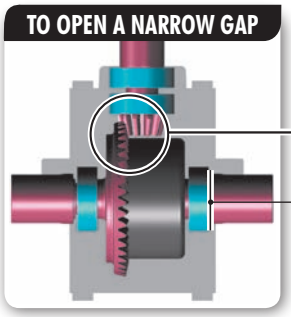
If there is too much or too little diff side play, this may create non-optimal gear mesh between the diff gear and the pinion drive gear. This is easily resolved by inserting 1 or 2 of the included thin shims behind a diff outdrive ball-bearing, depending on how much play there is.

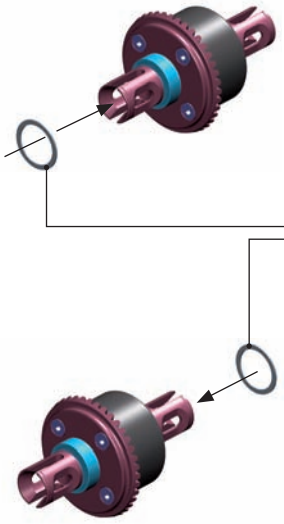
THE LOCATION OF THE SHIM(S) DEPENDS ON WHETHER YOU ARE TRYING TO CLOSE OR OPEN THE GAP:

TO CLOSE A WIDE GAP

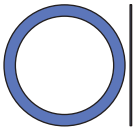


TO OPEN A NARROW GAP





To CLOSE a wide gap:
add 1 or 2 shims against diff spur gear



WASHER
#962131 S 13 x 16 x 0.1 mm (10)
#962130 S 13 x 16 x 0.2 mm (10)

To OPEN a narrow gap:
add 1 or 2 shims on the other side of the diff, away from spur gear

SUSPENSION & DRIVETRAIN MAINTENANCE

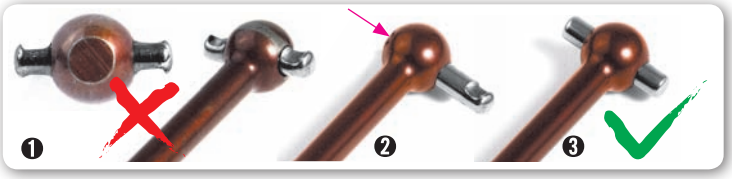
- Check suspension for free movement during building and operation, and especially after running and if you have crashed the car. If the suspension does not move freely, use the appropriate HUDY Arm Reamer to clean and resize the holes of the suspension arms.
- Regularly check the drive shaft pins (both side and center) and if they show any wear must be immediately replaced by new pins. If the car is run with worn pins, excessive wear on the diff outdrives will result. The 106000 HUDY Drive Pin Replacement Tool (for 3mm Pins) is a compact, rugged multi-use tool set for replacing 3mm drive pins in drive shafts. Use the HUDY replacement drive shaft pins 3x14 (#106050).
- Regularly inspect and replace the connecting pins which connect the center drive shafts with the pinion gear, and also the pins that connect the wheel drive shafts with wheel axles. Use HUDY Graphite Grease to lubricate the drive shaft connecting joints and the diff gears.
- Pivot balls and ball-joints will naturally wear for some time and will generate play. If there is too much play the pivot balls and ball joints need to be replaced.
- If the car is run in wet conditions, apply WD-40® on all drivetrain parts before the run. After the run, clean and dry the parts again.

HUDY SPRING STEEL™

The HUDY Spring Steel™ used in the car is the strongest and most durable steel material on the RC market. While items made from HUDY Spring Steel™ are still subject to wear, the lifespan is considerably longer than any other material. As parts made from HUDY Spring Steel™ wear, the brown color will after some time "go down" but it will not affect the strength of the material. The brown color is only a surface treatment and if the brown color will wear the durability of the part will be still strong.

TIP DRIVE SHAFT PIN SERVICING

To enjoy the longest possible lifespan of the drive shafts and diff outdrives, it is extremely important to properly service the drive shaft pins.
Inspect the pins after every 3 hours of runtime. If the pins show any wear, replace them with new pins.



❶ Do not use drive shafts when the pins are worn.

❷ Press out the worn pins.

❸ Press in new pins and regularly inspect for wear.

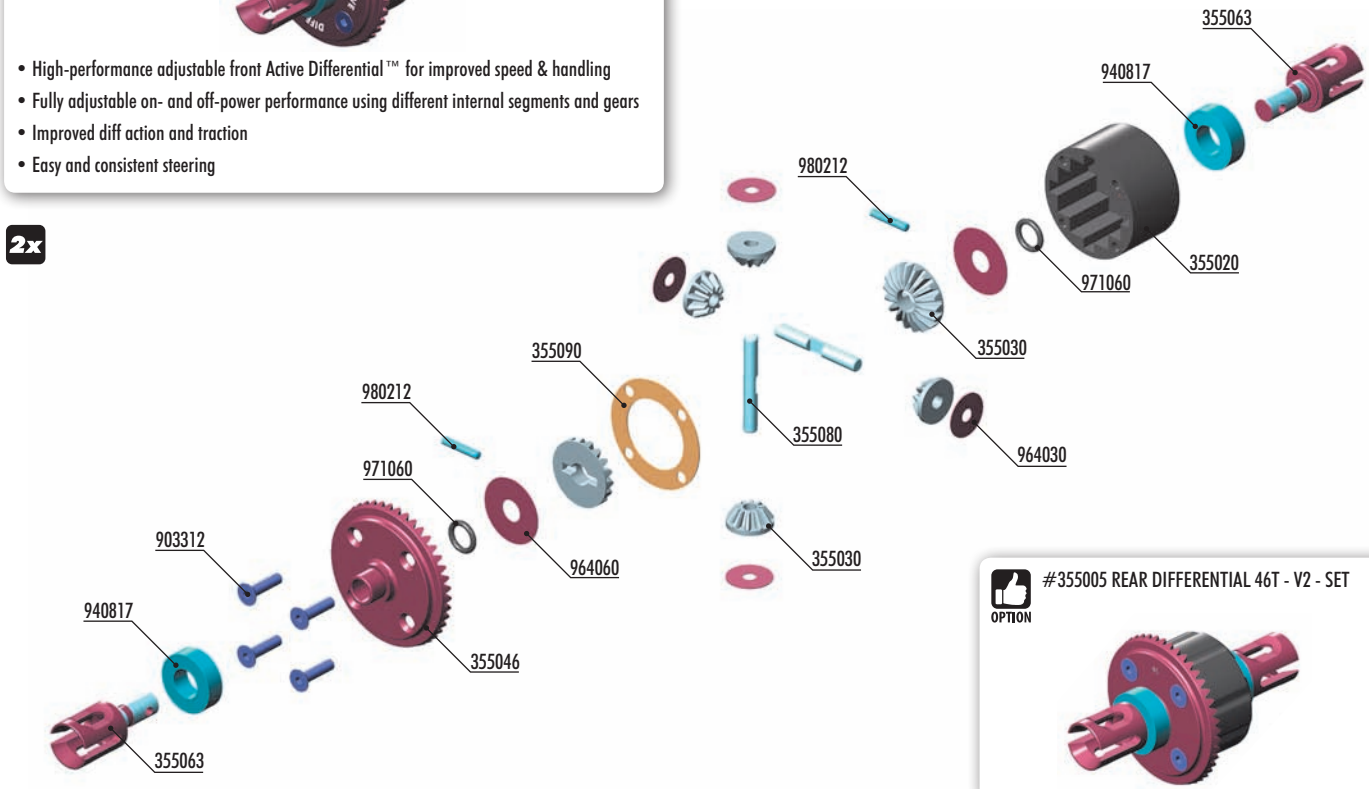
For easy drive pin replacements use #106000 HUDY Drive Pin Replacement Tool.

To replace the worn pins use only premium HUDY drive pins #106050.

1. FRONT & REAR DIFFERENTIALS

OPTION #355105
ACTIVE FRONT DIFF

- High-performance adjustable front Active Differential™ for improved speed & handling
- Fully adjustable on- and off-power performance using different internal segments and gears
- Improved diff action and traction
- Easy and consistent steering

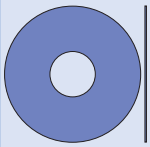


OPTION #355005 REAR DIFFERENTIAL 46T - V2 - SET

BAG 01

355003	FRONT/REAR DIFFERENTIAL 46T - SET	903312	HEX SCREW SFH M3x12 (10)
355020	COMPOSITE DIFFERENTIAL CASE	940817	HIGH-SPEED BALL-BEARING 8x16x5 BLUE COVERED (2)
355030	STEEL DIFF BEVEL & SATELLITE GEARS (2+4)	964030	WASHER S 3.5x12x0.2 (10)
355046	FRONT/REAR DIFF LARGE BEVEL GEAR 46T - HUDY STEEL	964060	WASHER S 6x18x0.2 (10)
355063	F/R DIFF OUTDRIVE ADAPTER - LIGHTW. - HUDY SPRING STEEL™ (2)	971060	SILICONE O-RING 6x1.5 (10)
355080	DIFF PIN (2)	980212	PIN 2x11.6 (10)
355090	DIFF GASKET (4)		

940817
BB 8x16x5

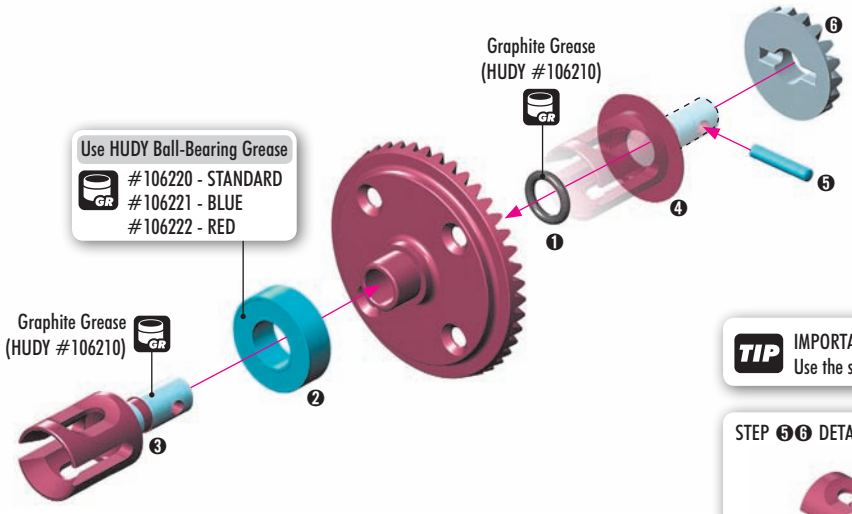


964060
S 6x18x0.2

971060
O 6x1.5

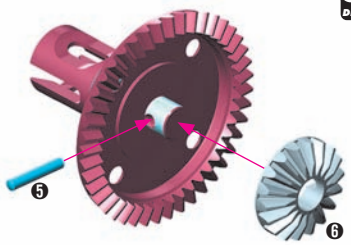
980212
P 2x11.6

2x F=R



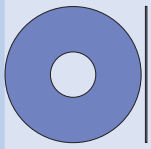
TIP IMPORTANT!
Use the same diff outdrives on both ends of a diff.

STEP 5 6 DETAIL



SET-UP BOOK
DIFFERENTIAL GEARS

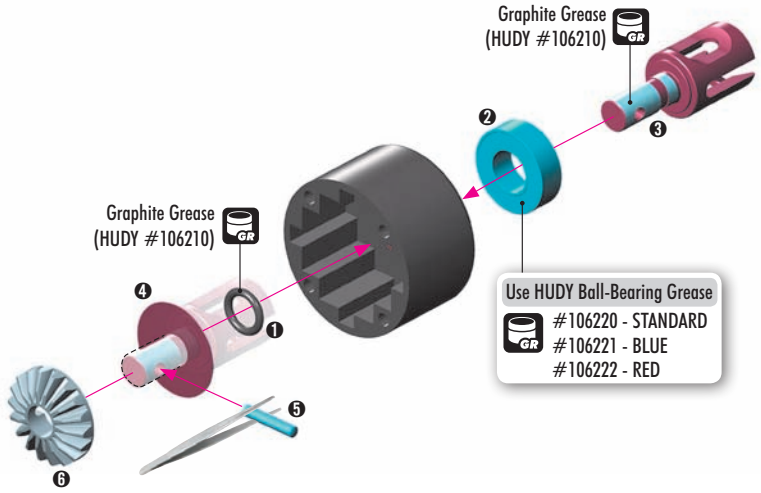

940817
BB 8x16x5


964060
S 6x18x0.2

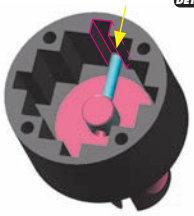

971060
O 6x1.5


980212
P 2x11.6

2x F=R



STEP ❺ DETAIL

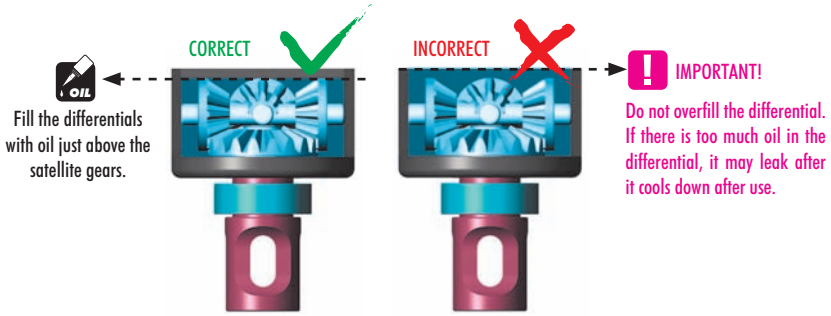



903312
SFH M3x12


964030
S 3.5x12x0.2

VERY IMPORTANT!

Use the following silicone oils included in the kit for initial settings:
FRONT diff: 300.000cSt / REAR diff: 60.000cSt



Fill the differentials with oil just above the satellite gears.

Do not overfill the differential. If there is too much oil in the differential, it may leak after it cools down after use.

To ensure you have the same amount of oil from rebuild to rebuild, do the following:

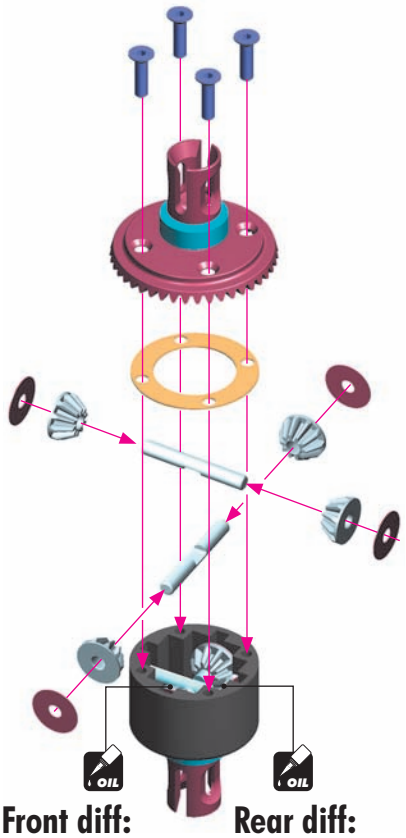
#107865 HUDY Ultimate Digital Pocket Scale 300g±0.01g

1. Put the diff (without oil) on the scale and check the weight:
- FRONT DIFF approx. 39.94g
- REAR DIFF approx. 39.94g

2. Slowly pour oil into the diff and watch the weight. The approximate weight of the diff+oil is REAR DIFF approx. 42.30g and FRONT DIFF approx. 42.52g

OIL

REAR DIFF	39.94g +	2.36g	= 42.30g
FRONT DIFF	39.94g +	2.58g	= 42.52g



Front diff:

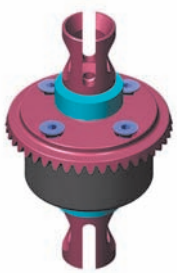
Silicone oil 300.000cSt
Fill just above the satellite gears.

Rear diff:

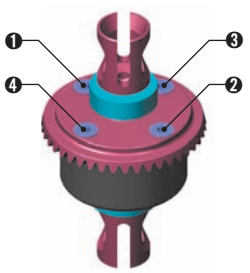
Silicone oil 60.000cSt
Fill just above the satellite gears.

SET-UP BOOK
DIFFERENTIAL OIL

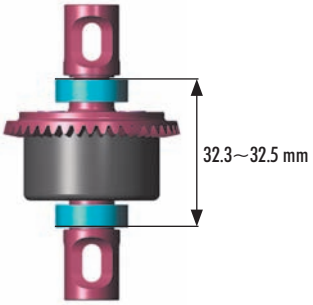
Tighten the screws equally



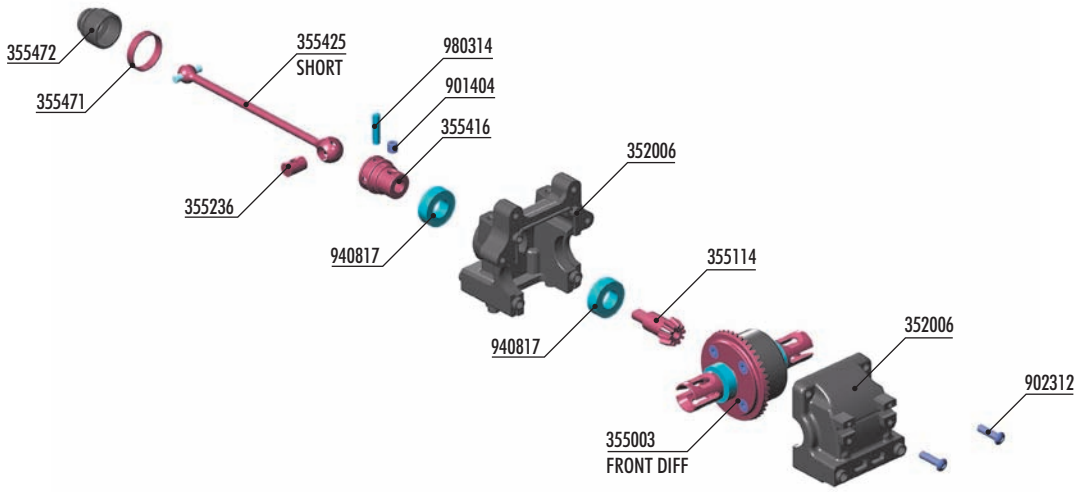
Finish tightening in this order



After assembly the differentials should have a length of 32.3~32.5 mm measured from the ends of the installed ball-bearings. If differentials are longer, retighten the 4 screws holding the crown gears.



2. FRONT TRANSMISSION



BAG 02

352006	DIFF BULKHEAD BLOCK SET FRONT/REAR	355472	DRIVE SHAFT BOOT (2)
355003	FRONT/REAR DIFFERENTIAL 46T - SET		
355114	BEVEL DRIVE GEAR 14T	901404	HEX SCREW SB M4x4 (10)
355236	CVD DRIVE SHAFT COUPLING - HUDY SPRING STEEL™	902312	HEX SCREW SH M3x12 (10)
355416	CENTRAL CVD SHAFT UNIVERSAL JOINT - HUDY SPRING STEEL™	940817	HIGH-SPEED BALL-BEARING 8x16x5 RUBBER SEALED (2)
355425	FRONT CENTRAL CVD DRIVE SHAFT - HUDY SPRING STEEL™	980314	PIN 3x14 (10)
355471	DRIVE SHAFT LOCKING RING (2)		

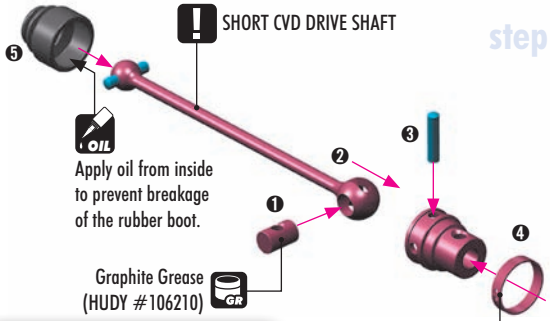

901404
SB M4x4

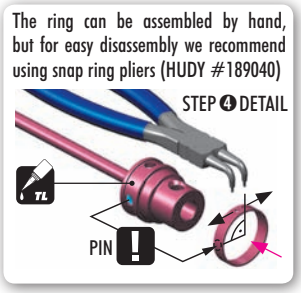

902312
SH M3x12

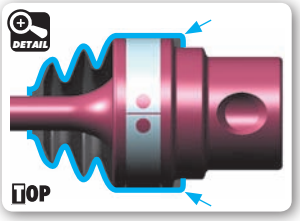

940817
BB 8x16x5


980314
P 3x14

step 1



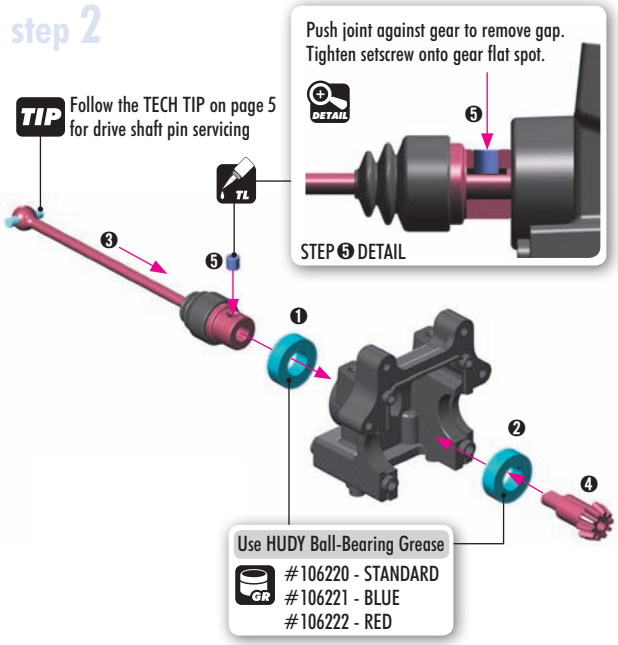




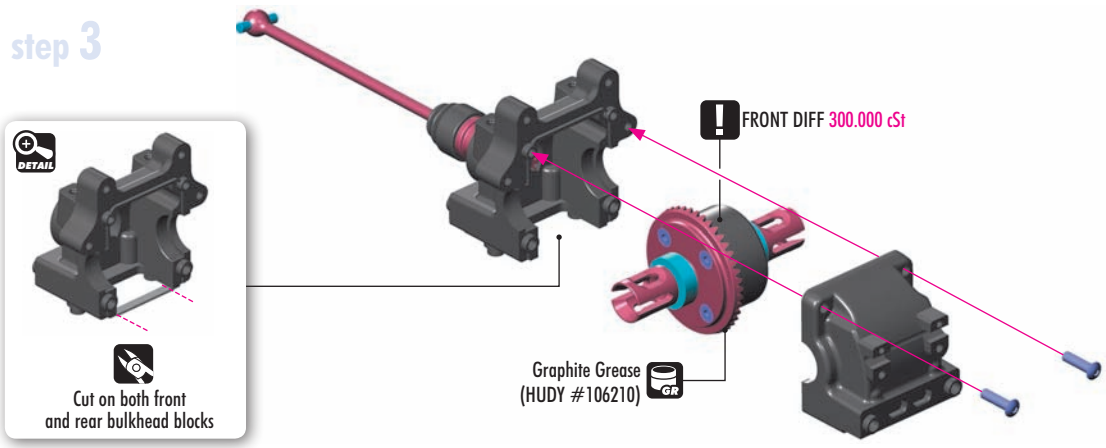
BEFORE inserting the clip on the central CVD shaft joint, apply a small amount of threadlock on the area where the clip goes.

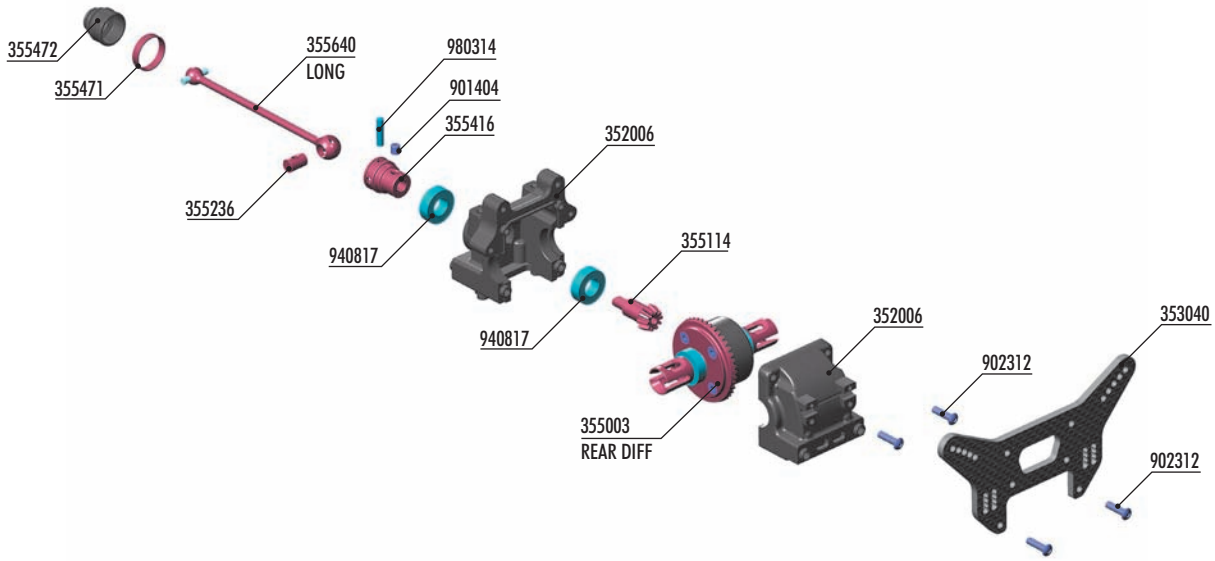
AFTER inserting the clip on the central CVD shaft joint, turn the clip so that the slot is 90°from the pin. This will prevent the pin from opening the clip.

step 2



step 3





BAG 02

352006	DIFF BULKHEAD BLOCK SET FRONT/REAR	355471	DRIVE SHAFT LOCKING RING (2)
355003	FRONT/REAR DIFFERENTIAL 46T - SET	355472	DRIVE SHAFT BOOT (2)
353040	GT GRAPHITE REAR SHOCK TOWER - CNC MACHINED 3.5 MM		
355114	BEVEL DRIVE GEAR 14T	901404	HEX SCREW SB M4x4 (10)
355236	CVD DRIVE SHAFT COUPLING - HUDY SPRING STEEL™	902312	HEX SCREW SH M3x12 (10)
355416	CENTRAL CVD SHAFT UNIVERSAL JOINT - HUDY SPRING STEEL™	940817	HIGH-SPEED BALL-BEARING 8x16x5 RUBBER SEALED (2)
355640	GT REAR CENTRAL CVD DRIVE SHAFT - HUDY SPRING STEEL™	980314	PIN 3x14 (10)

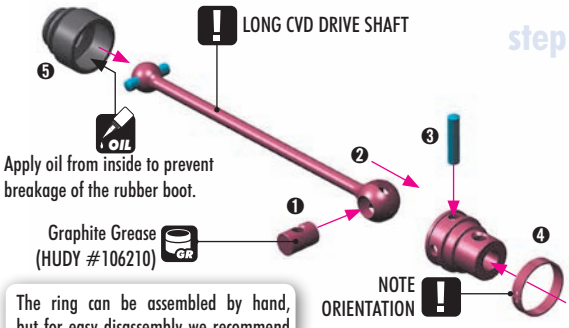

901404
SB M4x4

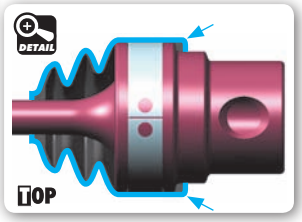

902312
SH M3x12


940817
BB 8x16x5


980314
P 3x14

step 1

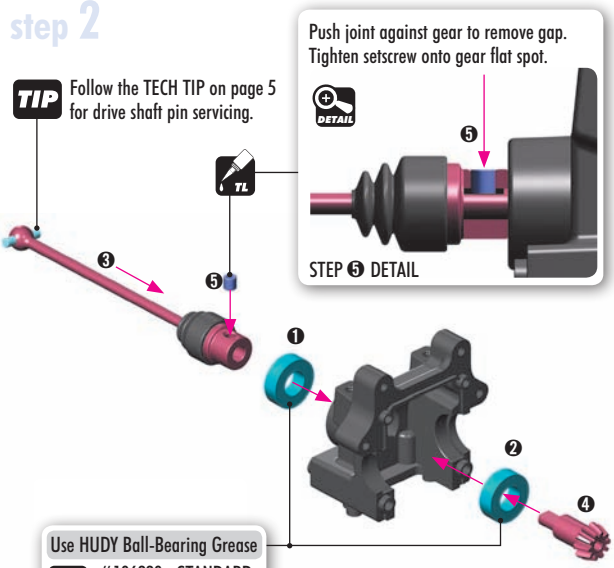




BEFORE inserting the clip on the central CVD shaft joint, apply a small amount of threadlock on the area where the clip goes.

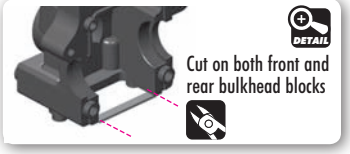
AFTER inserting the clip on the central CVD shaft joint, turn the clip so that the slot is 90°from the pin. This will prevent the pin from opening the clip.

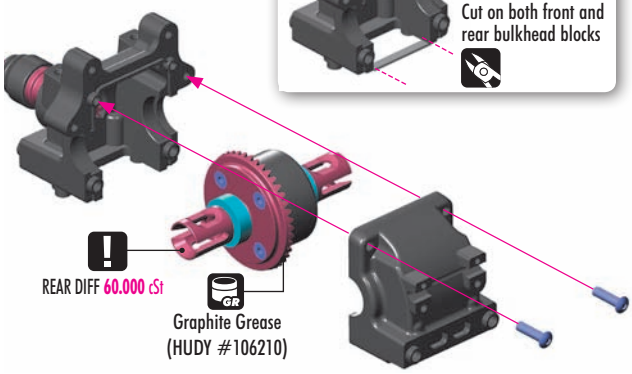
step 2



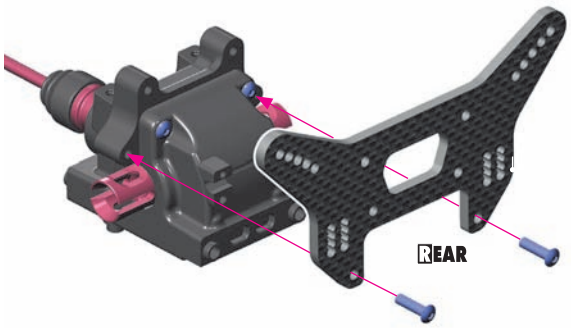
Use HUDY Ball-Bearing Grease
GR
#106220 - STANDARD
#106221 - BLUE
#106222 - RED

step 3





step 4

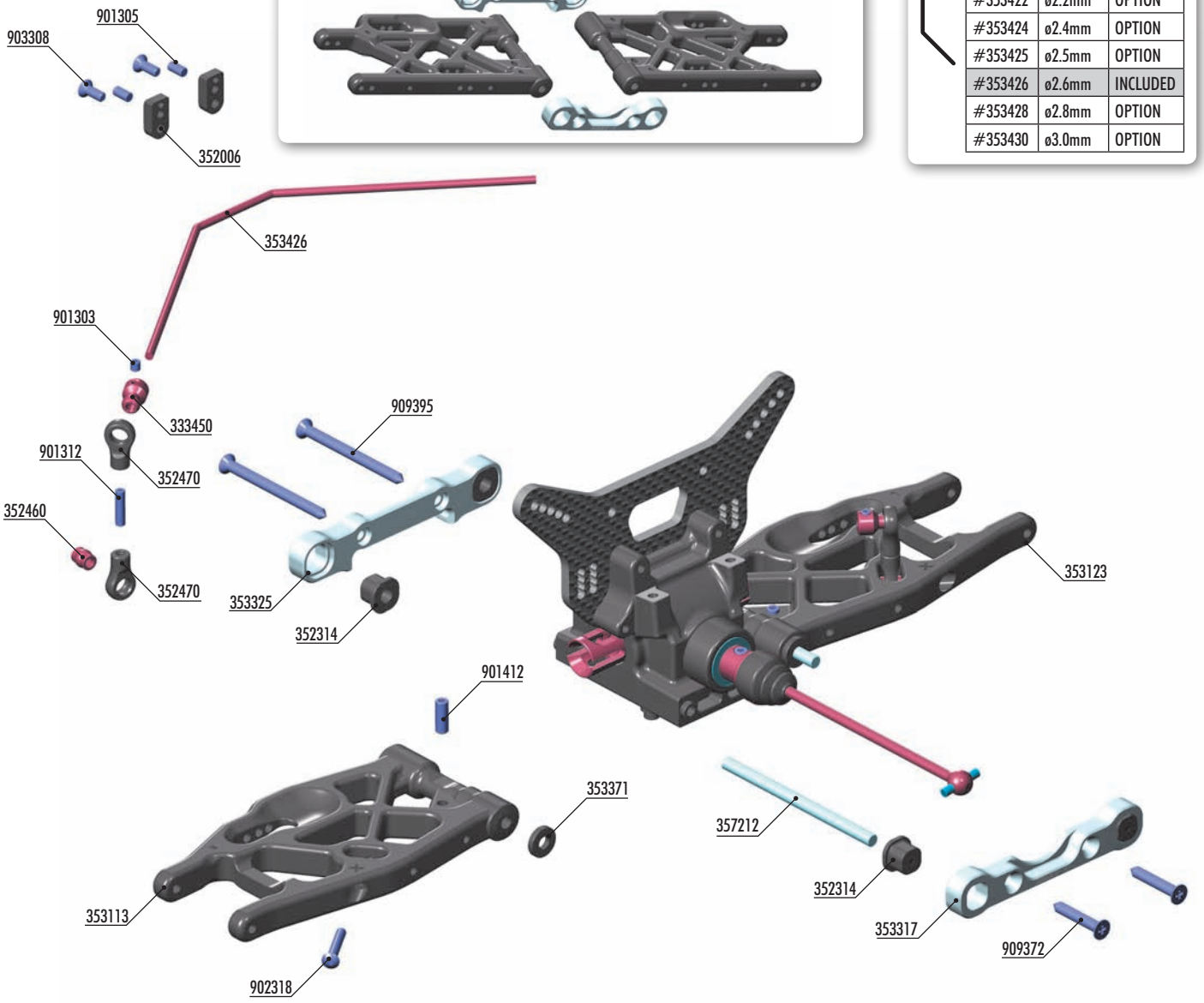


3. REAR SUSPENSION

OPTION
#353115 COMPOSITE REAR LOWER SUSPENSION ARM
#353316 ALU REAR LOWER SUSP. HOLDER - FRONT - SQUARE ADJ. ROLL CENTER
#353327 ALU REAR LOWER SUSP. HOLDER - REAR - SQUARE ADJ. ROLL CENTER

OPTION

REAR ANTI-ROLL BARS		
#353418	ø1.8mm	OPTION
#353420	ø2.0mm	OPTION
#353422	ø2.2mm	OPTION
#353424	ø2.4mm	OPTION
#353425	ø2.5mm	OPTION
#353426	ø2.6mm	INCLUDED
#353428	ø2.8mm	OPTION
#353430	ø3.0mm	OPTION



OPTION
#333451
ALU ANTI-ROLL BAR PIVOT BALL 5.8 MM - SWISS 7075 T6 - HARDCOATED (2)

BAG 03

333450	ANTI-ROLL BAR BALL JOINT 5.8 MM (2)
352006	DIFF BULKHEAD BLOCK SET FRONT/REAR
352314	COMPOSITE ECCENTRIC BUSHINGS - V2 (2)
352460	PIVOT BALL 5.8 (10)
352470	BALL JOINT 5.8 (8)
353113	COMPOSITE REAR LOWER SUSPENSION ARM - RIGHT
353123	COMPOSITE REAR LOWER SUSPENSION ARM - LEFT
353317	ALU REAR LOWER SUSP. HOLDER - FRONT - SQUARE ADJ. ROLL CENTER
353325	ALU REAR LOWER SUSP. HOLDER - REAR - SQUARE ADJ. ROLL CENTER
353371	SET OF COMPOSITE LOWER ARM SHIMS
353426	REAR ANTI-ROLL BAR 2.6MM
357212	LOWER INNER PIVOT PIN F+R (2)
901303	HEX SCREW SB M3x3 (10)
901305	HEX SCREW SB M3x5 (10)
901312	HEX SCREW SB M3x12 (10)
901412	HEX SCREW SB M4x12 (10)
902318	HEX SCREW SH M3x18 (10)
903308	HEX SCREW SFH M3x8 (10))
909372	SCREW PHILLIPS SS 3.5x22 (10)
909395	SCREW PHILLIPS SS 3.5x45 (10)

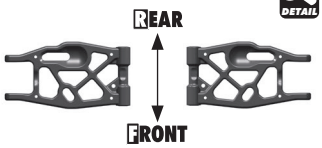
353371
SHIM 4x10x2

901412
SB M4x12

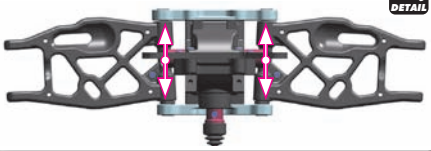
909372
SS 3.5x22

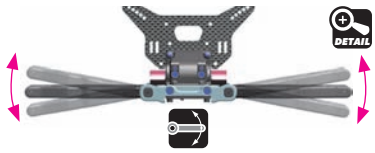
909395
SS 3.5x45

REAR ARM ORIENTATION

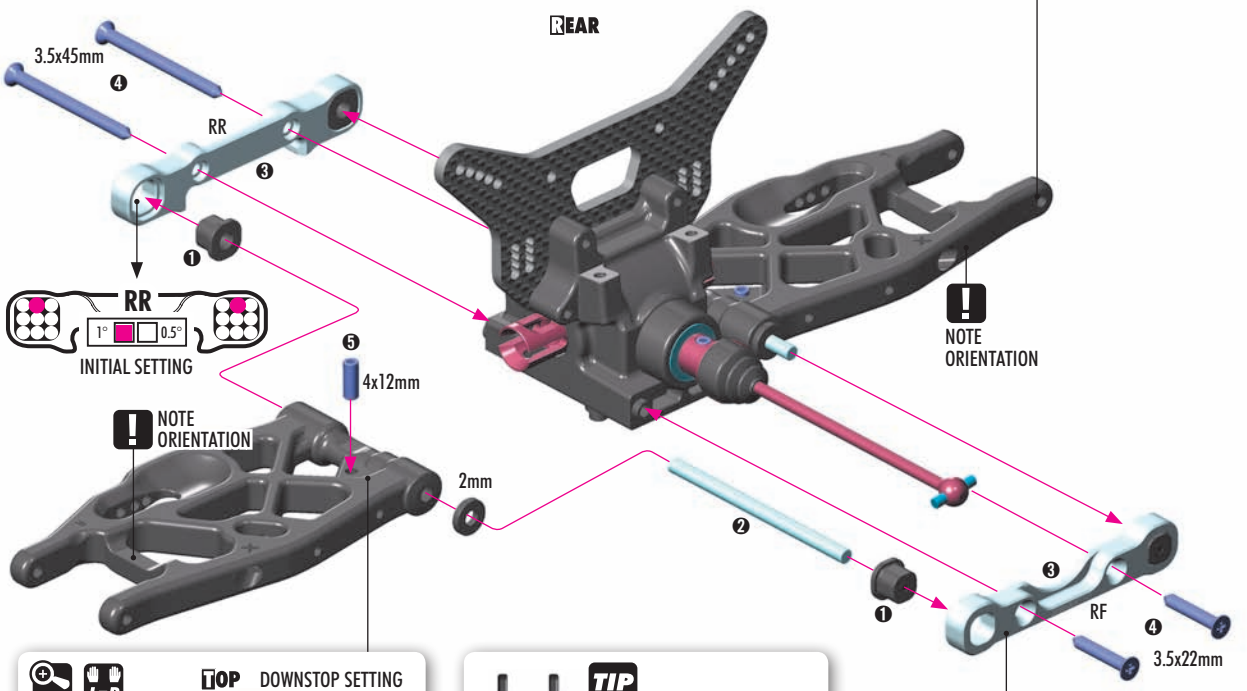


Push the arm from both sides to create play





Check for free movement



DETAIL L=R

TOP DOWNSTOP SETTING

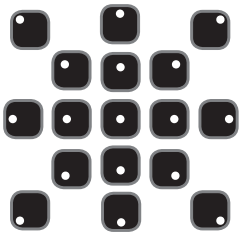
BOTTOM 5.5mm

TIP

If the suspension arm does not move freely use a HUDY Arm Reamer to resize the holes of the arms.

(HUDY #107634)

All possible mounting alternatives of eccentric bushings



SET-UP BOOK

TOE-IN
ANTI-SQUAT
ROLL CENTER DOWNSTOP
WHEELBASE
TRACK WIDTH

ECCENTRIC BUSHINGS HAVE TWO DIFFERENT OFFSETS FROM THE CENTER.

 Middle position = 0.5 mm or 0.5° from center

 Outer position = 1mm or 1° from center

The new XRAY rear alu lower suspension holders provide even greater range of adjustment for the rear suspension. Using different combinations of eccentric bushings, fine adjustment of rear anti-squat, rear toe-in, rear roll center, and rear track-width can be obtained. For more information about the influence of rear anti-squat, rear toe-in, rear roll center and rear track width on car handling, please refer to HUDY Off-Road Set-up Book (#209099).

ANTI-SQUAT RR	RF	(°)
		=3°
		=4°
		=2°
		=4°
		=3°
		=5°
		=2°
		=3°
		=1°

ROLL CENTER RR	RF	(mm)
		=0mm
		=1mm
		=-1mm

TRACK-WIDTH RR	RF	(mm)
		=308
		=306
		=310

TOE-IN RR	RF	(°)
		=3°
		=4°
		=2°
		=2°
		=3°
		=1°
		=4°
		=5°
		=3°

The tables describe the amounts of rear anti-squat, rear toe-in, rear track-width change depending on the combinations of eccentric bushings used with 0 and 1mm, 1° off set. The 0.5mm, 0.5° represent the half change.

Example: 0(RR) - 0 (RF) = 3°  = 3°

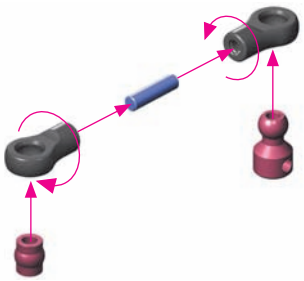
0(RR) - 0.5 (RF) = 3.5°  = 3.5°

0(RR) - 1 (RF) = 4°  = 4°

3. REAR SUSPENSION

901312
SB M3x12

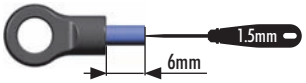
2x L=R



TIP

Install the pivot balls with Professional Multi Tool (HUDY #183011)

DETAIL



901303
SB M3x3

901305
SB M3x5

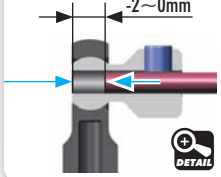
902318
SH M3x18

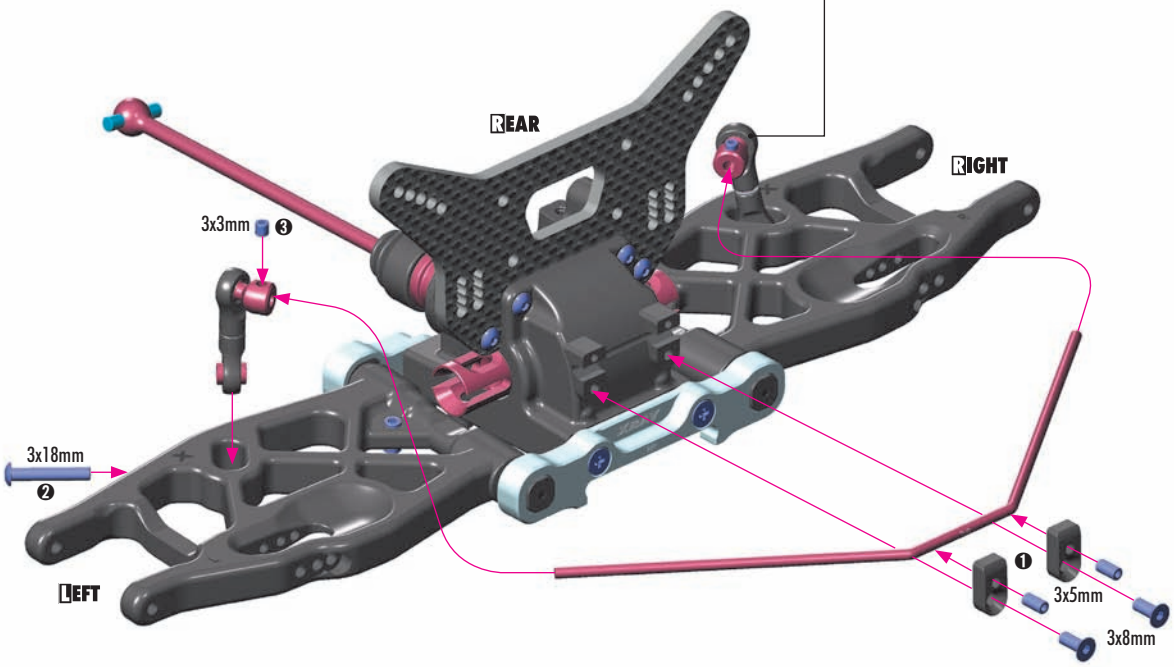
903308
SFH M3x8

SET-UP BOOK
ANTI-ROLL BAR

L=R

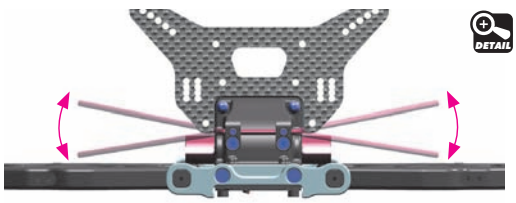
L=R STEP ❹ DETAIL





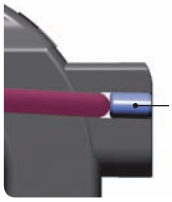
OPTION

REAR ANTI-ROLL BARS		
#353418	ø1.8mm	OPTION
#353420	ø2.0mm	OPTION
#353422	ø2.2mm	OPTION
#353424	ø2.4mm	OPTION
#353425	ø2.5mm	OPTION
#353426	ø2.6mm	INCLUDED
#353428	ø2.8mm	OPTION
#353430	ø3.0mm	OPTION



DETAIL

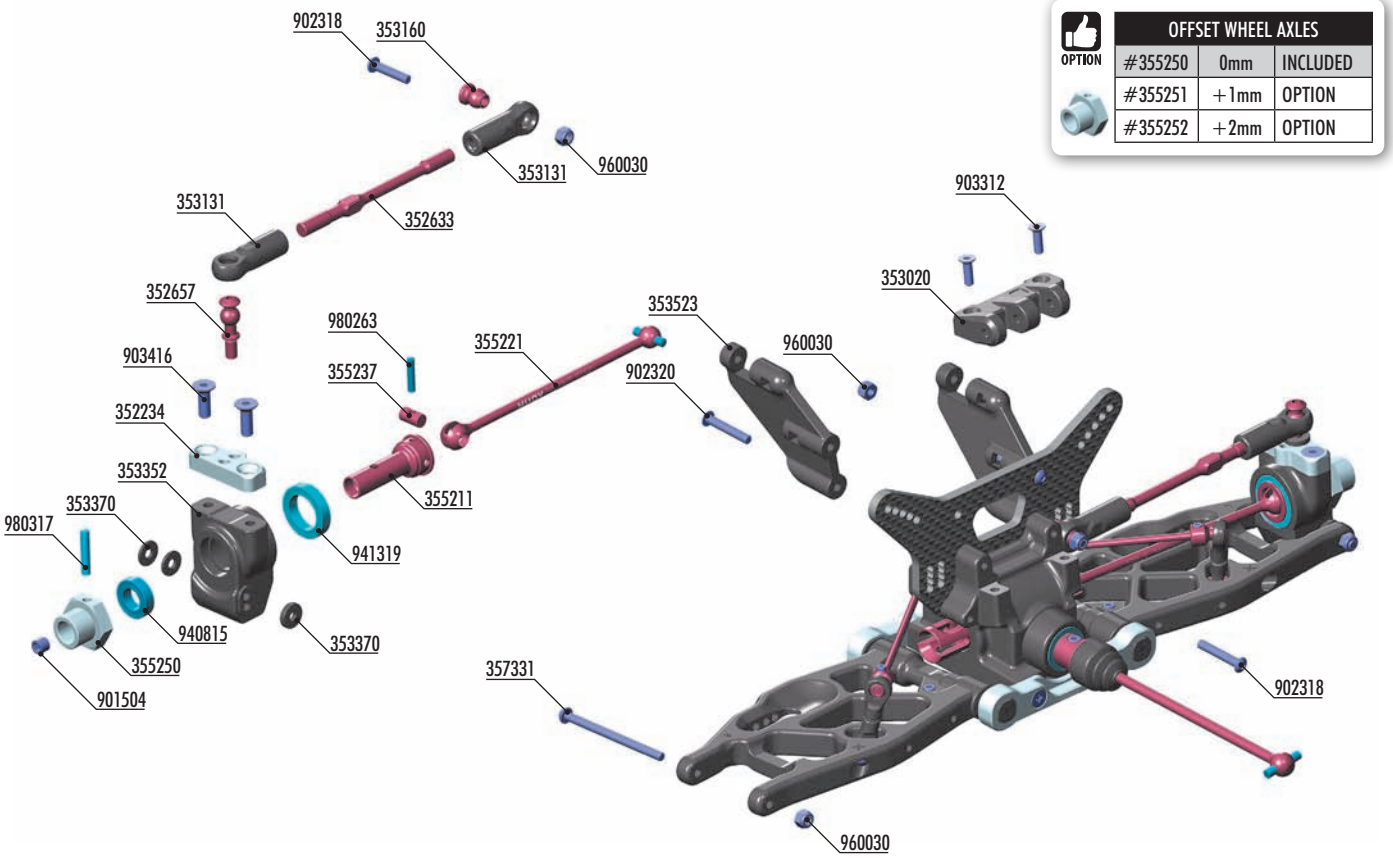
Step ❶ check for free movement



DETAIL

Step ❶ Loosen the 3x5 setscrew if the anti-roll bar does not turn freely

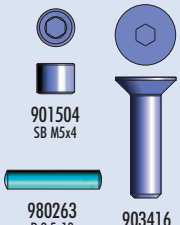
XRAY



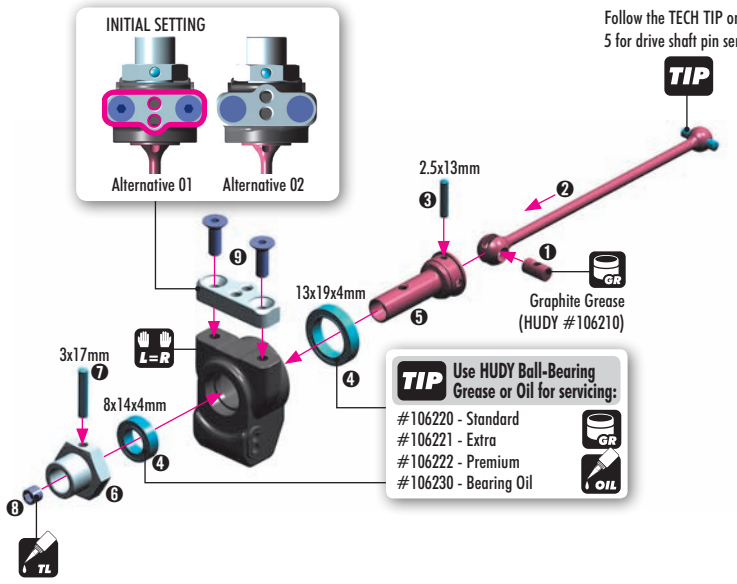
OPTION	OFFSET WHEEL AXLES		
	#355250	0mm	INCLUDED
	#355251	+1mm	OPTION
	#355252	+2mm	OPTION

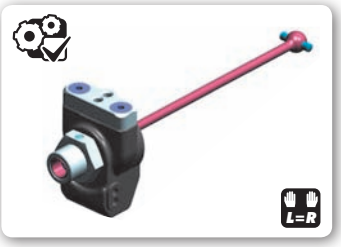
BAG 04

352234	ALU REAR HUB MOUNTING PLATE - SWISS 7075 T6
352633	ADJ. TURNBUCKLE M5 L/R 72 MM - HUDY SPRING STEEL™ (2)
352657	BALL STUD 6.8MM WITH BACKSTOP L=8MM - M4x6 (2)
353020	COMPOSITE REAR BRACE HOLDER
353131	REAR UPPER INNER CAMBER LINK BALL JOINT - V3 (2)
353160	MOUNTING BALL 6.8 (4)
353352	COMPOSITE REAR UPRIGHT
353370	SET OF COMPOSITE REAR HUB CARRIER SHIMS
353523	GT COMPOSITE REAR HOLDER POST (2)
355211	CVD DRIVE AXLE - HUDY SPRING STEEL™
355221	CVD UNIVERSAL DRIVE SHAFT - HUDY SPRING STEEL™
355237	CVD DRIVE SHAFT COUPLING - HUDY SPRING STEEL™
355250	ALU WHEEL AXLE - BLACK COATED (2)
357331	REAR LOWER OUTER PIVOT PIN SCREW 3MM (2)
901504	HEX SCREW SB M5x4 (10)
902318	HEX SCREW SH M3x18 (10)
902320	HEX SCREW SH M3x20 (10)
903312	HEX SCREW SH M3x12 (10)
903416	HEX SCREW SH M4x16 (10)
940815	HIGH-SPEED BALL-BEARING 8x14x4 BLUE COVERED (2)
941319	HIGH-SPEED BALL-BEARING 13x19x4 BLUE COVERED (2)
960030	NUT M3 (10)
980263	PIN 2.5x13 (10)
980317	PIN 3x17 (10)



2x L=R





TIP L=R To tighten the setscrew you can also use the HUDY 17mm Wheel Nut Tool #107570

OPTION	OFFSET WHEEL AXLES		
	#355250	0mm	INCLUDED
	#355251	+1mm	OPTION
	#355252	+2mm	OPTION

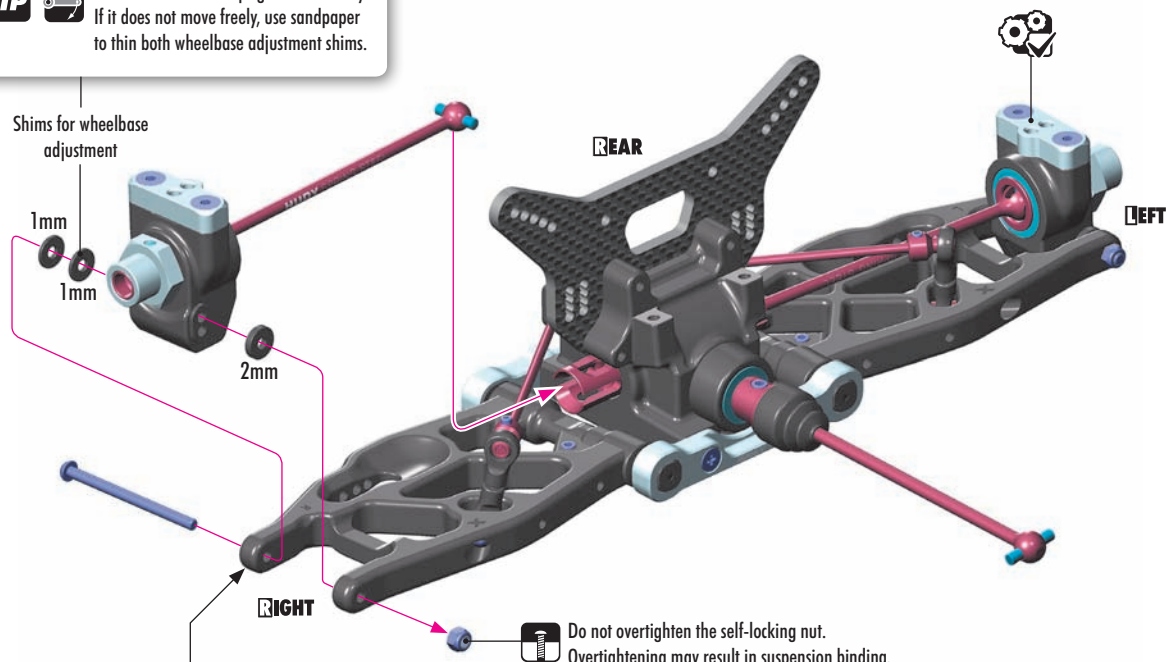
353370
SHIM 3x9x1

353370
SHIM 3x9x2

960030
N M3

2x L=R

TIP Ensure that the rear upright moves freely. If it does not move freely, use sandpaper to thin both wheelbase adjustment shims.



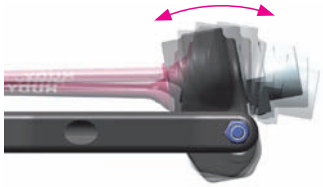
Do not overtighten the self-locking nut. Overtightening may result in suspension binding.

DETAIL

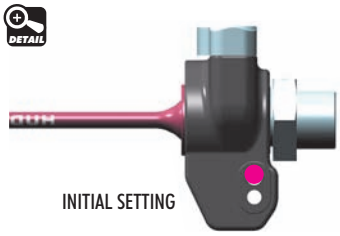
TIP If the suspension arm does not move freely use a HUDY Arm Reamer to resize the holes of the arms.

(HUDY #107633)

DETAIL Check for free movement



DETAIL



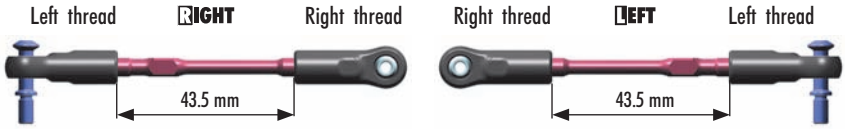
2x L=R

TIP Install the all pivot balls with Professional Multi Tool (HUDY #183011)

DETAIL

Use tools to tighten as shown

Special Tool for all turnbuckles & nuts (HUDY #181090) or Turnbuckle Wrench 5mm (HUDY #181050)

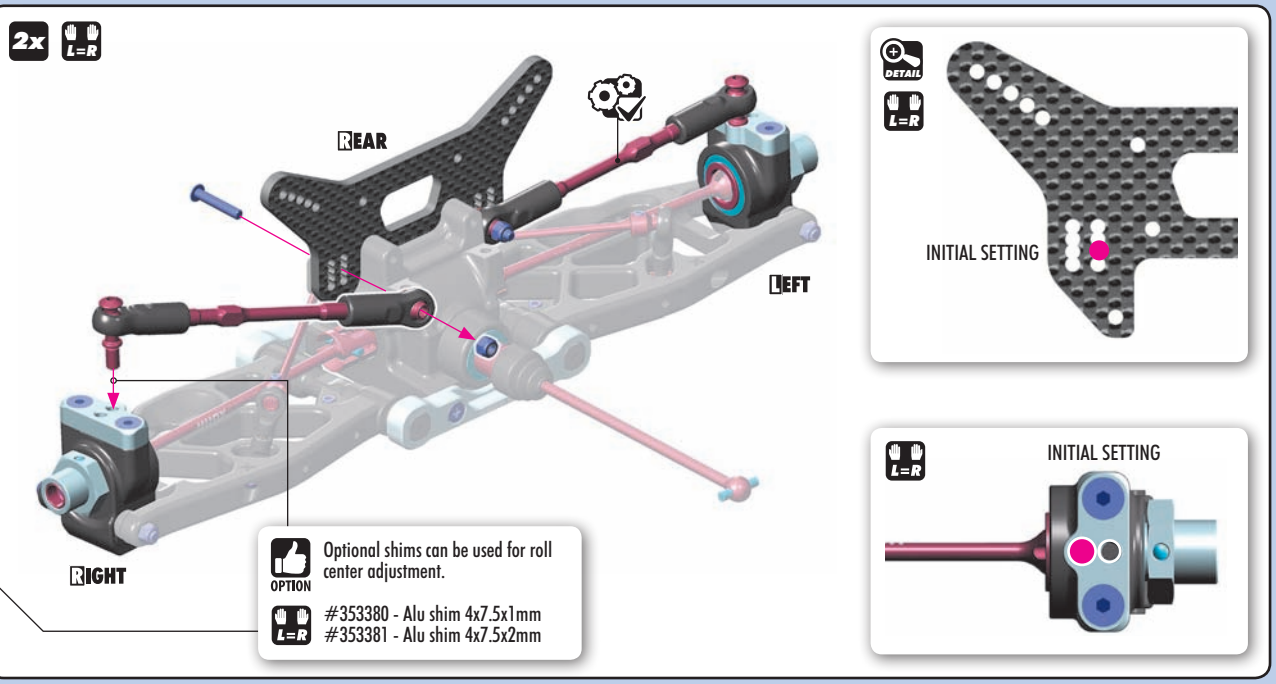


902318
SH M3x18

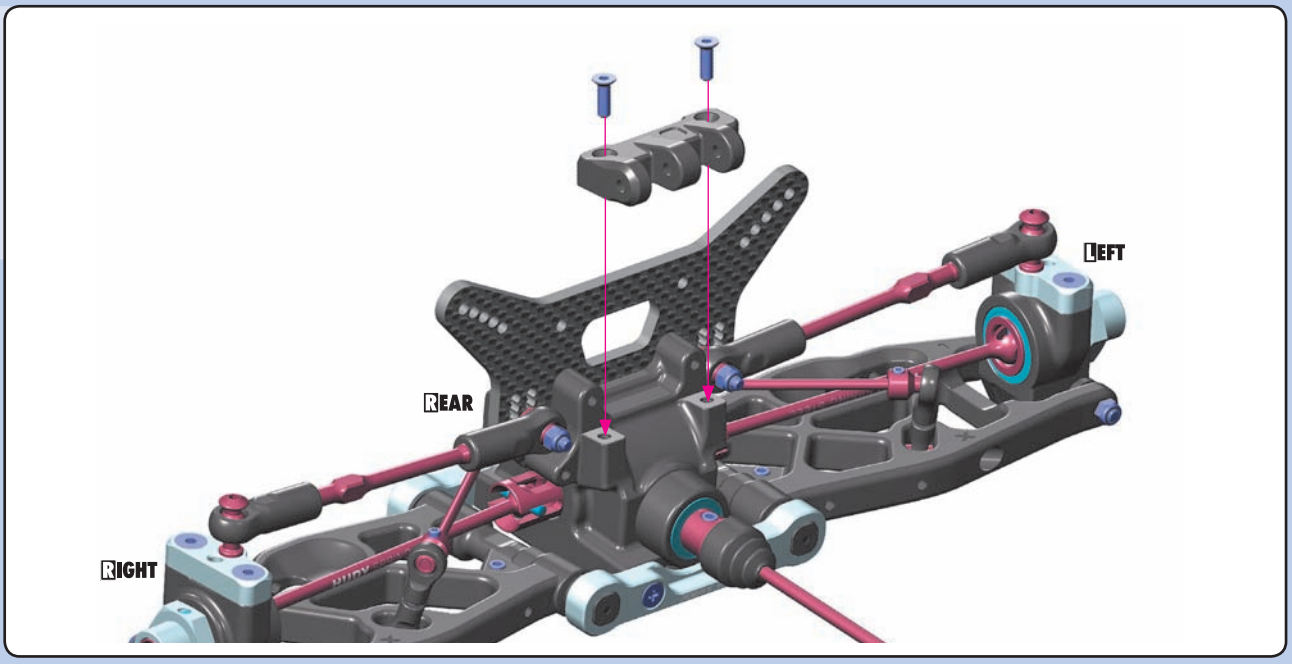
960030
N M3

353380
SHIM 4x7.5x1

353381
SHIM 4x7.5x2



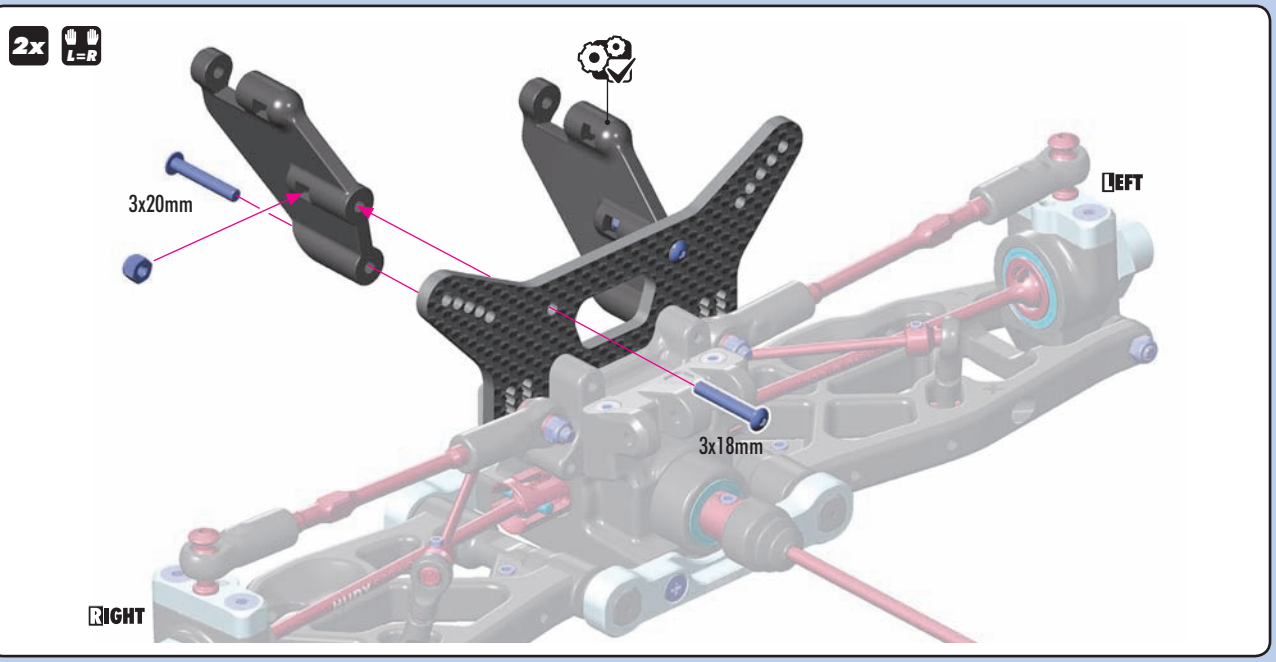
903312
SFH M3x12



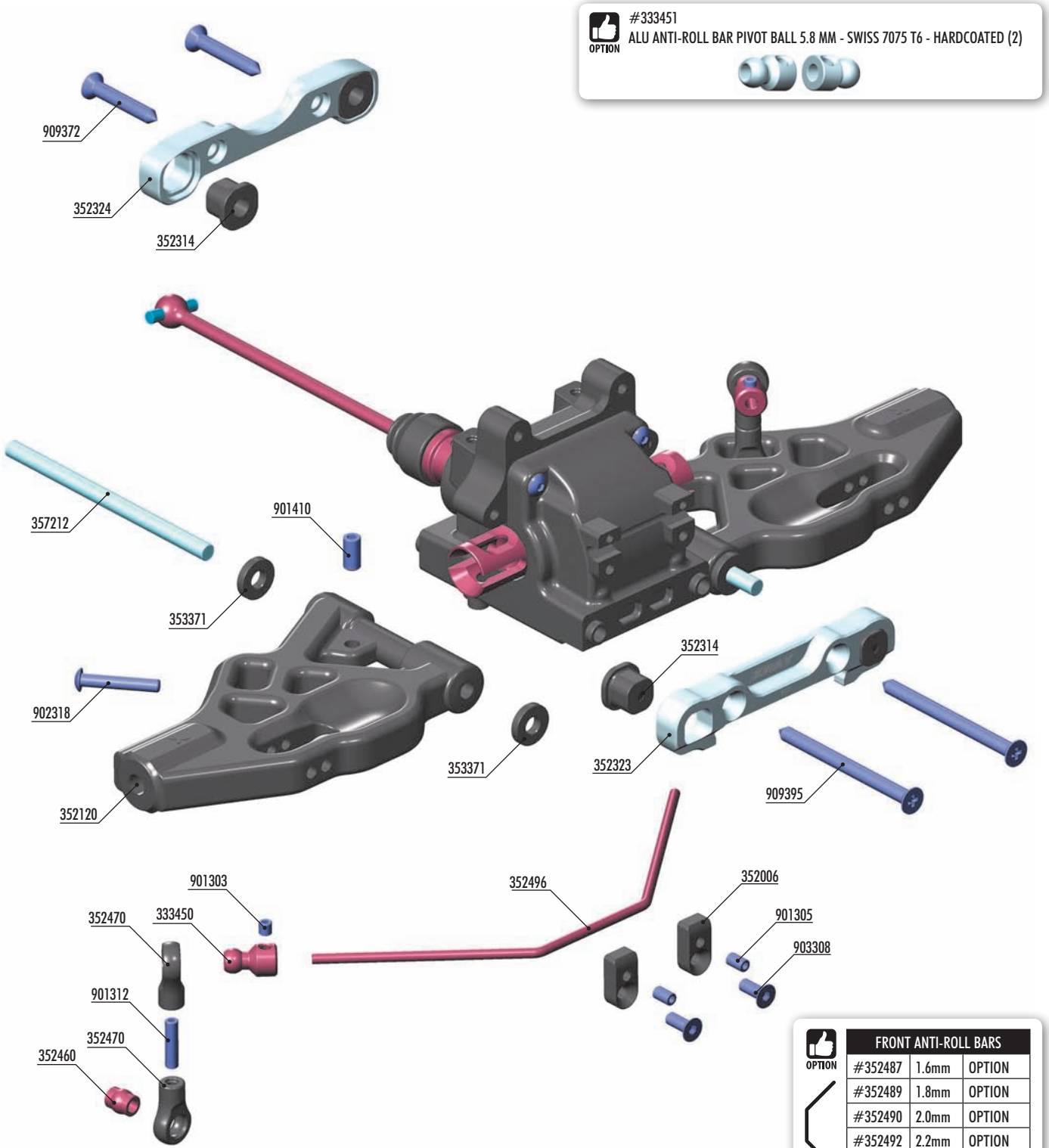
902318
SH M3x18

902320
SH M3x20

960030
N M3



5. FRONT SUSPENSION



OPTION

#333451
ALU ANTI-ROLL BAR PIVOT BALL 5.8 MM - SWISS 7075 T6 - HARDCOATED (2)

OPTION

FRONT ANTI-ROLL BARS		
#352487	1.6mm	OPTION
#352489	1.8mm	OPTION
#352490	2.0mm	OPTION
#352492	2.2mm	OPTION
#352493	2.3mm	OPTION
#352494	2.4mm	INCLUDED
#352495	2.5mm	OPTION
#352496	2.6mm	OPTION

BAG 05

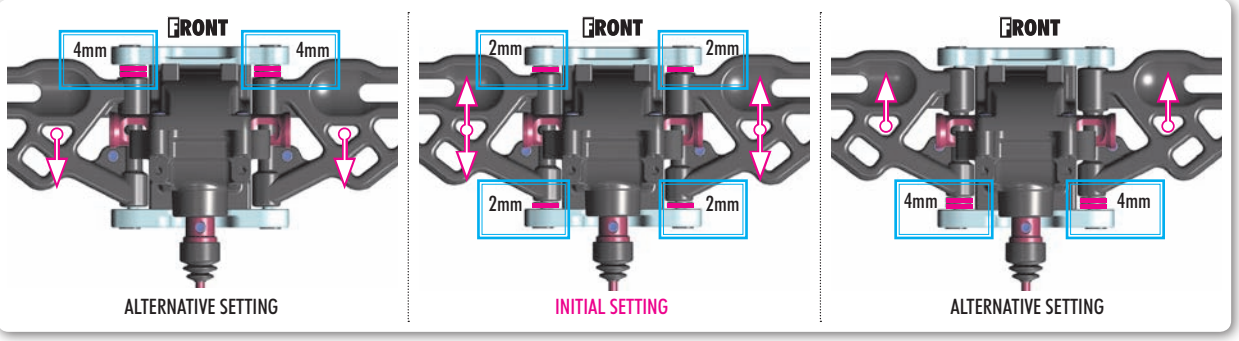
333450	ANTI-ROLL BAR BALL JOINT 5.8 MM (2)	357212	LOWER INNER PIVOT PIN F+R (2)
352006	DIFF BULKHEAD BLOCK SET FRONT/REAR		
352120	COMPOSITE FRONT LOWER SUSPENSION ARM	901303	HEX SCREW SB M3x3 (10)
352314	COMPOSITE SQUARE ADJ. ROLL CENTER BUSHINGS - V2 (2)	901305	HEX SCREW SB M3x5 (10)
352323	ALU FRONT LOWER SUSP. HOLDER - FRONT - SQUARE ADJ. ROLL CENTER - V2	901312	HEX SCREW SB M3x12 (10)
352324	ALU FRONT LOWER SUSP. HOLDER - REAR - SQUARE ADJ. ROLL CENTER - V2	901410	HEX SCREW SB M4x10 (10)
352460	PIVOT BALL 5.8 (10)	902318	HEX SCREW SH M3x18 (10)
352470	BALL JOINT 5.8 (8)	903308	HEX SCREW SFH M3x8 (10))
352496	FRONT ANTI-ROLL BAR 2.6MM	909372	SCREW PHILLIPS SS 3.5x22 (10)
353371	SET OF COMPOSITE LOWER ARM SHIMS	909395	SCREW PHILLIPS SS 3.5x45 (10)

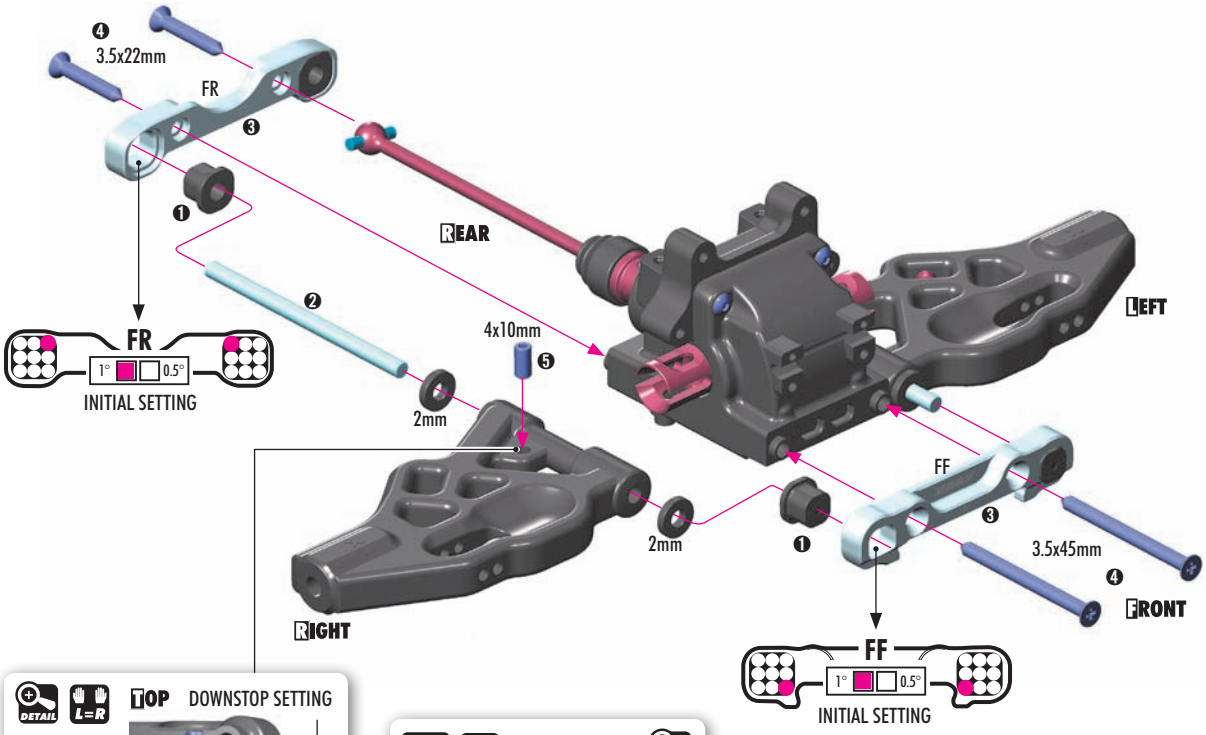
353371
SHIM 4x10x2

901410
SB M4x10

909372
SS 3.5x22

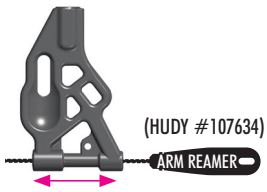
909395
SS 3.5x45



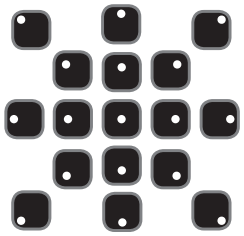


DETAIL L=R TOP DOWNSTOP SETTING
BOTTOM 4.2mm

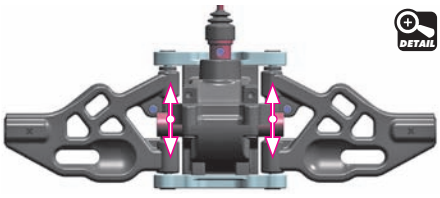
TIP L=R DETAIL
If the suspension arms do not move freely, use a HUDY Arm Reamer to resize the holes.



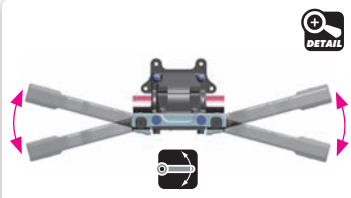
All possible mounting alternatives of eccentric bushings



FRONT ARM DETAIL
REAR
L=R
FRONT



Push the arm from both sides to create play



Check for free movement

Eccentric bushings have two different offsets from the center.

Middle position = 0.5 mm or 0.5° from center

Outer position = 1mm or 1° from center

The XRAY alu front lower suspension holders provide even greater range of adjustment for the front suspension. Using different combinations of eccentric bushings, fine adjustment of front kick-up, roll center, and front track-width can be obtained. For more information about the influence of kick-up, front track-width, and roll centers on car handling, please refer to HUDY Off-Road Set-up Book (#209099).

TRACK-WIDTH			
FF	FR	(mm)	
			=308
			=306
			=310

ROLL CENTER		
FF	FR	(mm)
		=1
		=0
		=-1

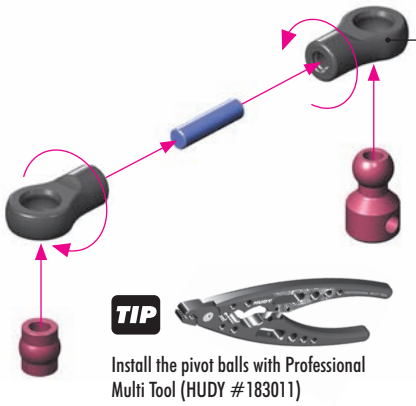
The tables below describe the amounts of kick-up, front track-width change depending on the combinations of eccentric bushings used with 0 and 1mm, 1° offset. The 0.5mm, 0.5° represents the half change.

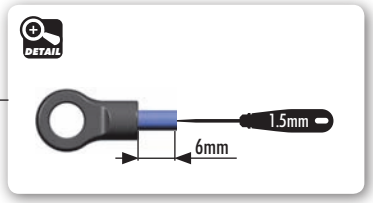
SET-UP BOOK
KICK UP
ROLL CENTER DOWNSTOP
WHEELBASE
TRACK WIDTH

5. FRONT SUSPENSION

901312
SB M3x12

2x L=R





TIP

Install the pivot balls with Professional Multi Tool (HUDY #183011)

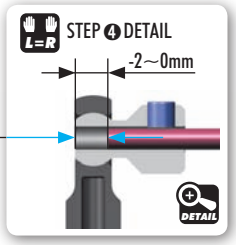
901303
SB M3x3

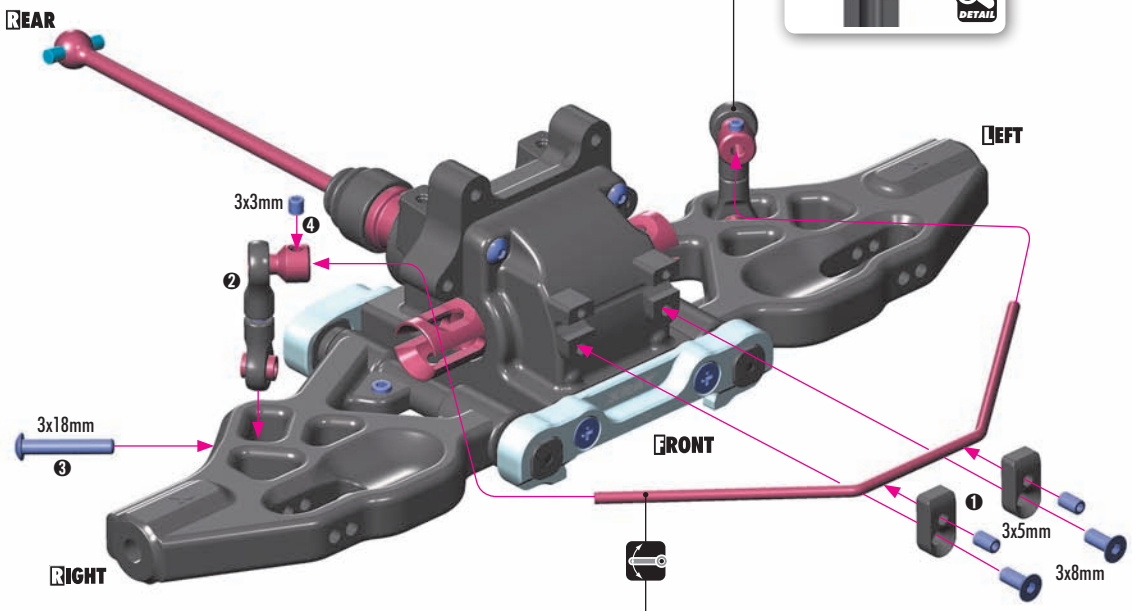
901305
SB M3x5

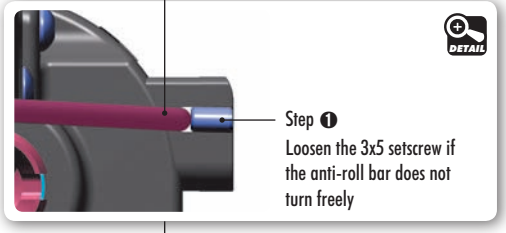
902318
SH M3x18

903308
SFH M3x8

L=R STEP ❹ DETAIL



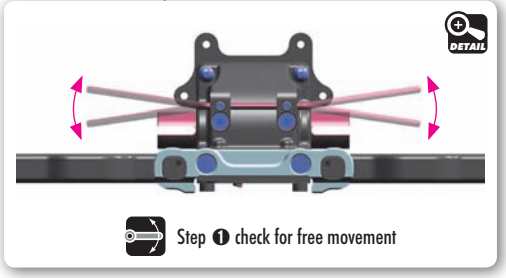




Step ❶
Loosen the 3x5 setscrew if the anti-roll bar does not turn freely

OPTION

FRONT ANTI-ROLL BARS		
#352487	1.6mm	OPTION
#352489	1.8mm	OPTION
#352490	2.0mm	OPTION
#352492	2.2mm	OPTION
#352493	2.3mm	OPTION
#352494	2.4mm	INCLUDED
#352495	2.5mm	OPTION
#352496	2.6mm	OPTION

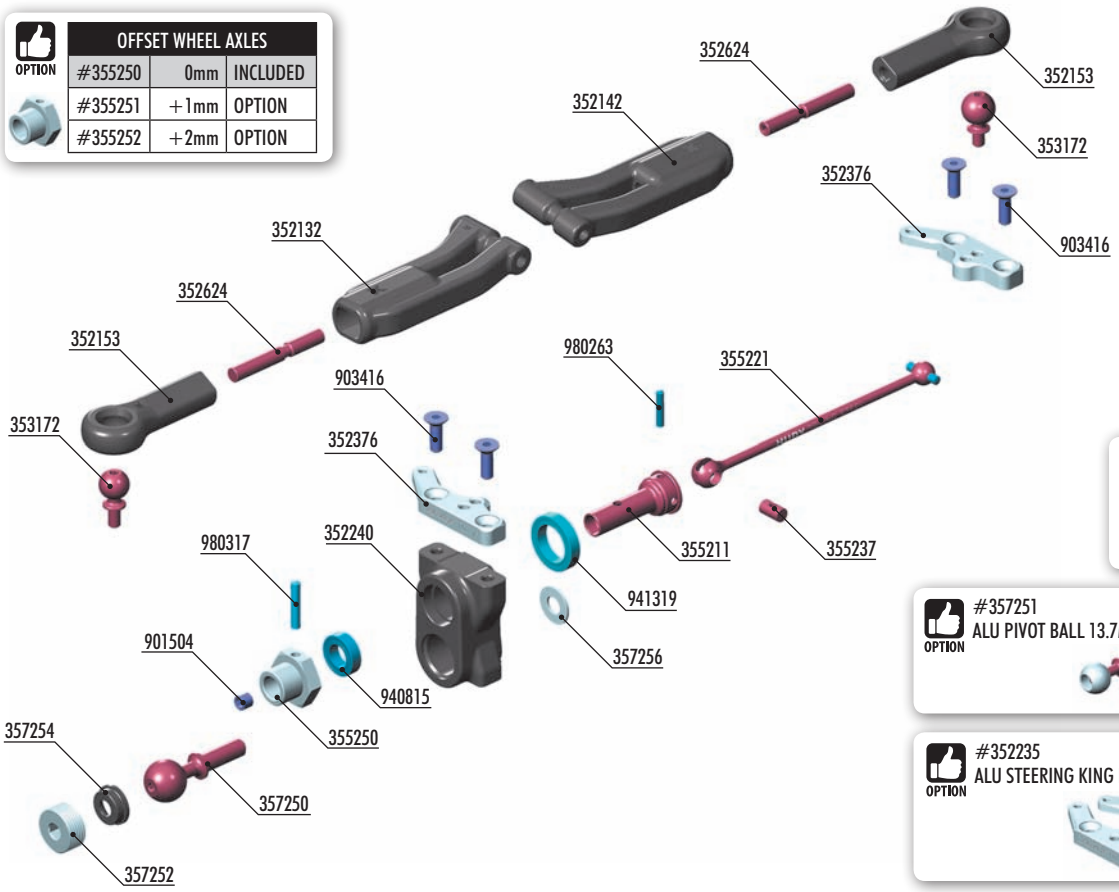


Step ❶ check for free movement

SET-UP BOOK
ANTI-ROLL BAR

XRAY

OFFSET WHEEL AXLES		
#355250	0mm	INCLUDED
#355251	+1mm	OPTION
#355252	+2mm	OPTION



OPTION #357253
BRASS ADJUSTING NUT M15x1

OPTION #357251
ALU PIVOT BALL 13.7MM WITH STEEL SCREW (2)

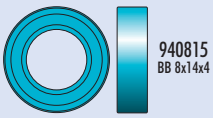
OPTION #352235
ALU STEERING KING PIN PLATE 10° - SWISS 7075 T6 - L+R

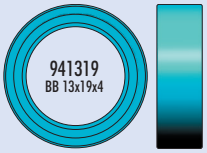
BAG 06

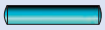
352132	FRONT UPPER ARM RIGHT
352142	FRONT UPPER ARM LEFT
352153	FRONT UPPER ARM BALL JOINT (L+R)
352240	STEERING BLOCK
352376	GT ALU STEERING KING PIN PLATE 0°-7° - SWISS 7075 T6 - L+R
352624	ADJ. TURNBUCKLE M5 L/R 38 MM - HUDY SPRING STEEL™ (2)
353172	PIVOT BALL 11.0 (2)
355211	CVD DRIVE AXLE - HUDY SPRING STEEL™
355221	CVD UNIVERSAL DRIVE SHAFT - HUDY SPRING STEEL™
355237	CVD DRIVE SHAFT COUPLING - HUDY SPRING STEEL™
355250	ALU WHEEL AXLE - BLACK COATED (2)
357250	STEEL PIVOT BALL 13.7 MM (2)
357252	ALU ADJUSTING NUT M15x1 (2)
357254	COMPOSITE BALL CUP 13.9 MM (2)
357256	ALU SHIM 6x13x1 (2)
901504	HEX SCREW SB M5x4 (10)
903416	HEX SCREW SFH M4x16 (10)
940815	HIGH-SPEED BALL-BEARING 8x14x4 BLUE COVERED (2)
941319	HIGH-SPEED BALL-BEARING 13x19x4 BLUE COVERED (2)
980263	PIN 2.5x13 (10)
980317	PIN 3x17 (10)


901504
SB M5x4


903416
SFH M4x16

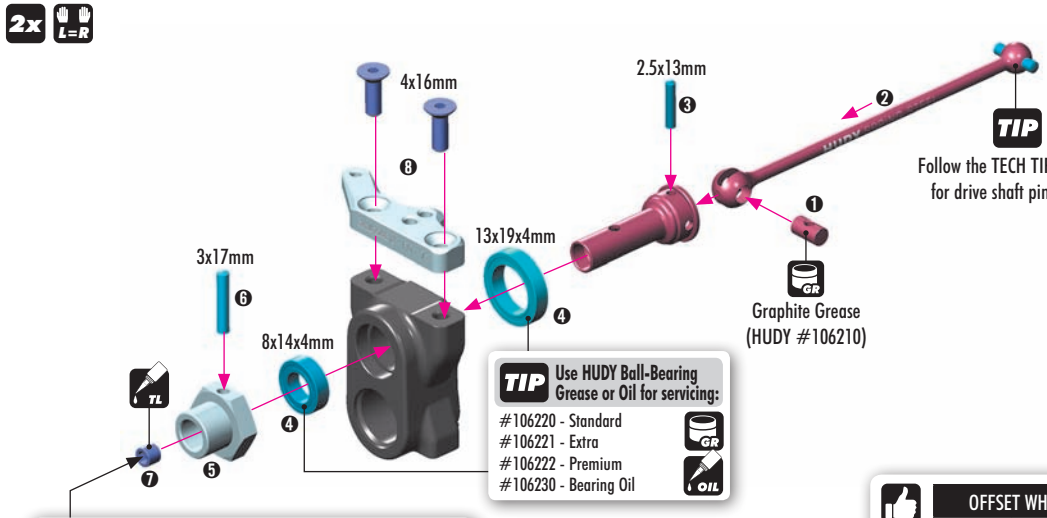

940815
BB 8x14x4


941319
BB 13x19x4


980263
P 2.5x13


980317
P 3x17

2x L=R



TIP Follow the TECH TIP on page 5 for drive shaft pin servicing

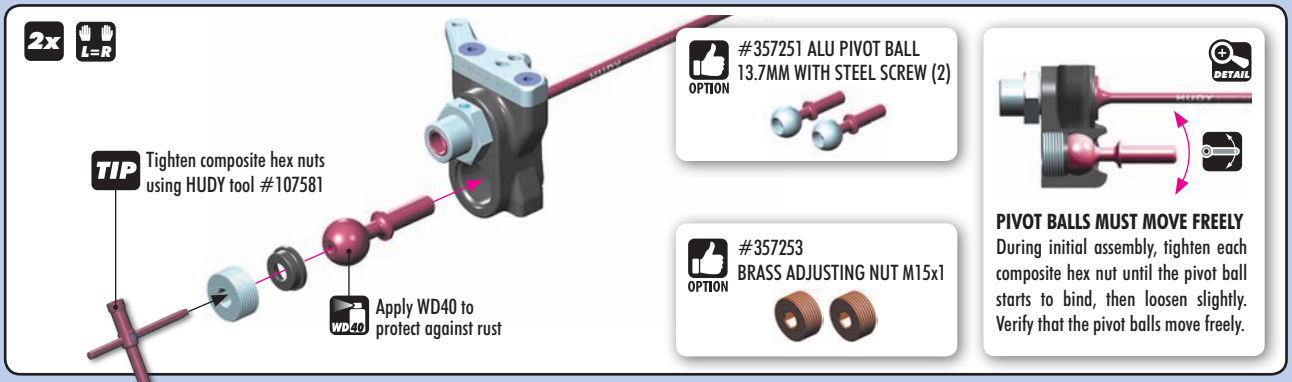
TIP Use HUDY Ball-Bearing Grease or Oil for servicing:
#106220 - Standard
#106221 - Extra
#106222 - Premium
#106230 - Bearing Oil

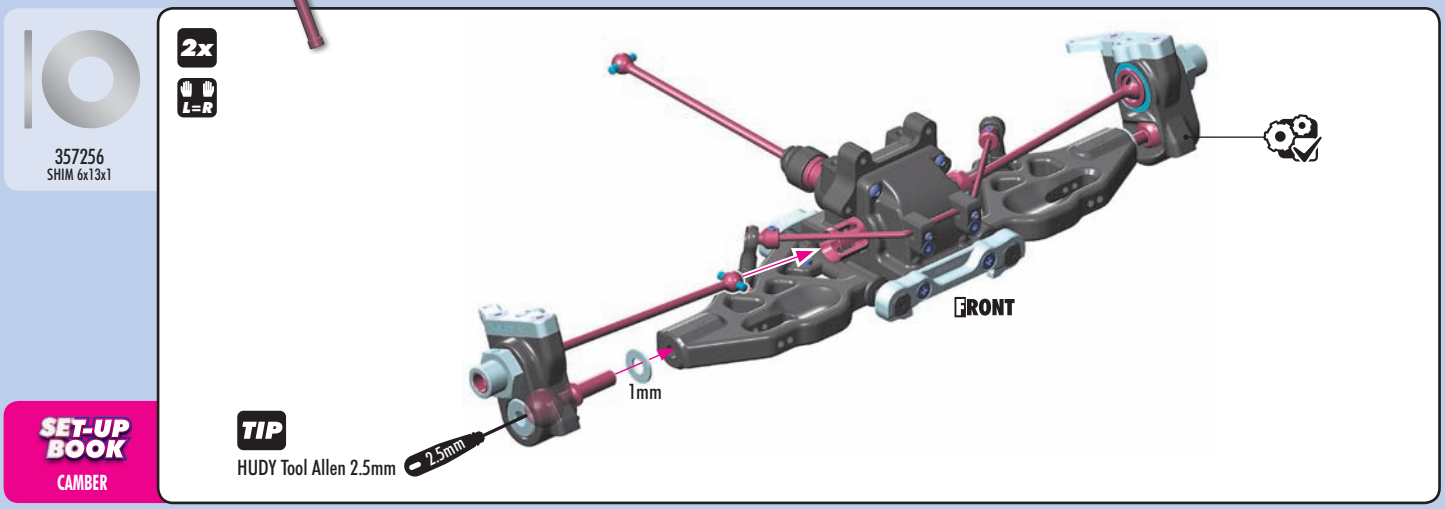
TIP To tighten the setscrew you can also use the HUDY 17mm Wheel Nut Tool #107570

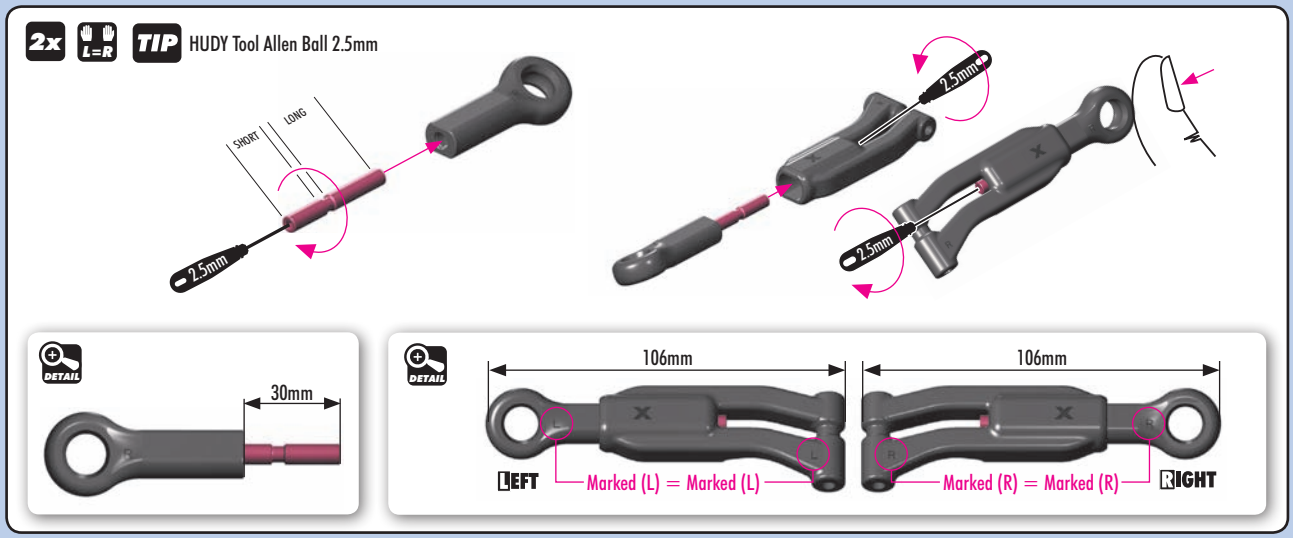
OFFSET WHEEL AXLES		
#355250	0mm	INCLUDED
#355251	+1mm	OPTION
#355252	+2mm	OPTION

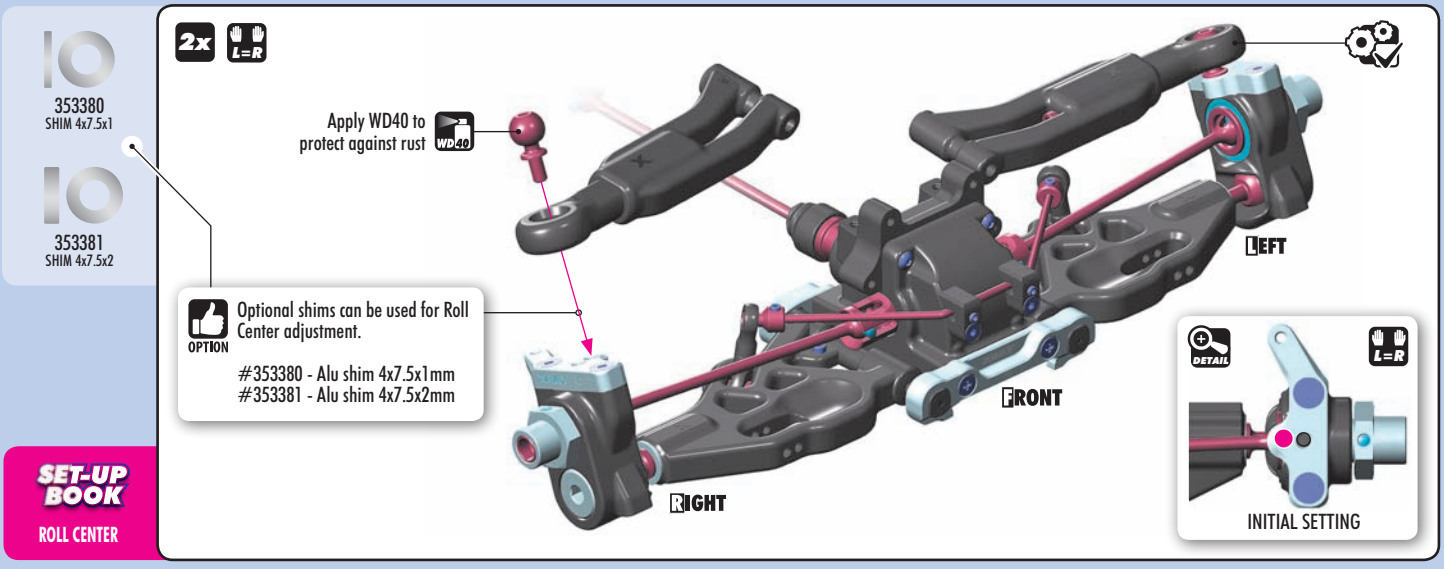
OPTION #352235
ALU STEERING KING PIN PLATE
SWISS 7075 T6 - L+R 10°

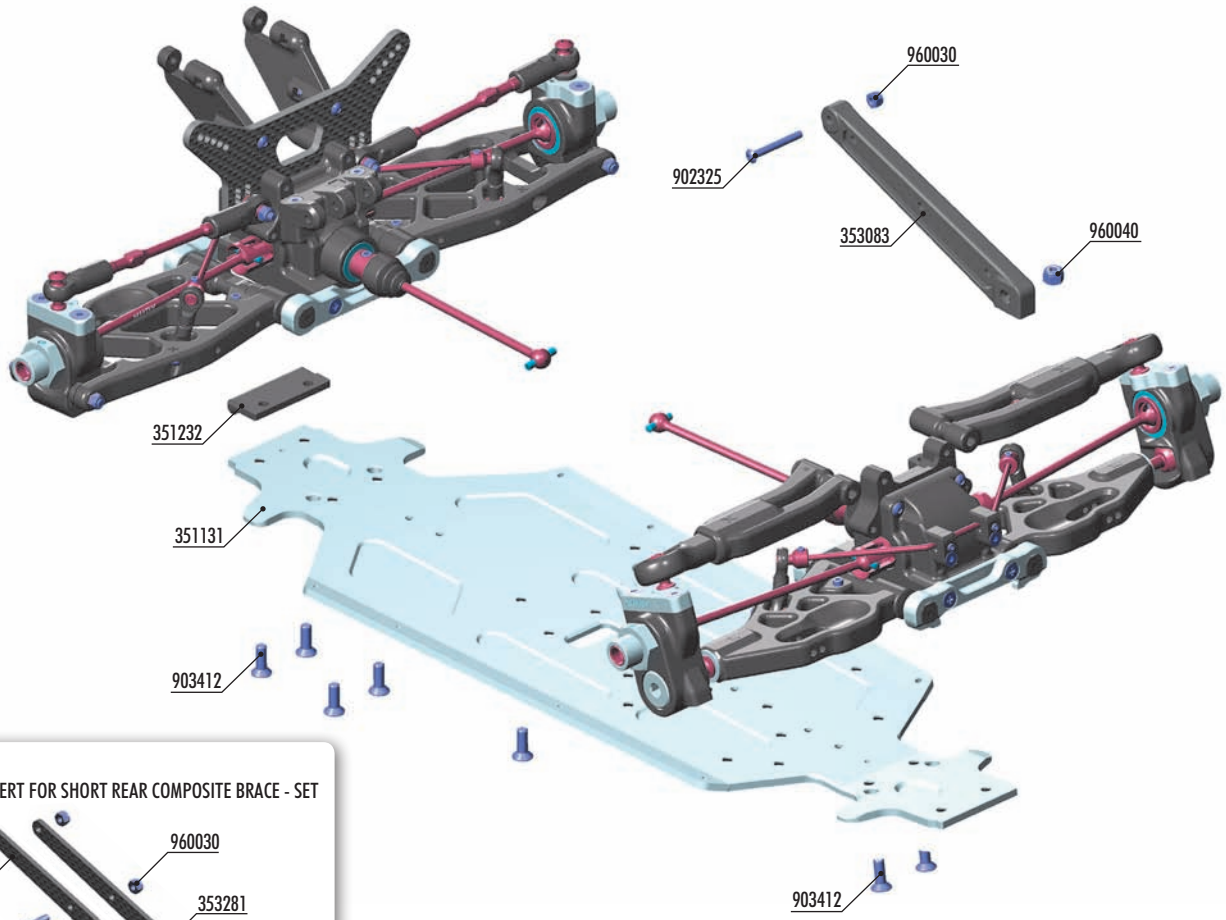
6. FRONT SUSPENSION



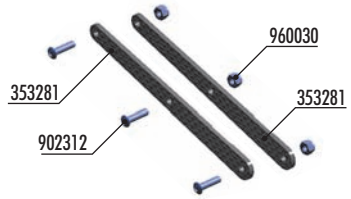






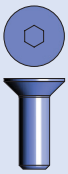


OPTION #353281
GRAPHITE INSERT FOR SHORT REAR COMPOSITE BRACE - SET

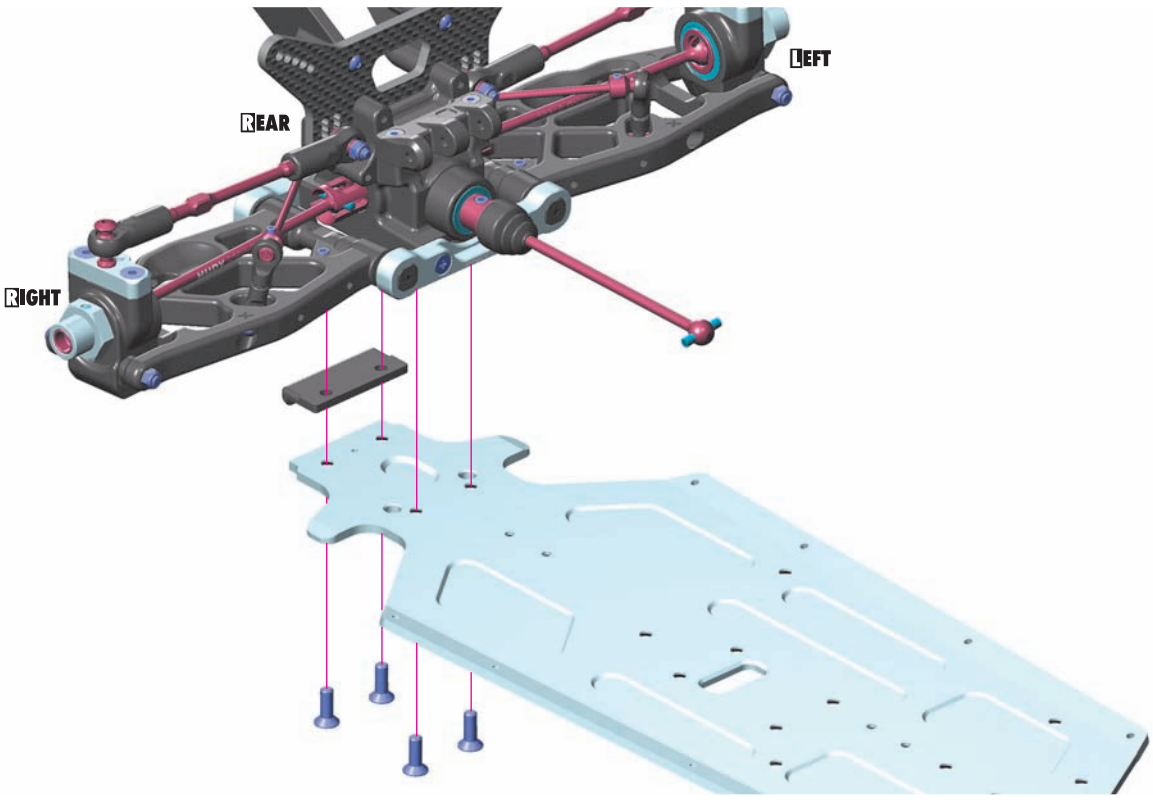


BAG 06

351131	GTE ALU CHASSIS - SWISS 7075 T6 (3MM)	902325	HEX SCREW SH M3x25 (10)
351232	GT COMPOSITE FRONT & REAR SUSPENSION HOLDER PLATE	903412	HEX SCREW SFH M4x12 (10)
353083	GT COMPOSITE REAR BRACE	960030	NUT M3 (10)
		960040	NUT M4 (10)



903412
SFH M4x12



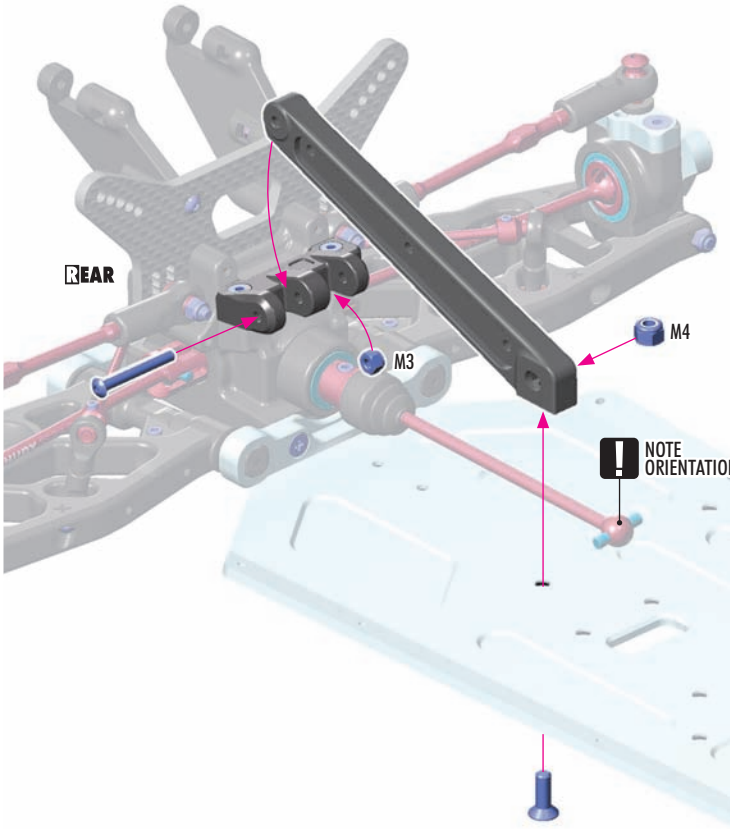
6. FRONT & REAR ASSEMBLY

902325
SH M3x25

903412
SFH M4x12

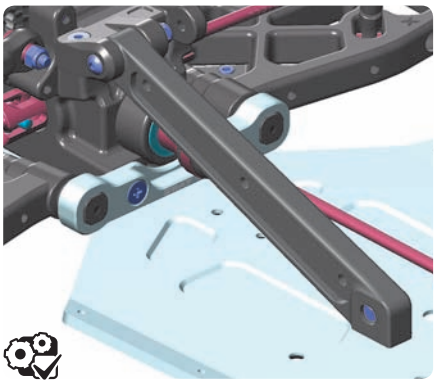
960030
N M3

960040
N M4

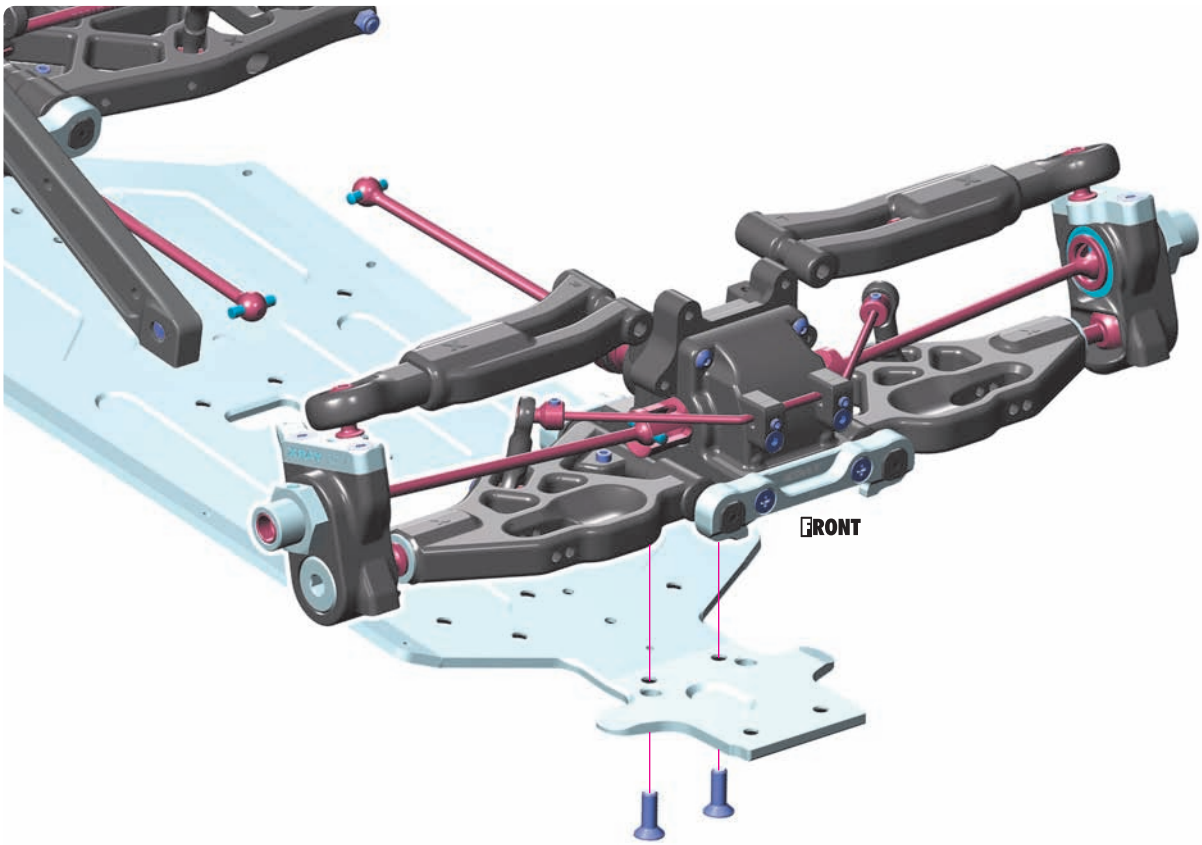


OPTION

#353281
GRAPHITE BRACE SET for extra stiffness adjustment.



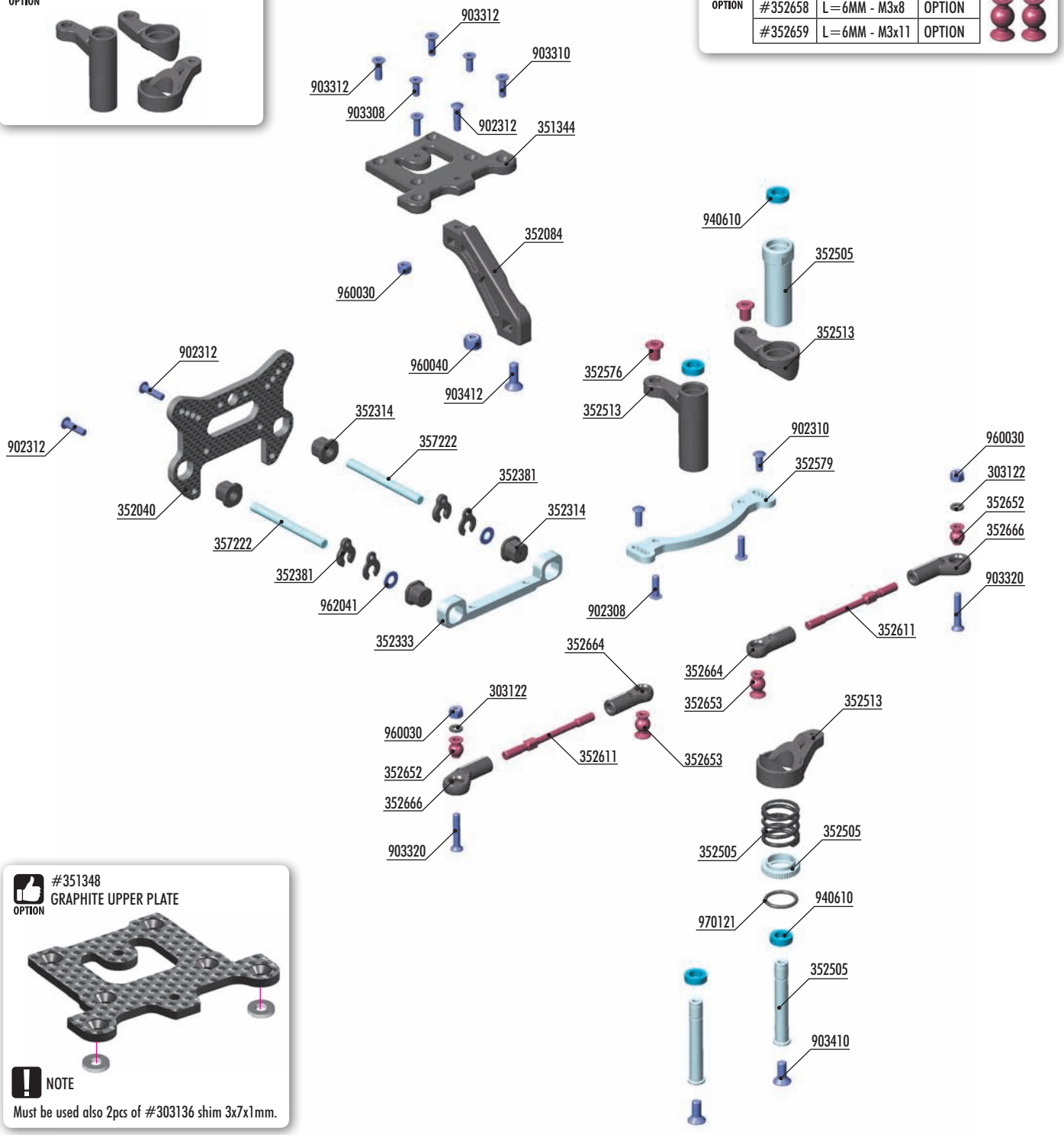
903412
SFH M4x12



OPTION
#352514
COMPOSITE SERVO SAVER - GRAPHITE

OPTION

BALL STUD 6.8mm WITH BACKSTOP		
#352658	L=6MM - M3x8	OPTION
#352659	L=6MM - M3x11	OPTION



OPTION
#351348
GRAPHITE UPPER PLATE

NOTE
Must be used also 2pcs of #303136 shim 3x7x1mm.

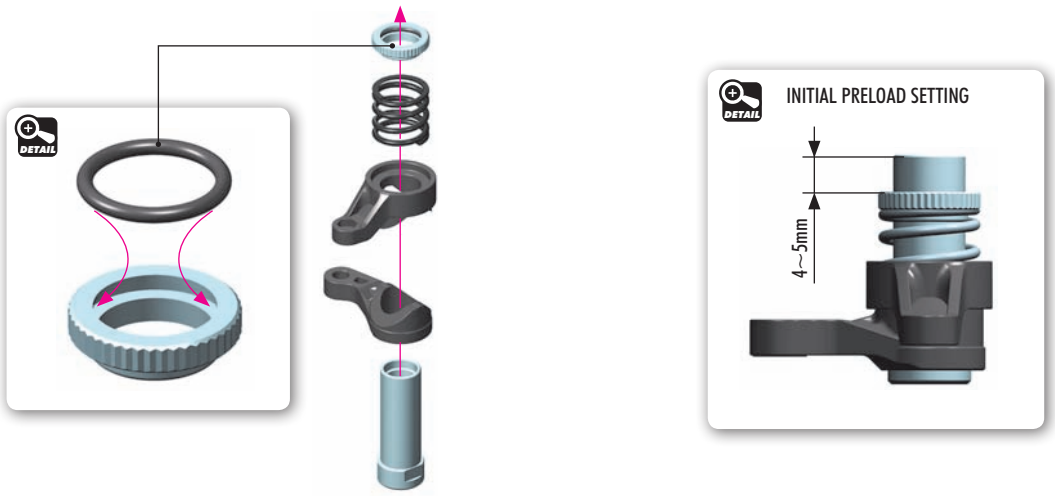
BAG 07

303122	ALU SHIM 3x6x1.0MM (10)
351344	COMPOSITE UPPER PLATE
352040	GT GRAPHITE FRONT SHOCK TOWER - CNC MACHINED 3.5 MM
352084	COMPOSITE FRONT BRACE
352314	COMPOSITE SQUARE ADJ. ROLL CENTER BUSHINGS - V2 (2)
352333	ALU FRONT UPPER ARM HOLDER - SWISS 7075 T6 (6MM)
352381	CASTER CLIPS (2)
352505	SERVO SAVER COMPLETE SET
352513	COMPOSITE SERVO SAVER
352576	STEERING PLATE BUSHING (2)
352579	ALU STEERING PLATE - SWISS 7075 T6
352611	ADJ. TURNBUCKLE M4 L/R 52.5 MM - HUDY SPRING STEEL™ (2)
352652	BALL STUD 6.8MM (4)
352653	BALL STUD 6.8MM WITH BACKSTOP - M3 (2)
352664	COMPOSITE STEERING BALL JOINT 6.8MM - V3 (2)
352666	COMPOSITE RELIEF STEERING BALL JOINT 6.8MM (2)
357222	FRONT UPPER PIVOT PIN 4x45 (2)

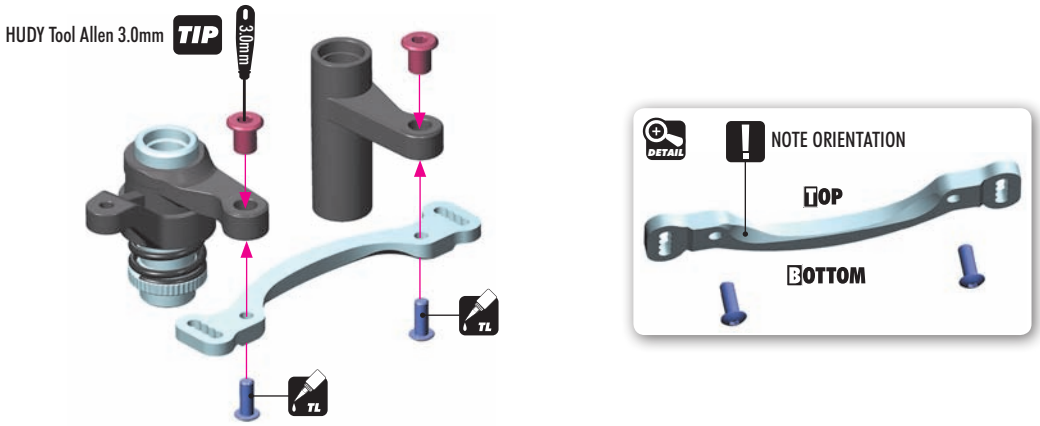
902308	HEX SCREW SH M3x8 (10)
902310	HEX SCREW SH M3x10 (10)
902312	HEX SCREW SH M3x12 (10)
903308	HEX SCREW SFH M3x8 (10)
903310	HEX SCREW SFH M3x10 (10)
903312	HEX SCREW SFH M3x12 (10)
903320	HEX SCREW SFH M3x20 (10)
903410	HEX SCREW SFH M4x10 (10)
903412	HEX SCREW SFH M4x12 (10)
940610	HIGH-SPEED BALL-BEARING 6x10x3 BLUE COVERED (2)
960030	NUT M3 (10)
960040	NUT M4 (10)
962041	WASHER S 4x8x0.5 (10)
970121	O-RING 12.1 x 1.6 (10)

970121
O 12.1x1.6

SET-UP BOOK
SERVO SAVER

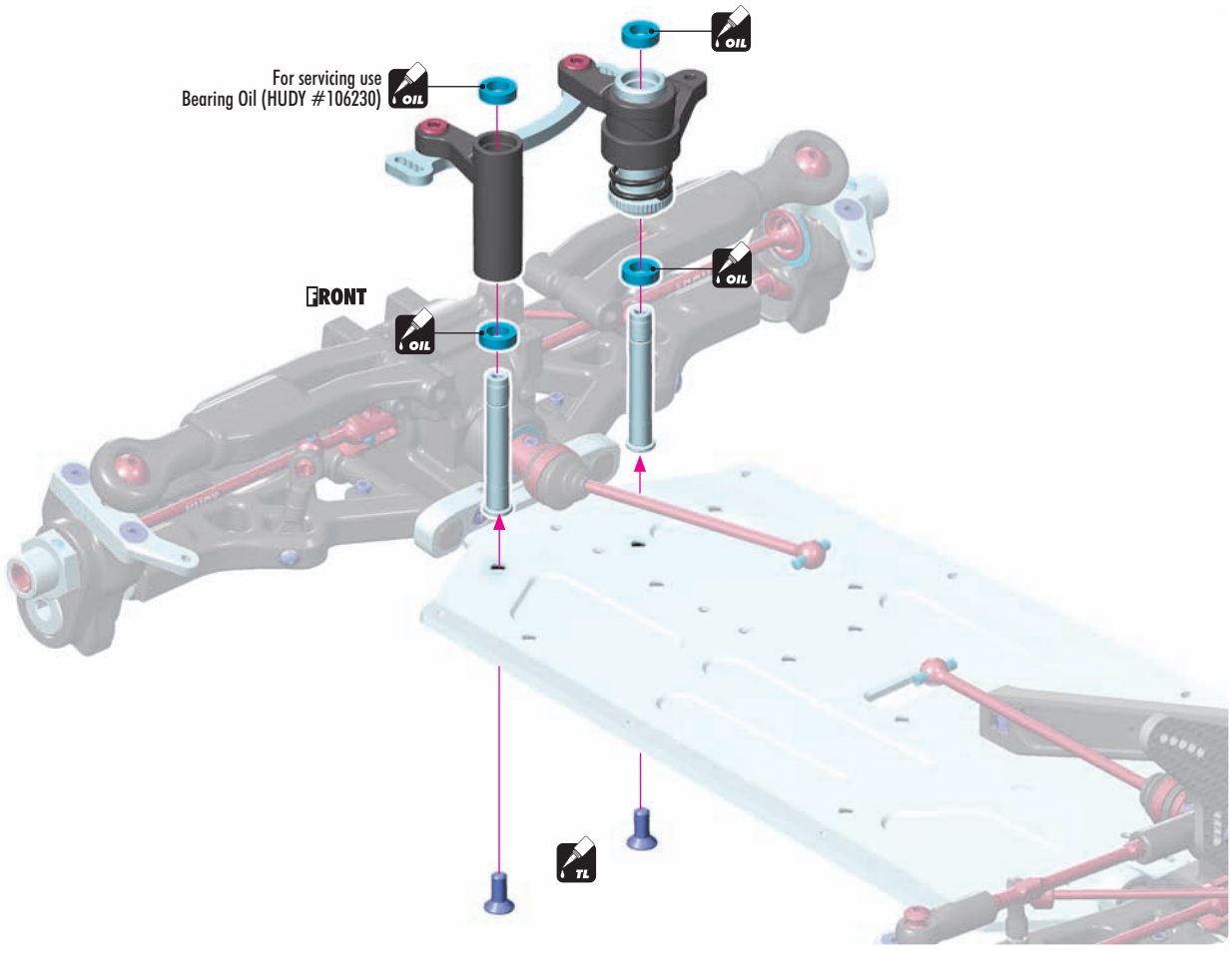


902308
SH M3x8



903410
SFH M4x10

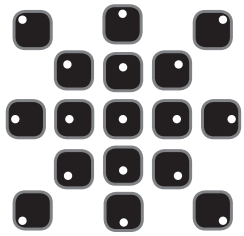
940610
BB 6x10x3



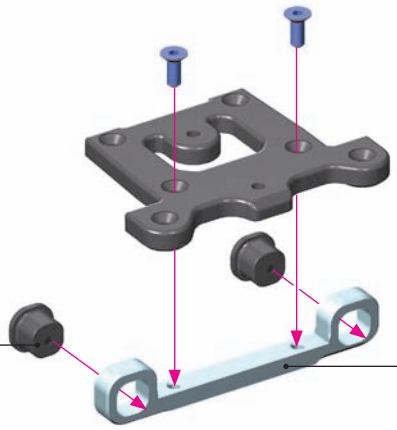
903308
SFH M3x8

SET-UP BOOK
ROLL CENTER

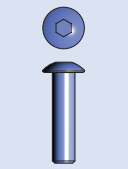
All possible mounting alternatives of eccentric bushings



INITIAL SETTING

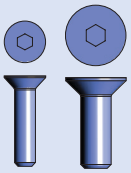


NOTE ORIENTATION



902312
SH M3x12

903310
SFH M3x10



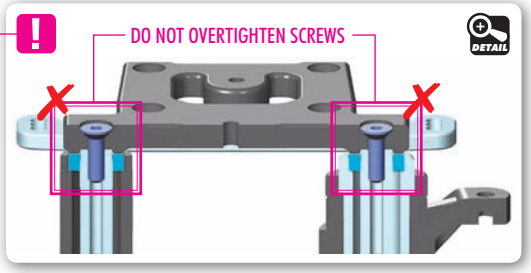
903312
SFH M3x12

903412
SFH M4x12

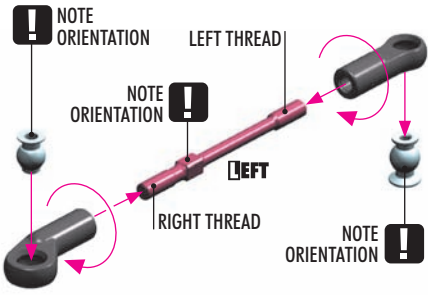
960030
N M3

960040
N M4

3x12mm
3x12mm
3x10mm
3x10mm
3x12mm
TL
FRONT
M3
M4
NOTE ORIENTATION
4x12mm



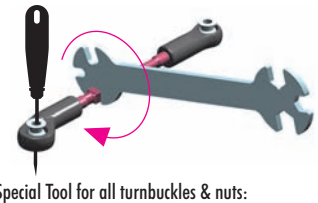
After the top deck assembly check for free movement of steering system.



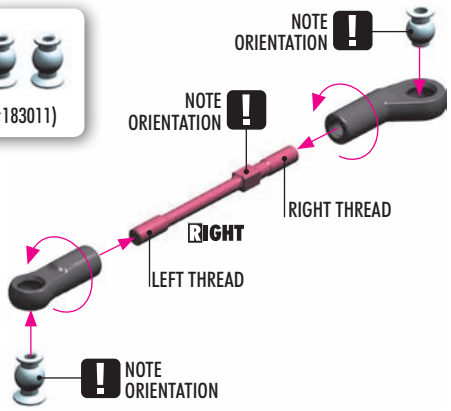
TIP

Install the all pivot balls with Professional Multi Tool (HUDY #183011)

TIP Use tools to tighten as shown

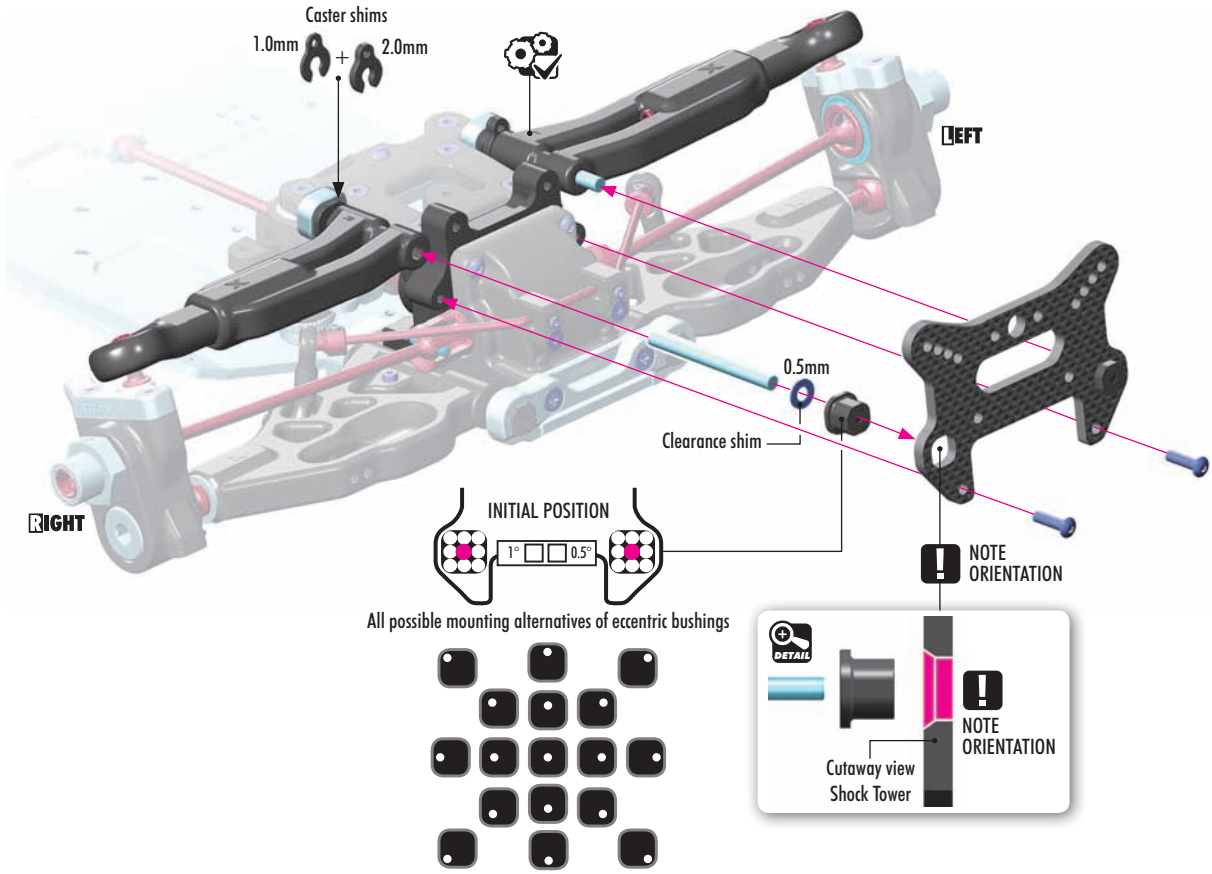


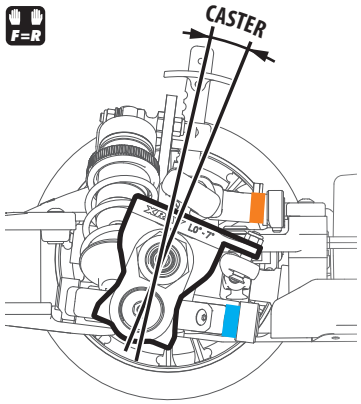
Special Tool for all turnbuckles & nuts: (HUDY #181090)
or Turnbuckle Wrench 4mm: (HUDY #181040)



902312
SH M3x12

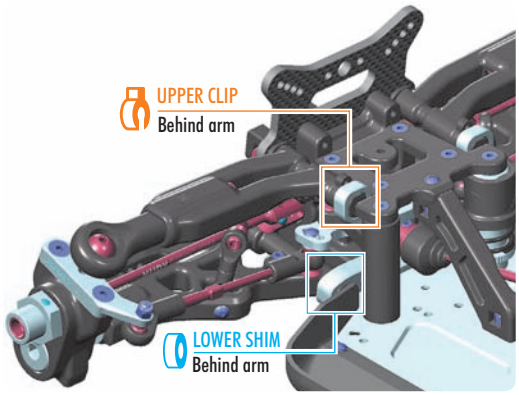
962041
SHIM 4x8x0.5





CASTER			
UPPER CLIP (Behind arm)	LOWER SHIM (Behind arm)		
	4mm	2mm	0
3mm	28°	25°	22°
2mm	29.5°	26.5°	23.5°
1mm	31°	28°	25°
0	32.5°	29.5°	26.5°

The clearance shim 0.5mm can be installed anywhere and will not affect caster.

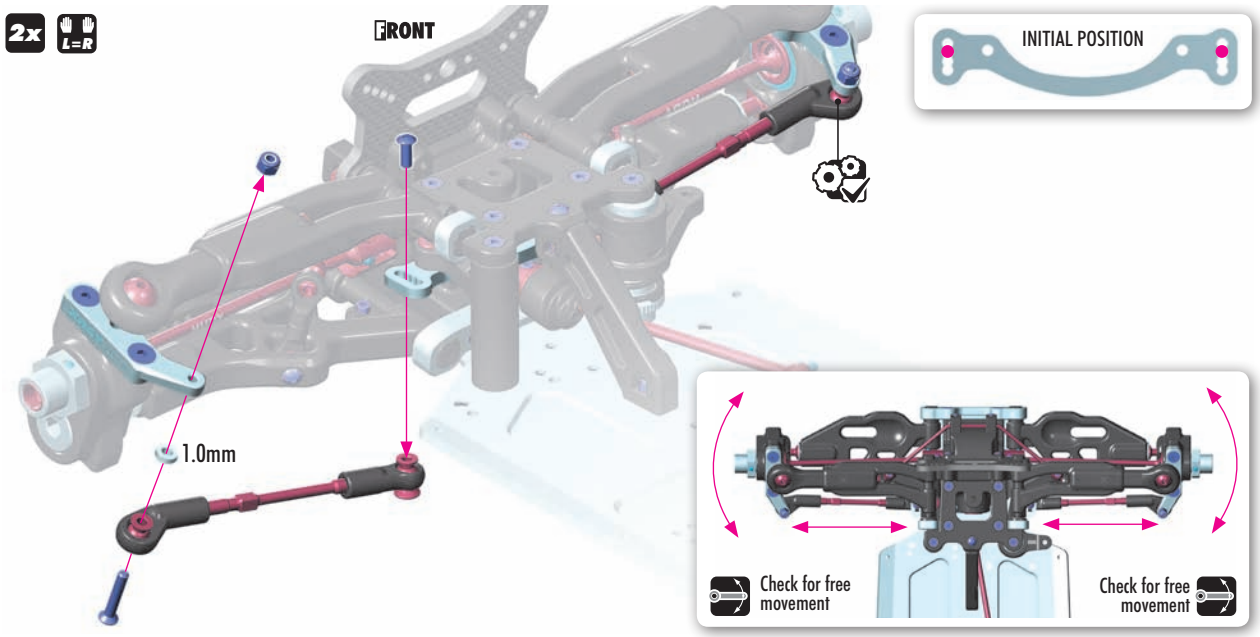


SET-UP BOOK
ROLL CENTER
CASTER

303122
SHIM 3x6x1

902310
SH M3x10

960030
N M3

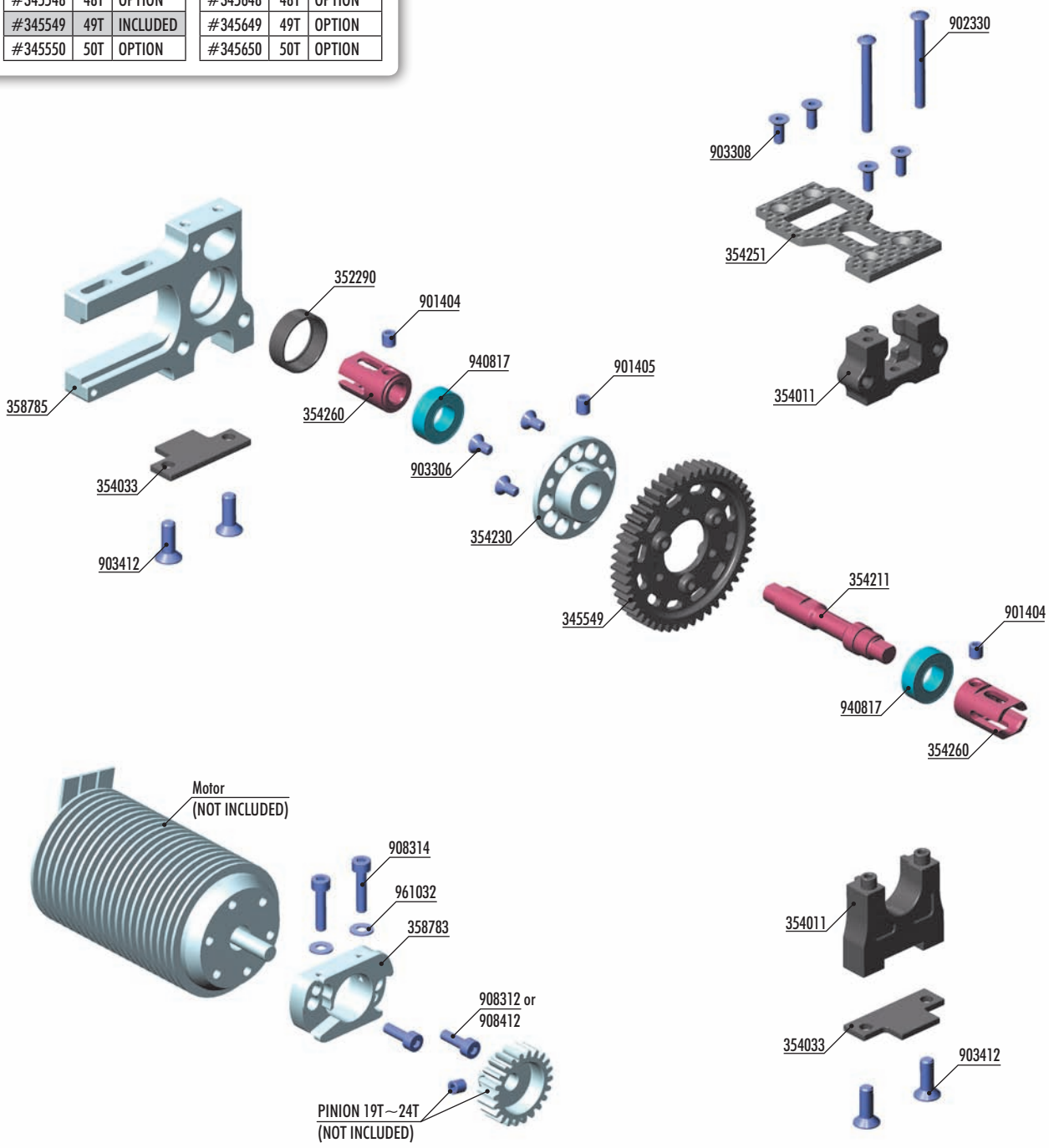


SET-UP BOOK
ACKERMANN
BUMP STEER
TOE-IN

OPTION

COMPOSITE GEARS		
#345548	48T	OPTION
#345549	49T	INCLUDED
#345550	50T	OPTION

GRAPHITE GEARS		
#345648	48T	OPTION
#345649	49T	OPTION
#345650	50T	OPTION



BAG 08

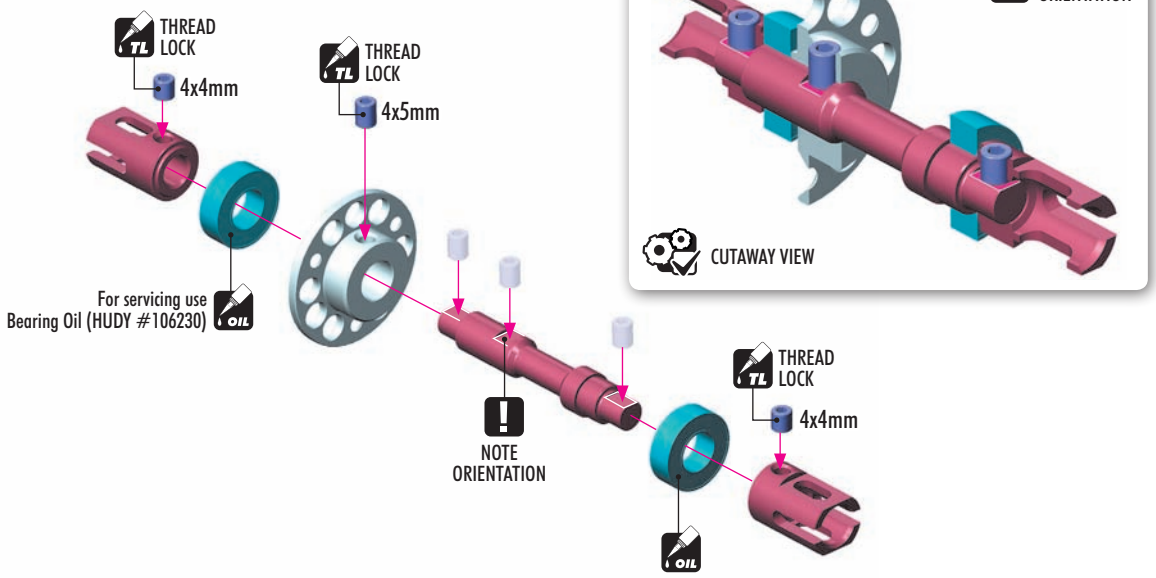
345549	COMPOSITE 2-SPEED GEAR 49T (1st)
352290	COMPOSITE BUSHING FOR ALU STEERING BLOCK (4)
354011	CENTER DIFF MOUNTING PLATE - SET
354033	GT COMPOSITE 2-SPEED HOLDER PLATE (2)
354211	GTE SOLID SHAFT - HUDY SPRING STEEL™
354230	GTE ALU CENTER SPUR GEAR COLLAR
354251	GTE GRAPHITE CENTER UPPER PLATE
354260	GT CENTRAL TRANSM. OUTDRIVE ADAPTER - HUDY SPRING STEEL™
358783	ALU MOTOR MOUNT PLATE
358785	GTE ALU MOTOR MOUNT
901404	HEX SCREW SB M4x4 (10)
901405	HEX SCREW SB M4x5 (10)
902330	HEX SCREW SH M3x30 (10)
903306	HEX SCREW SFH M3x6 (10)
903308	HEX SCREW SFH M3x8 (10)
903412	HEX SCREW SFH M4x12 (10)
908312	HEX SCREW SOCKET HEAD CAP M3x12 (10)
908314	HEX SCREW SOCKET HEAD CAP M3x14 (10)
908412	HEX SCREW SOCKET HEAD CAP M4x12 (10)
940817	HIGH-SPEED BALL-BEARING 8x16x5 RUBBER SEALED (2)
961032	WASHER S 3.2 (10)

8. CENTER SOLID SHAFT & MOTOR

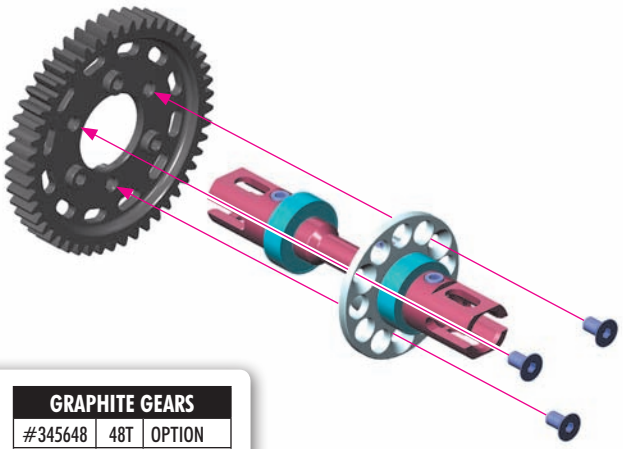
901404
SB M4x4

901405
SB M4x5

940817
BB 8x16x5



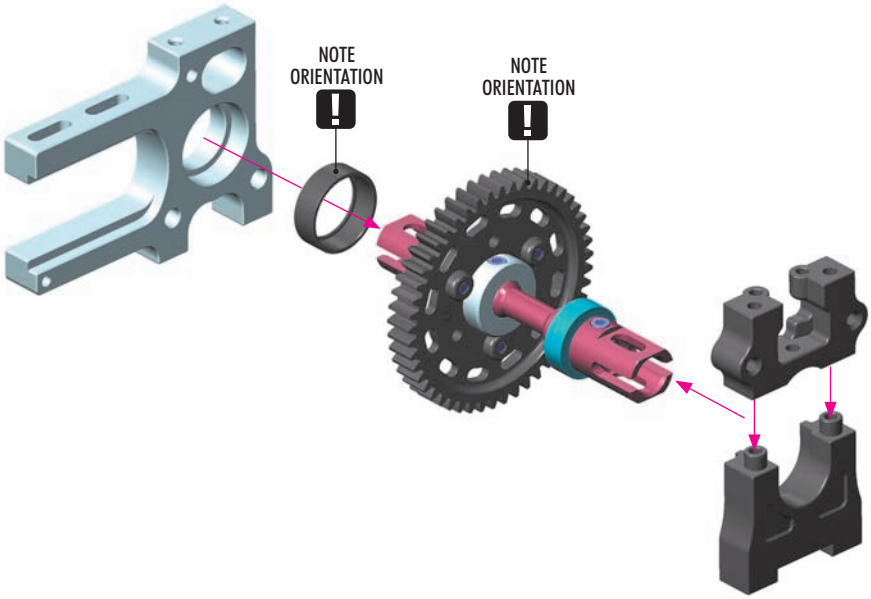
903306
SFH M3x6



OPTION

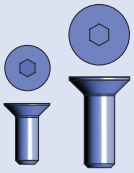
COMPOSITE GEARS		
#345548	48T	OPTION
#345549	49T	INCLUDED
#345550	50T	OPTION

GRAPHITE GEARS		
#345648	48T	OPTION
#345649	49T	OPTION
#345650	50T	OPTION



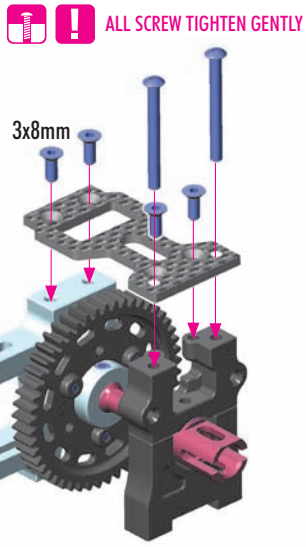
8. CENTER SOLID SHAFT & MOTOR

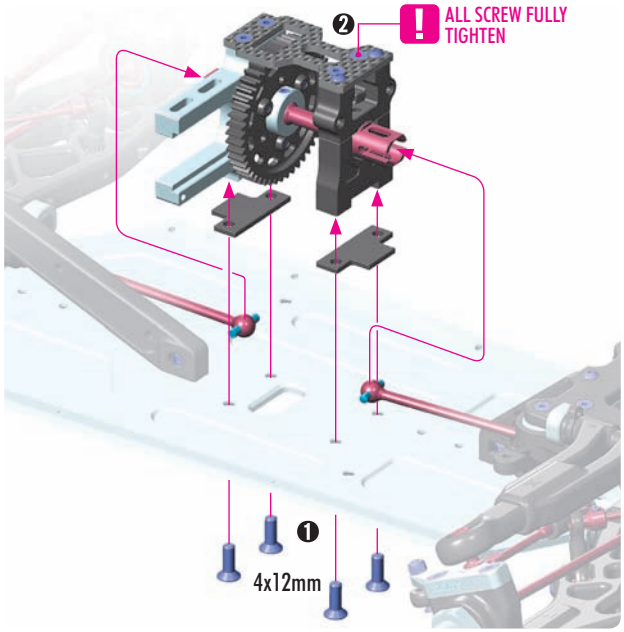
902330
SH M3x30

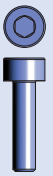


903308
SFH M3x8

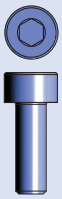
903412
SFH M4x12



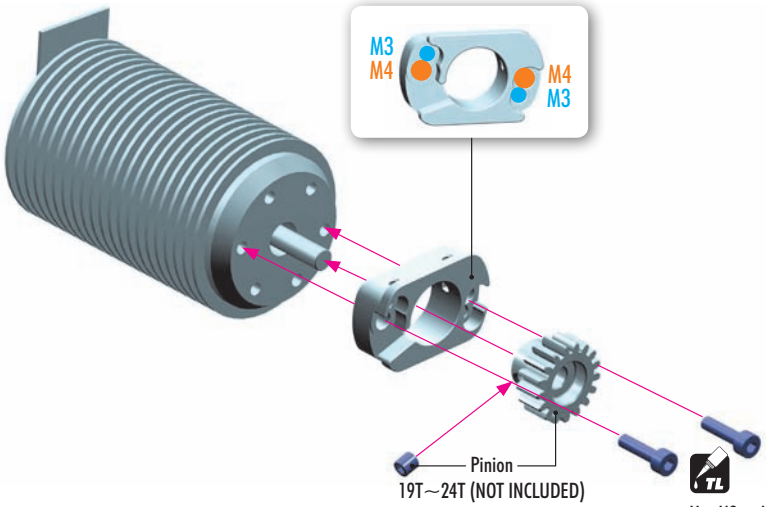




908312
SCH M3x12



908412
SCH M4x12



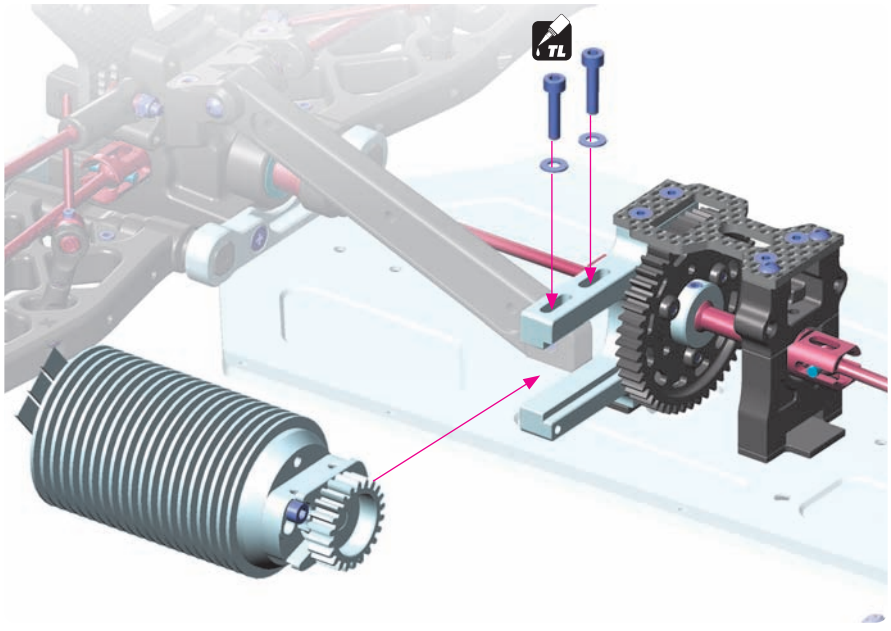
OPTION

XRAY PINION GEAR - 48P			
#355819	19T	ALU	OPTION
#355820	20T	ALU	OPTION
#355821	21T	ALU	OPTION
#355822	22T	ALU	OPTION
#355823	23T	ALU	OPTION
#355824	24T	ALU	OPTION

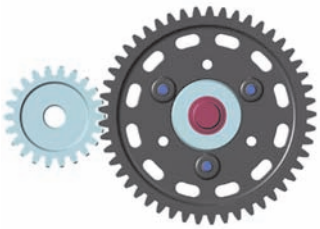
Use M3 or M4 screws which fit your motor.
(M4 INITIAL SETTING)

908314
SCH M3x14

961032
S 3.2



DETAIL



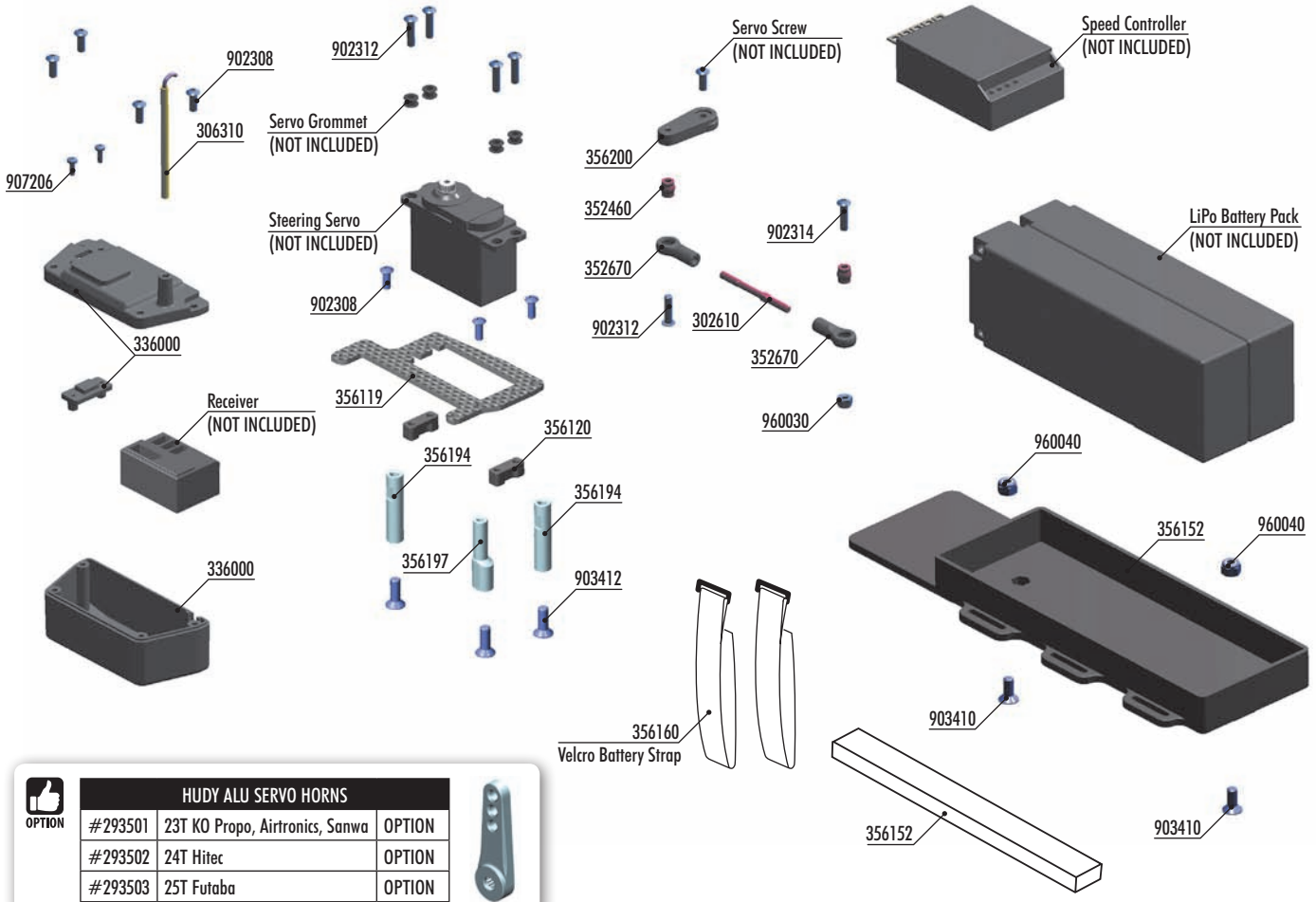
GEAR MESH ADJUSTMENT

Adjust gear mesh so there is minimal play between the gears.

TOO TIGHT gear mesh will put excessive strain on all parts and damage the parts.

TOO LOOSE gear mesh may result in stripped gears.

10. RADIO CASE



OPTION	HUDY ALU SERVO HORNS		
	#293501	23T KO Propo, Airtronics, Sanwa	OPTION
	#293502	24T Hitec	OPTION
	#293503	25T Futaba	OPTION

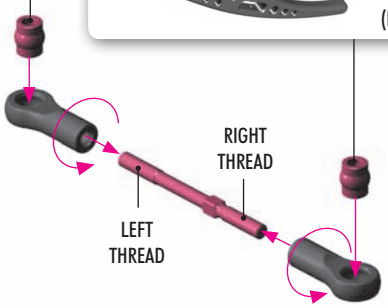
BAG 10

302610	ADJ. TURNBUCKLE L/R 40 MM - HUDY SPRING STEEL (2)	389135	CONNECTING CABLE RECEIVER/BATT. PACK (OPTION)
306310	ANTENNA TUBE (2)		
336000	COMPOSITE RECEIVER CASE - V2	902308	HEX SCREW SH M3x8 (10)
336060	RECEIVER SWITCH - SET (OPTION)	902312	HEX SCREW SH M3x12 (10)
352460	PIVOT BALL 5.8 (10)	902314	HEX SCREW SH M3x14 (10)
352670	SERVO BALL JOINT 5.8MM (4)	903410	HEX SCREW SFH M4x10 (10)
356119	GRAPHITE RECEIVER CASE TOP PLATE	903412	HEX SCREW SFH M4x12 (10)
356120	STEERING SERVO MOUNT - SET	907206	SCREW PHILLIPS 2x6 (10)
356152	GTX8E'16 COMPOSITE BATTERY PLATE	960030	NUT M3 (10)
356160	VELCRO BATTERY STRAP 20x300MM (2)	960040	NUT M4 (10)
356194	ALU MOUNT FOR RECEIVER BOX		
356197	ALU ECCENTRIC MOUNT FOR RECEIVER BOX		
356200	BRAKE/THROTTLE ARMS & STEERING SERVO ARMS - SET		

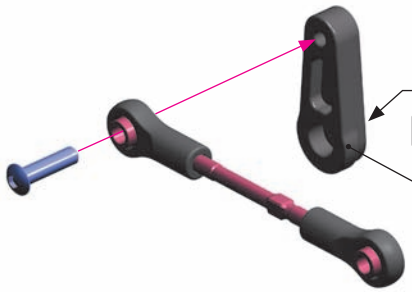
902312
SH M3x12

TIP

Install the all pivot balls with Professional Multi Tool (HUDY #183011)



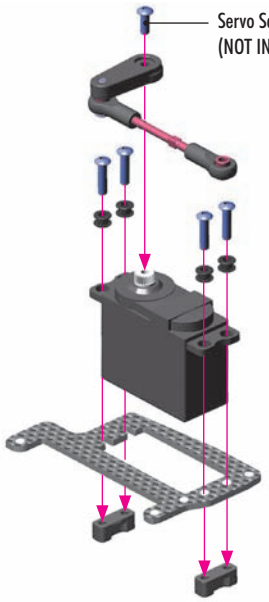
The length of the linkages varies according to the type of servo.

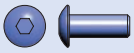


Use appropriate servo arm:
K - (23T) **H** - (24T) **F** - (25T)

OPTION	HUDY ALU SERVO HORNS		
	#293501	23T KO Propo, Airtronics, Sanwa	OPTION
	#293502	24T Hitec	OPTION
	#293503	25T Futaba	OPTION

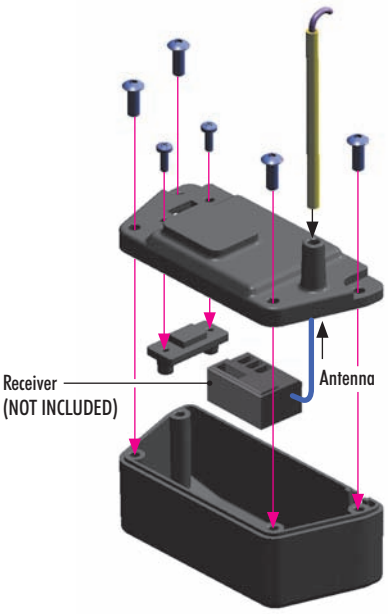
902312
SH M3x12

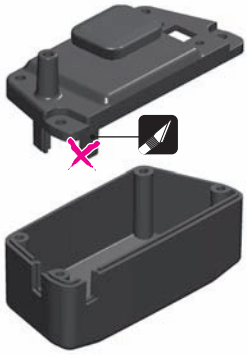




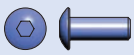
902308
SH M3x8

907206
2x6

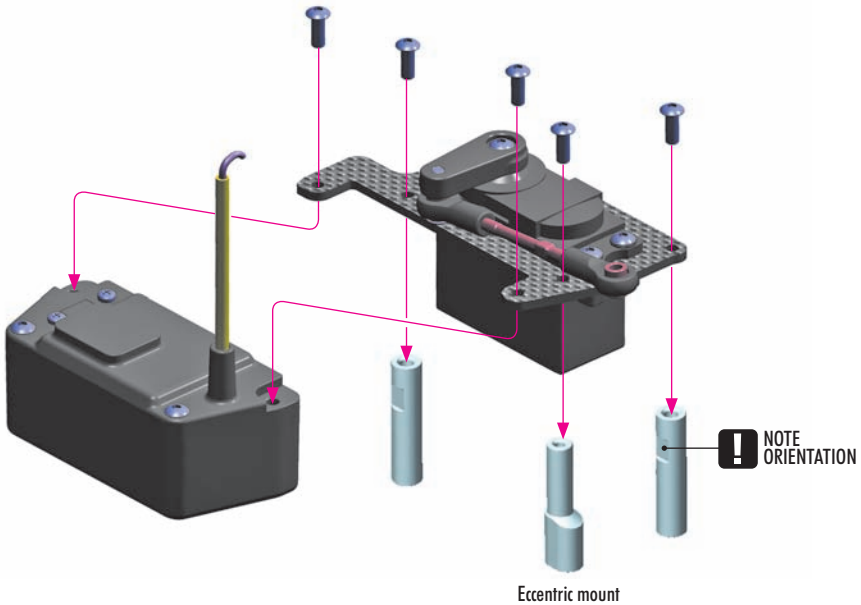




If the receiver box has 2 different-size openings for cable entry (narrow and wider), cut away the tab for the appropriate opening to allow the cables to fit properly.

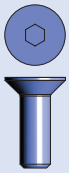


902308
SH M3x8



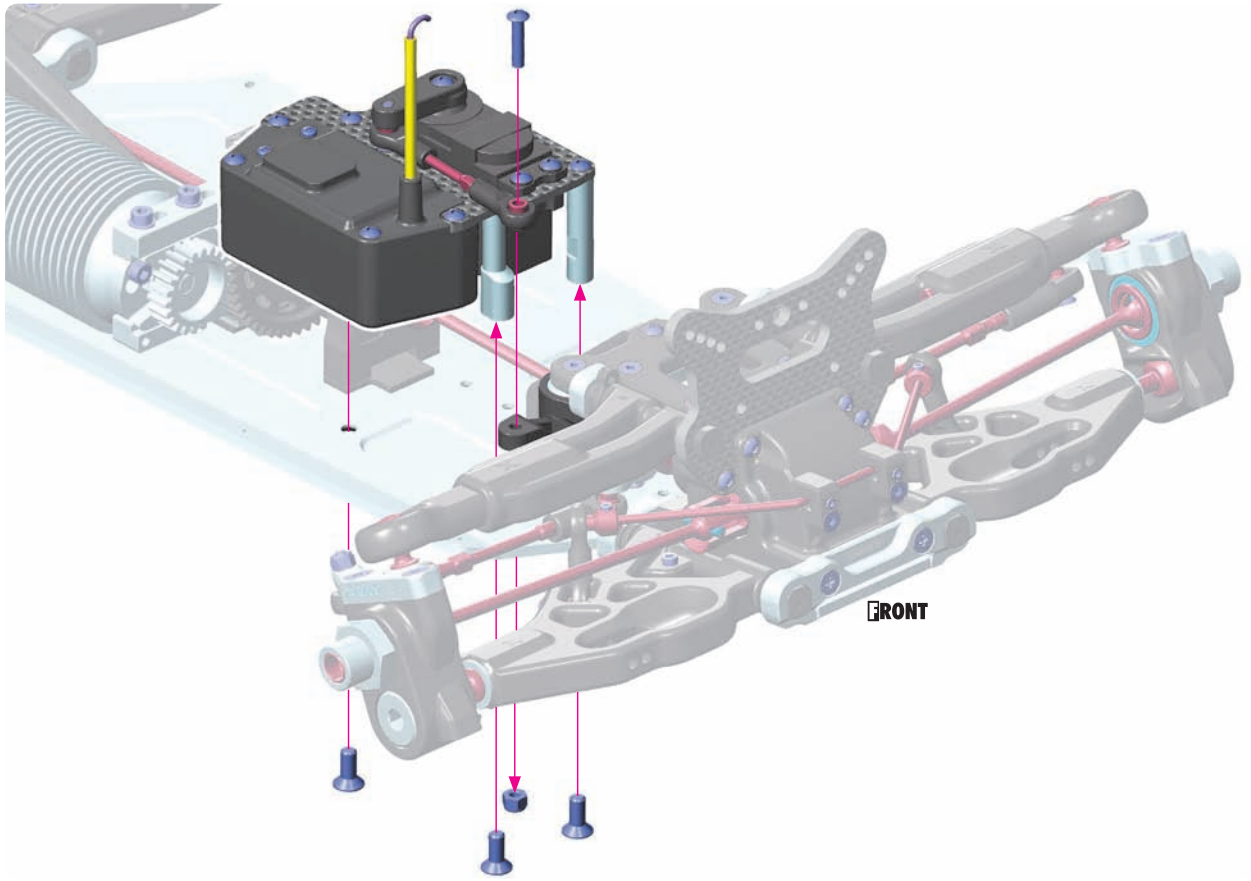
10. RADIO CASE

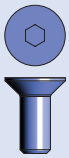
902314
SH M3x14



903412
SFH M4x12

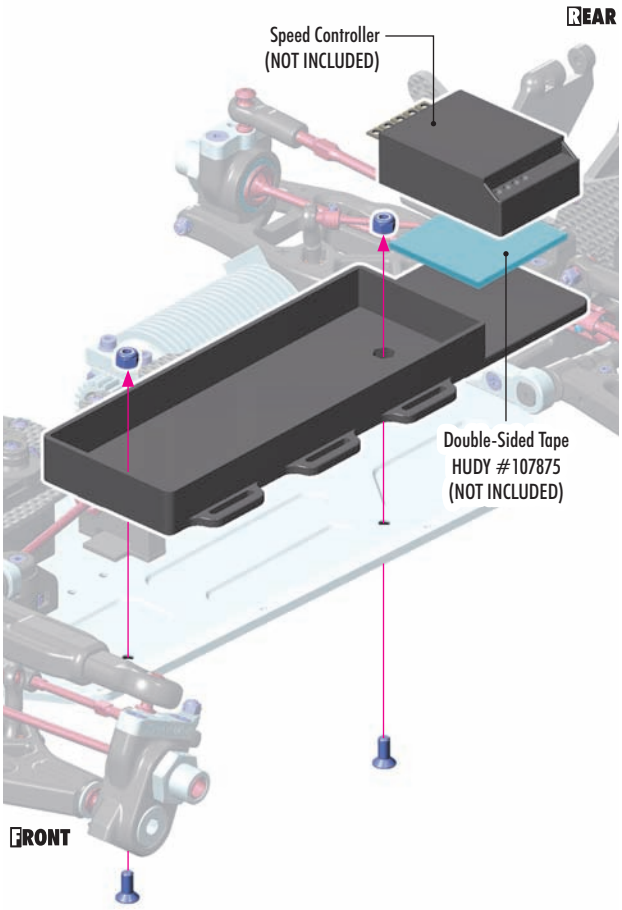
960030
N M3

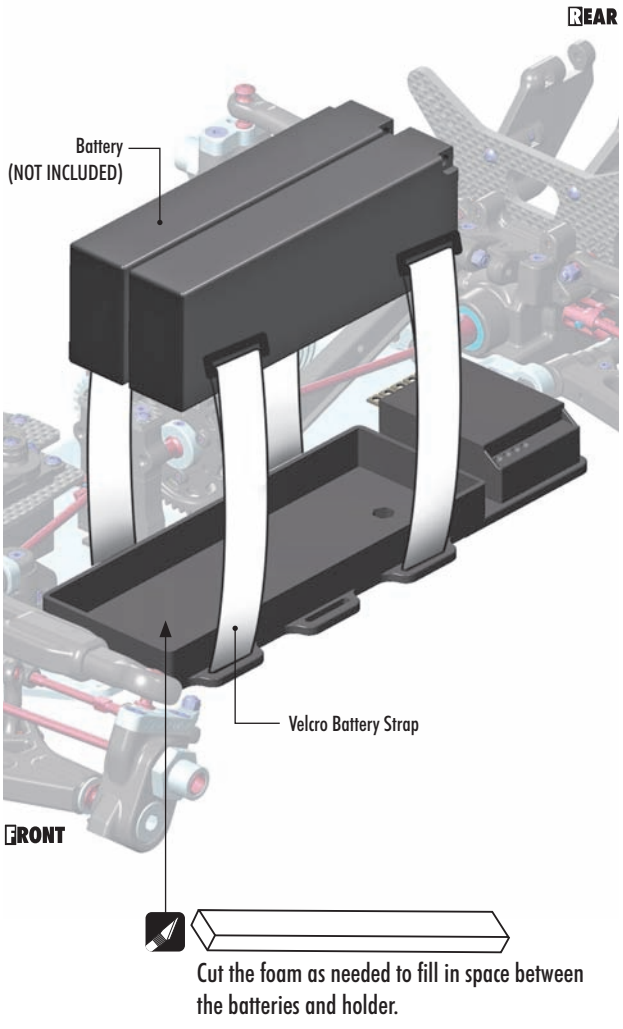




903410
SFH M4x10

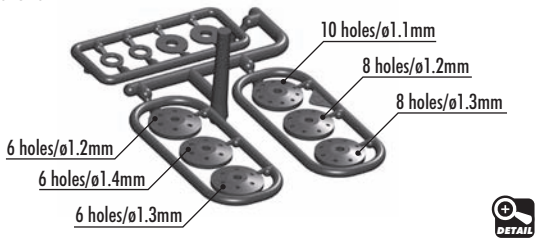
960040
N M4

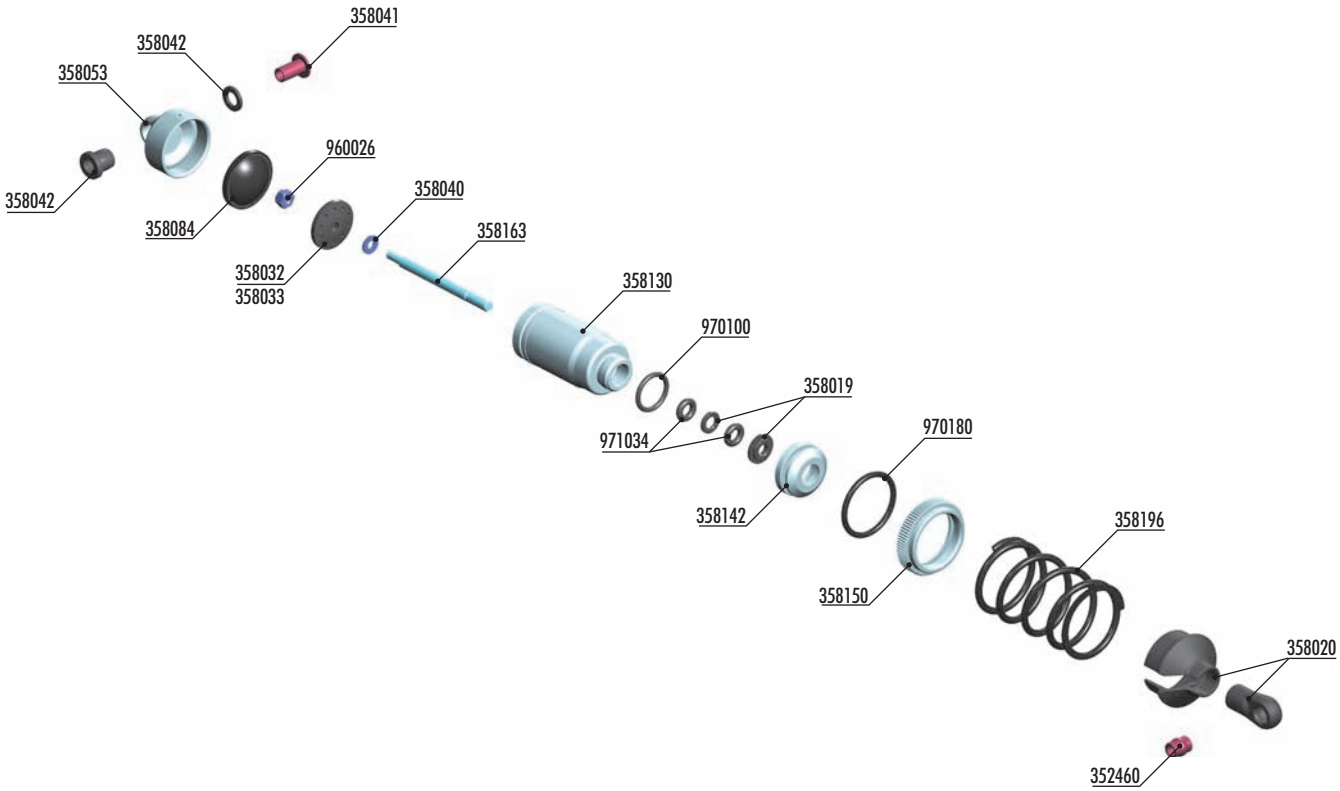




Cut the foam as needed to fill in space between the batteries and holder.

PISTONS





OPTION

#358054
ALU SHOCK CAP NUT WITH VENT HOLE - BLACK COATED (2)

BAG 11

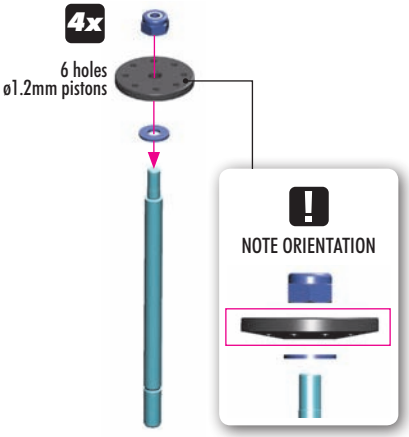
352460	PIVOT BALL 5.8 - V3 (10)
358019	COMPOSITE SET OF SHIMS FOR SHOCKS - V2 (2)
358020	COMPOSITE SHOCK PARTS
358032	SHOCK PISTON SET 8-HOLE (1.2; 1.3) 10-H. (1.1MM) - DELRIN - V2
358033	COMPOSITE SHOCK 6-HOLE PISTON SET (1.2; 1.3; 1.4MM) - DELRIN - V2
358040	HARDENED SHOCK SHIMS (4)
358041	STEEL SHOCK BUSHING (2)
358042	COMPOSITE SHOCK BUSHING & SHIM - V2 (2+2)
358053	ALU SHOCK CAP NUT - BLACK COATED (2)
358084	SHOCK RUBBER MEMBRANE BOTTOM RIBBED (4)
358106	GTX8 SHOCK ABSORBERS (2)
358130	GT ALU SHOCK BODY - HARD COATED (2)
358142	ALU SHOCK BODY NUT FOR SHOCK BOOT (2)
358150	ALU SHOCK BODY ADJ. NUT (2)
358163	GT SHOCK SHAFT (2)
358196	XRAY GT SPRING - 3 DOTS (2)
960026	NUT M2.5 - SHORT (10)
970100	O-RING 10 x 1.5 (10)
970180	O-RING 18 x 1.8 (10)
971034	SILICONE O-RING 3.5x2 (10)

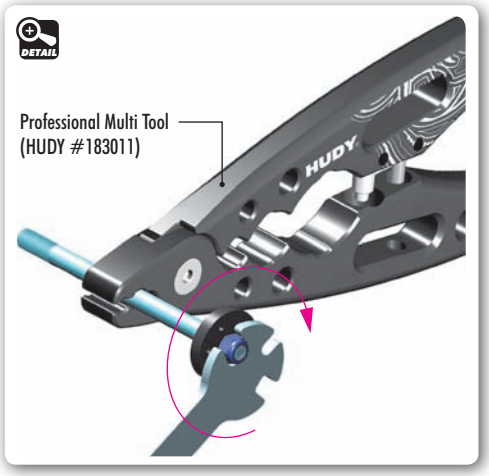
11. SHOCK ABSORBERS

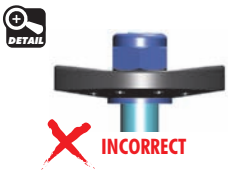
358040
S 2.5x6x0.5

960026
N M2.5

4x

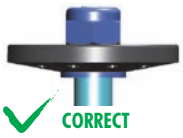






DO NOT OVERTIGHTEN

The self-locking nut is overtightened, causing distortion of the piston. This will negatively affect the free movement of the piston in the shock body.



TIGHTEN GENTLY

The self-locking nut is gently tightened. The piston remains undistorted and fits inside the shock body perfectly, ensuring smooth movement of the piston.

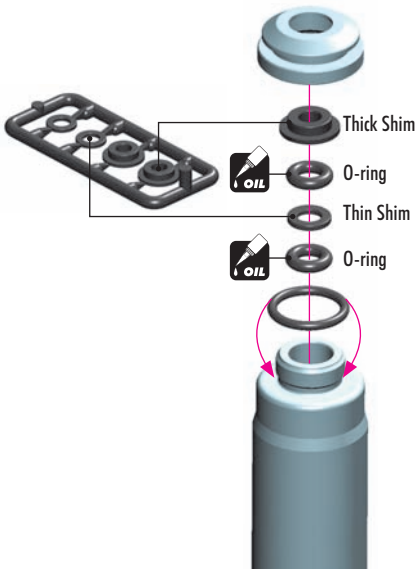
SET-UP BOOK
SHOCK DAMPING
SHOCK PISTONS

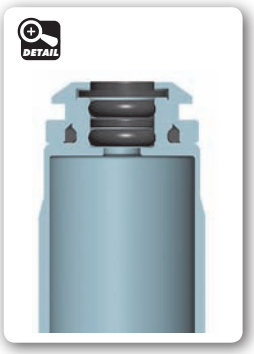
970100
O 10x1.5

971034
O 3.4x2

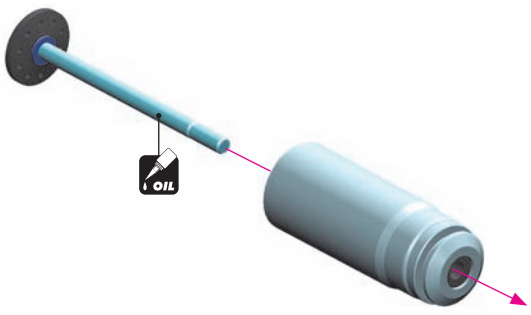
4x

There are two different thickness shims, use them as shown. Use the same procedure when building both front and rear shocks.

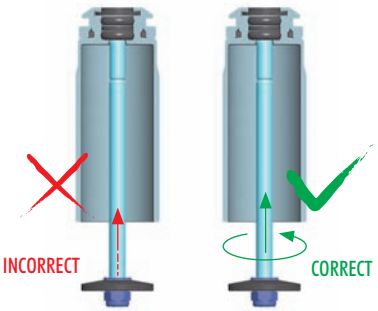




4x



EXTREMELY IMPORTANT

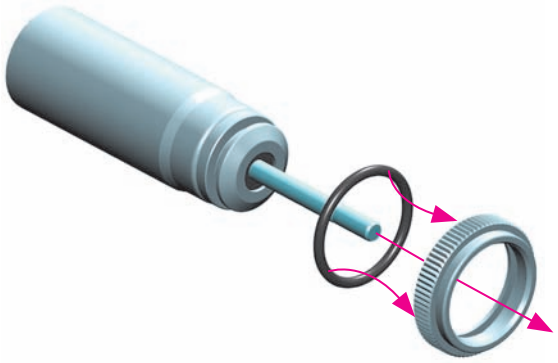


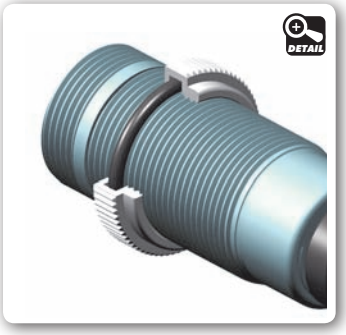
Do not push the shock rod straight through the lower shock body assembly; O-ring damage may result.

Twist the shock rod through the lower shock body assembly.

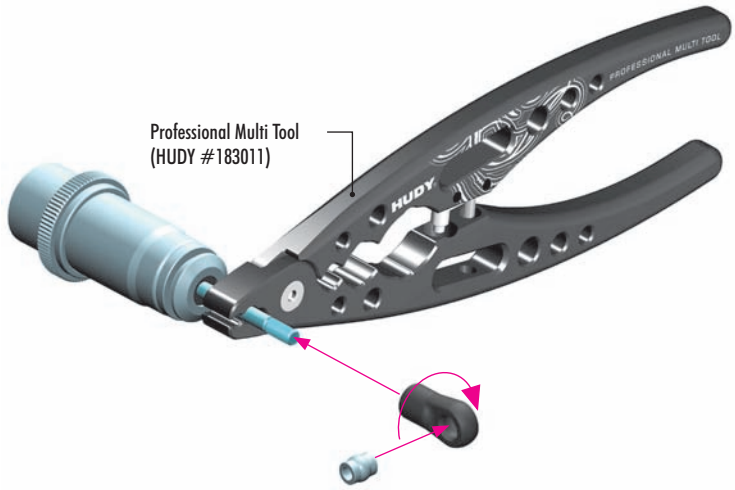
970180
O 18x1.8

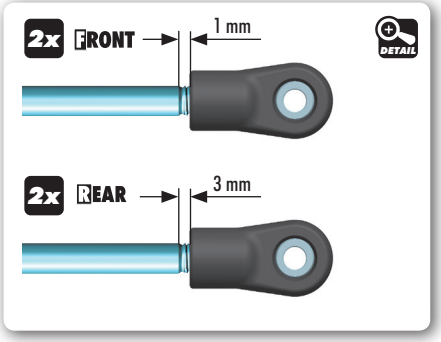
4x





4x





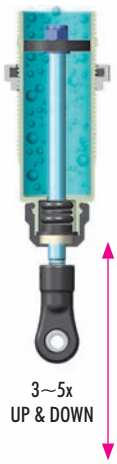
DEFAULT SHOCK REBOUND SETTING 0% (LOW REBOUND)

Follow the steps below to set the shock rebound to the default setting of 0%.

4x SHOCK
Oil 1000cSt

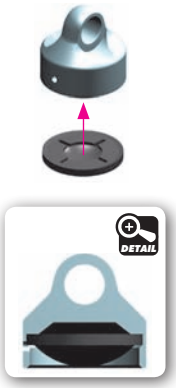
SET-UP BOOK
SHOCK OIL

❶ Extend the shock shaft completely. Fill the shock body with the shock oil. For the shocks use 1000cSt oil.



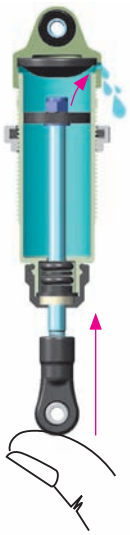
❷ Move the shock shaft up and down a few times to release the air bubbles trapped beneath the piston.

❸ Orient the filled shock vertically for several minutes with the shock shaft fully extended. The remaining air bubbles will release.



❹ Install the shock membrane into the groove in the upper shock cap.

❺ Gently place the shock cap assembly onto the filled shock body. Excess oil will spill from the shock. Screw the shock cap onto the body by only a few turns.



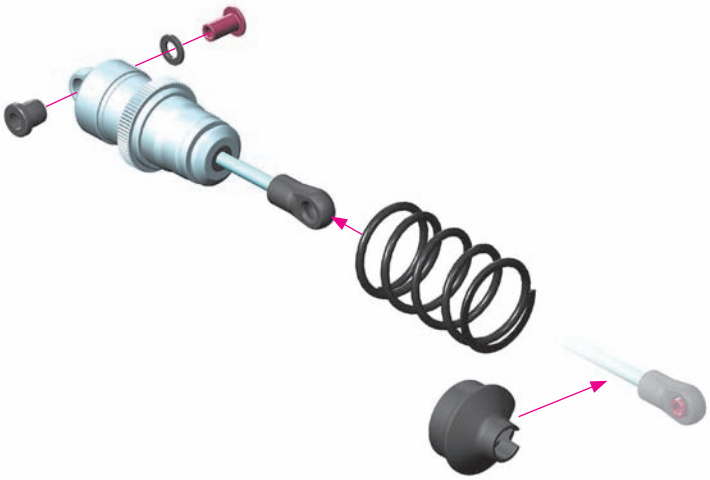
❻ Gently push the shock shaft completely into the shock body. Excess oil will flow through the hole in the shock cap.

❼ Keep the shock shaft pushed in the shock body and tighten the shock cap completely.
The rebound will be at approximately 0%.

11. SHOCK ABSORBERS

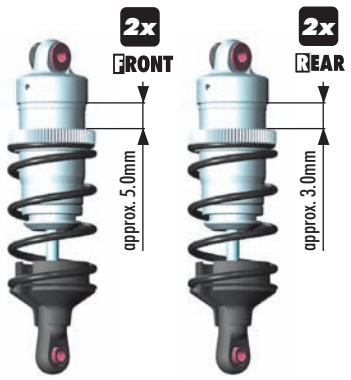
971034
O 3.4x2

4x



DETAIL

SHOCK PRELOAD



SET-UP BOOK

SPRING RATE SHOCK
PRELOAD
RIDE HEIGHT

TIP ALTERNATE SHOCK REBOUND SETTING (50% AND 100%)

The default shock rebound setting is 0% (as described on page 40).
Alternatively, you may set the shock rebound setting to 50% or 100% as described below. Remove the shock springs before performing shock rebound adjustment.

SETTING THE SHOCK REBOUND TO 50% (MEDIUM REBOUND)

REMOVE SHOCK CAP

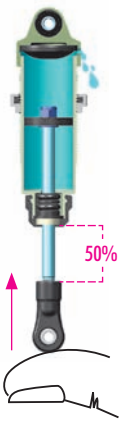
❶ Extend the shock shaft completely and remove the shock cap.

❷ Fill the shock body with shock oil up to the top. Make sure to use same viscosity shock oil as is in the shock.

❸ Orient the filled shock vertically for several minutes with the shock shaft fully extended. The remaining air bubbles will release.

HALF TIGHTEN

❹ Gently place the shock cap assembly onto the filled shock body. Excess oil will spill from the shock.



❺ Push the shock shaft 50% into the shock body. Excess oil will bleed thgrough the hole in the shock cap.

TIGHTEN FULLY

❻ Keep the shock shaft pushed 50% into the shock body and tighten the shock cap completely.
The rebound will be at approximately 50%.

SETTING THE SHOCK REBOUND TO 100% (HIGH REBOUND)

REMOVE SHOCK CAP

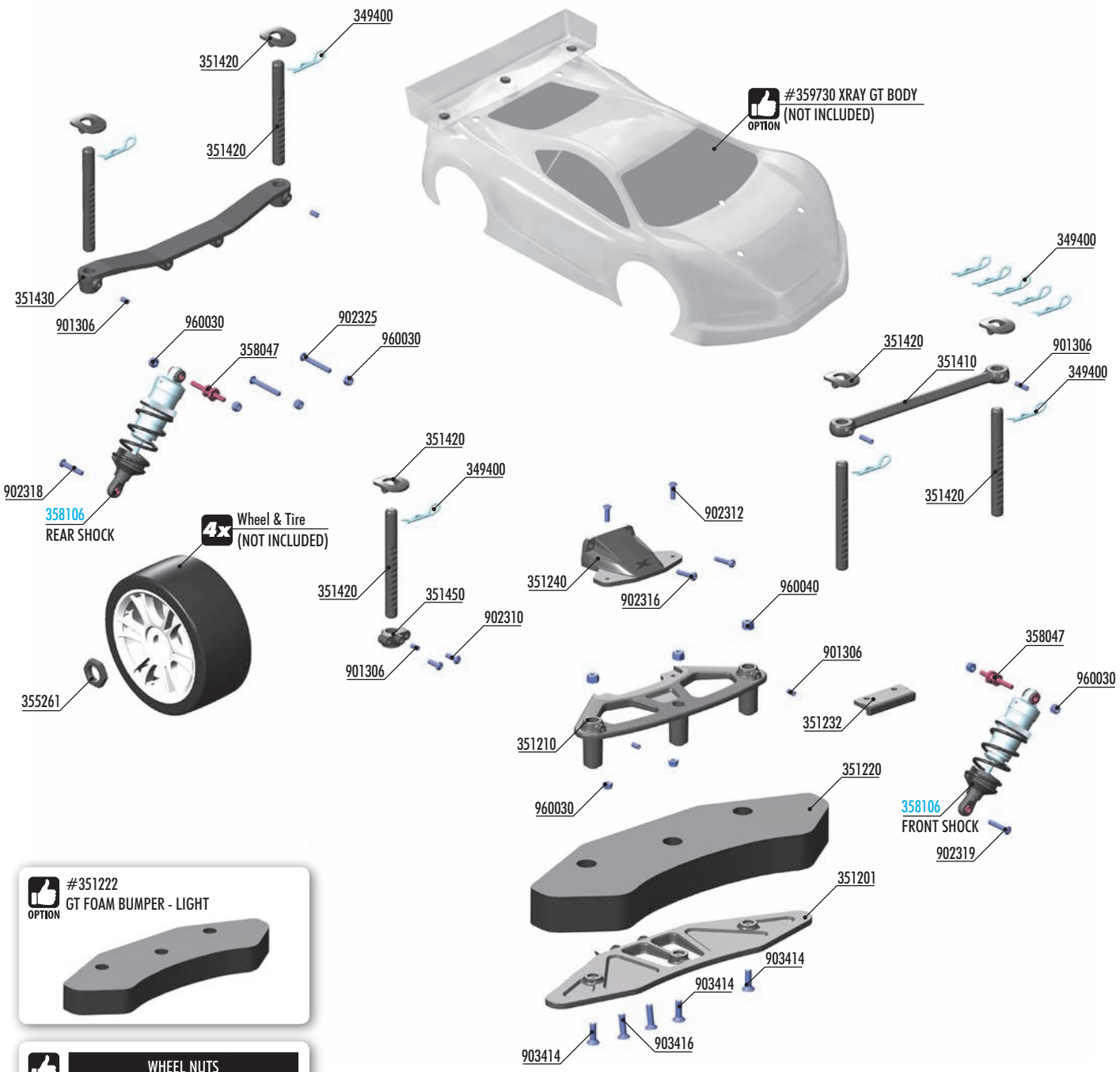
❶ Extend the shock shaft completely and remove the shock cap.

❷ Fill the shock body with shock oil up to the top. Make sure to use same viscosity shock oil as is in the shock.

❸ Orient the filled shock vertically for several minutes with the shock shaft fully extended. The remaining air bubbles will release.

TIGHTEN FULLY

❹ Gently place the shock cap assembly onto the filled shock body. Keep the shock shaft extended 100% from the shock body and tighten the shock cap completely.
The rebound will be at approximately 100%.



OPTION #351222
GT FOAM BUMPER - LIGHT

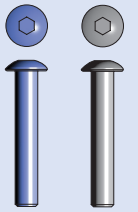
OPTION

WHEEL NUTS		
#355261	OPEN	INCLUDED
#293560	COVERED	OPTION
#355265	COVERED	OPTION

BAG 12

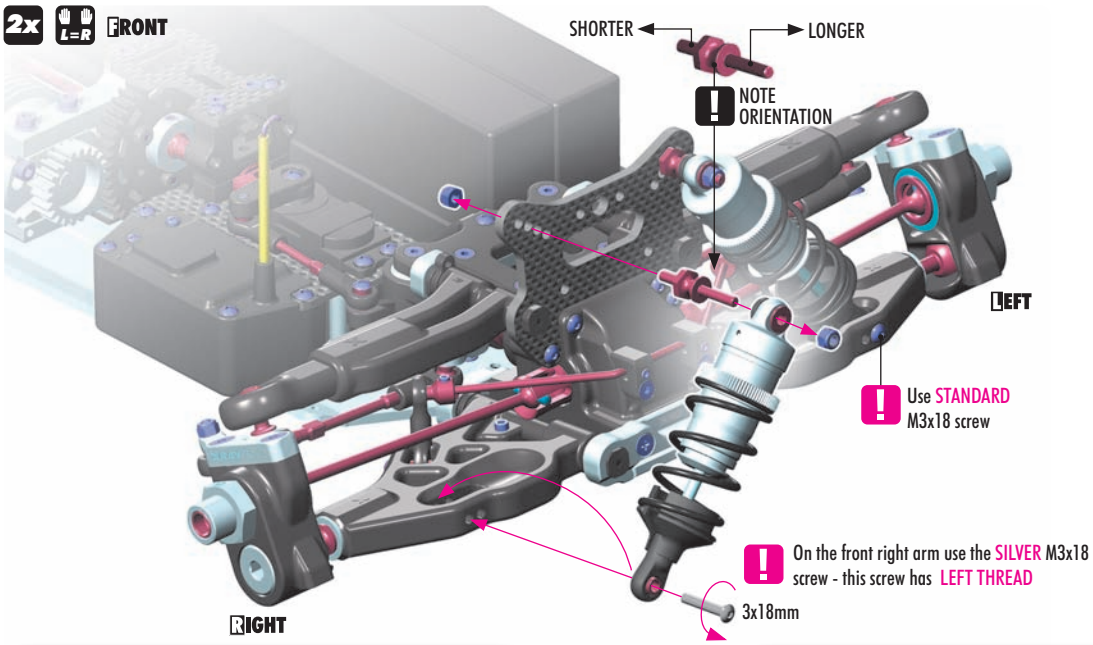
349400	BODY CLIP (10)
351201	GT COMPOSITE FRONT BUMPER
351210	GT COMPOSITE FRONT UPPER BUMPER
351220	GT FOAM BUMPER
351232	GT COMPOSITE FRONT & REAR SUSPENSION HOLDER PLATE
351240	GT COMPOSITE FRONT UPPER BUMPER BRACE
351410	GT COMPOSITE FRONT HOLDER FOR BODY POSTS
351420	GT COMPOSITE BODY POSTS (2)
351430	GT COMPOSITE REAR HOLDER FOR BODY POSTS
351450	GT COMPOSITE CENTER BODY POST HOLDER
355261	WHEEL NUT - RIBBED - HARD COATED (2)
358047	STEEL SCREW SHOCK PIVOT BALL WITH HEX (2)
901306	HEX SCREW SB M3x6 (10)
902310	HEX SCREW SH M3x10 (10)
902312	HEX SCREW SH M3x12 (10)
902316	HEX SCREW SH M3x16 (10)
902318	HEX SCREW SH M3x18 (10)
902319	HEX SCREW SH M3x18 - LEFT THREAD (10)
902325	HEX SCREW SH M3x25 (10)
903414	HEX SCREW SFH M4x14 (10)
903416	HEX SCREW SFH M4x16 (10)
960030	NUT M3 (10)
960040	NUT M4 (10)
358106	GTX8 SHOCK ABSORBERS (2)

12. FINAL ASSEMBLY



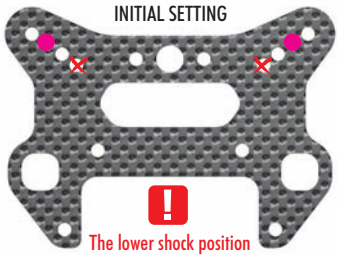
SET-UP BOOK
SHOCK ABSORBERS

2x L=R FRONT



DETAIL L=R

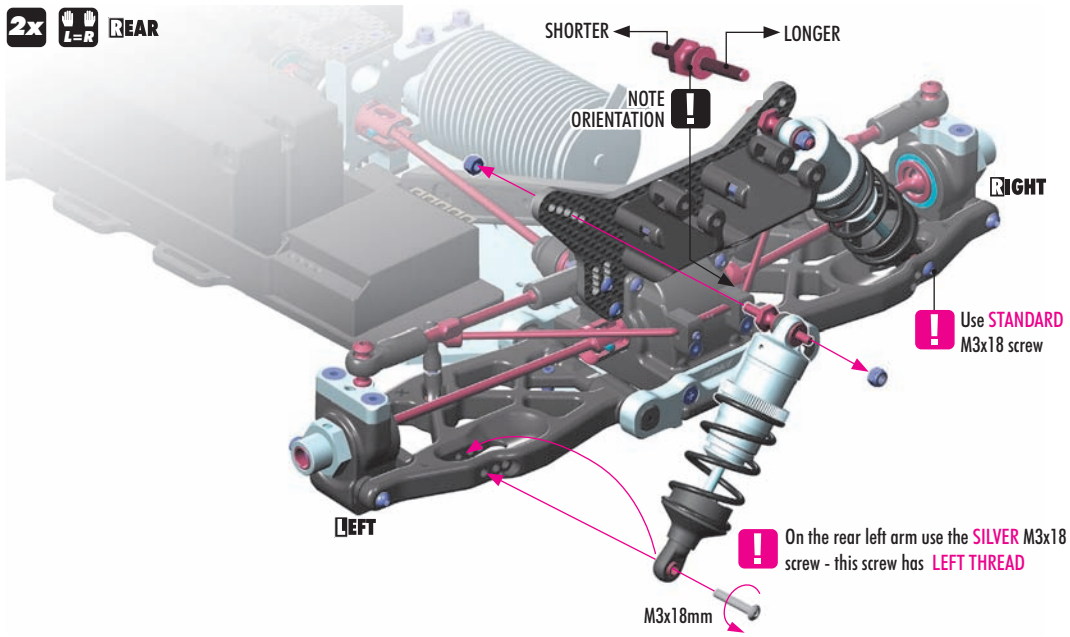
DETAIL



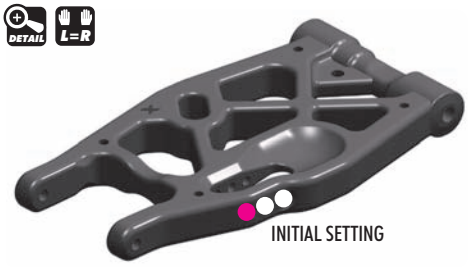
L=R

SET-UP BOOK
SHOCK ABSORBERS

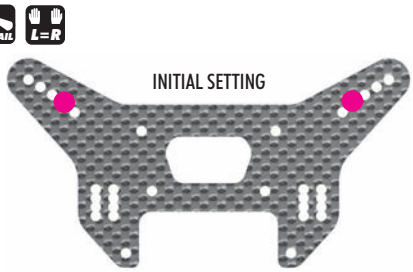
2x L=R REAR



DETAIL L=R



DETAIL L=R



XRAY

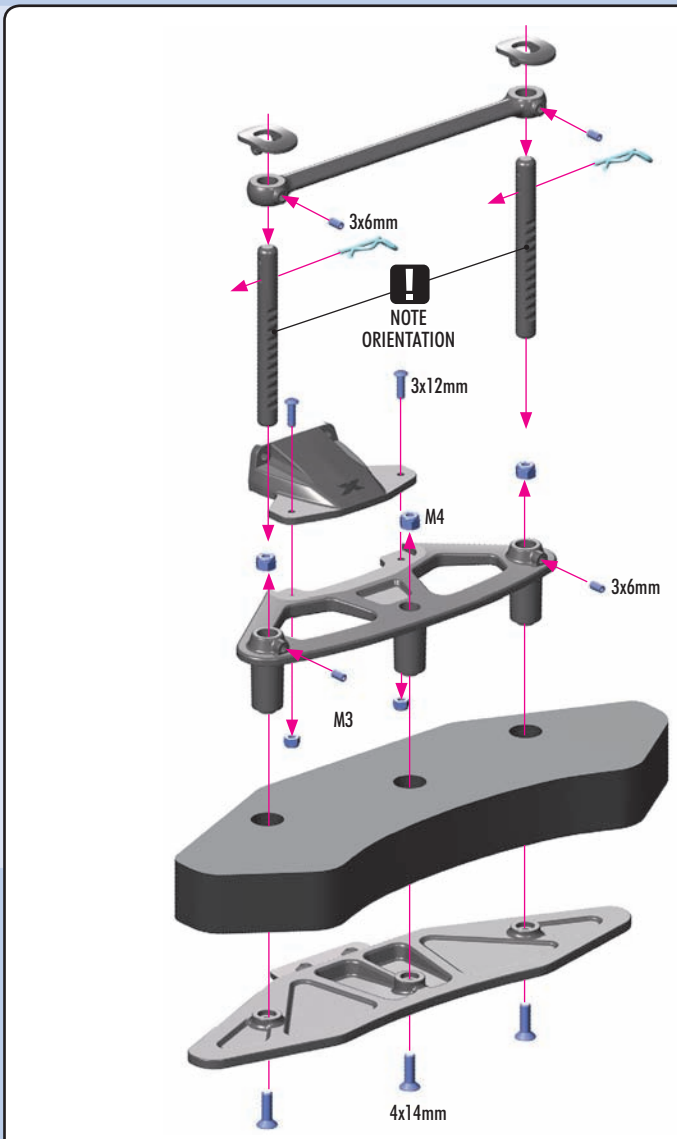

901306
SB M3x6

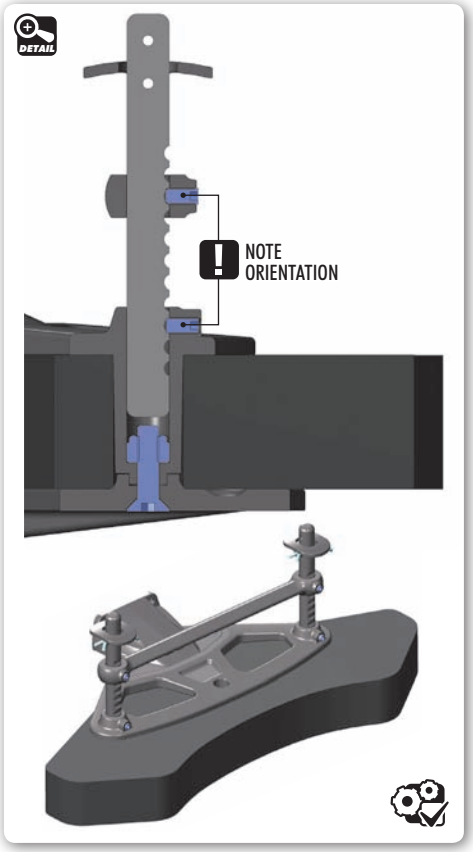

902312
SH M3x12

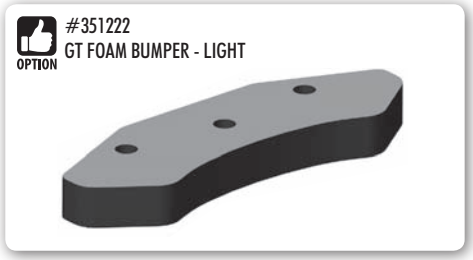

903414
SFH M4x14


960030
N M3


960040
N M4

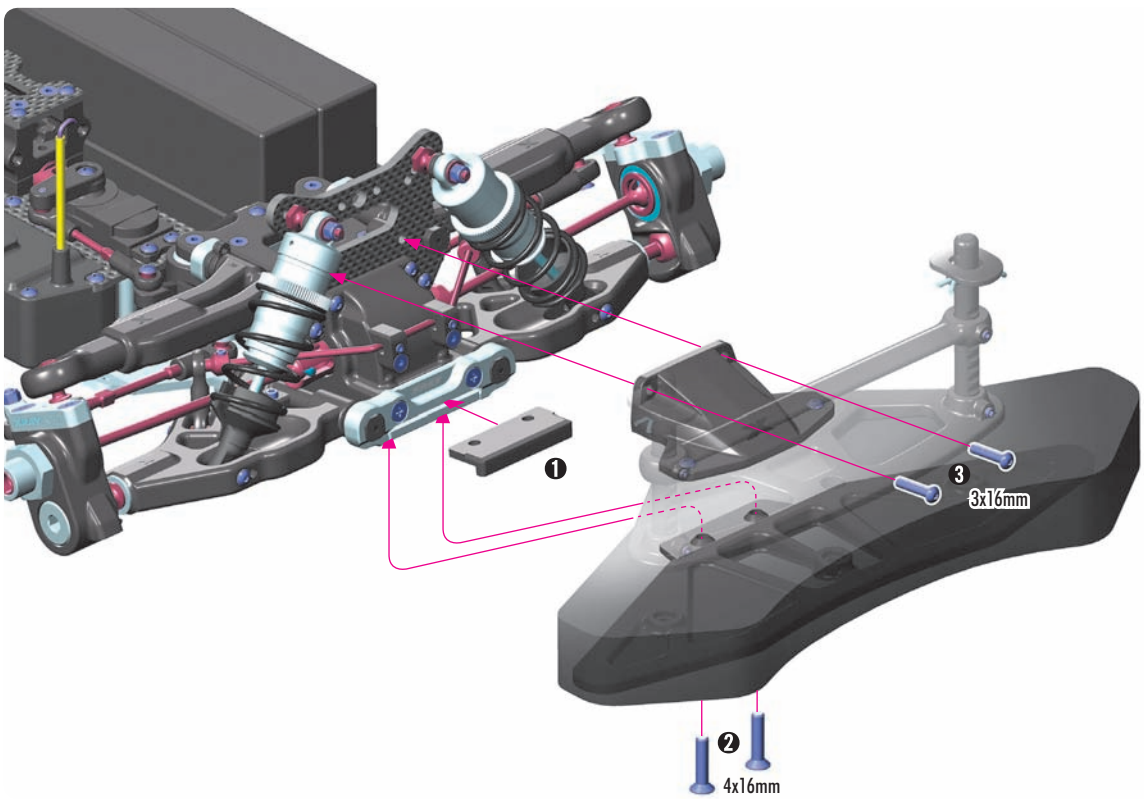






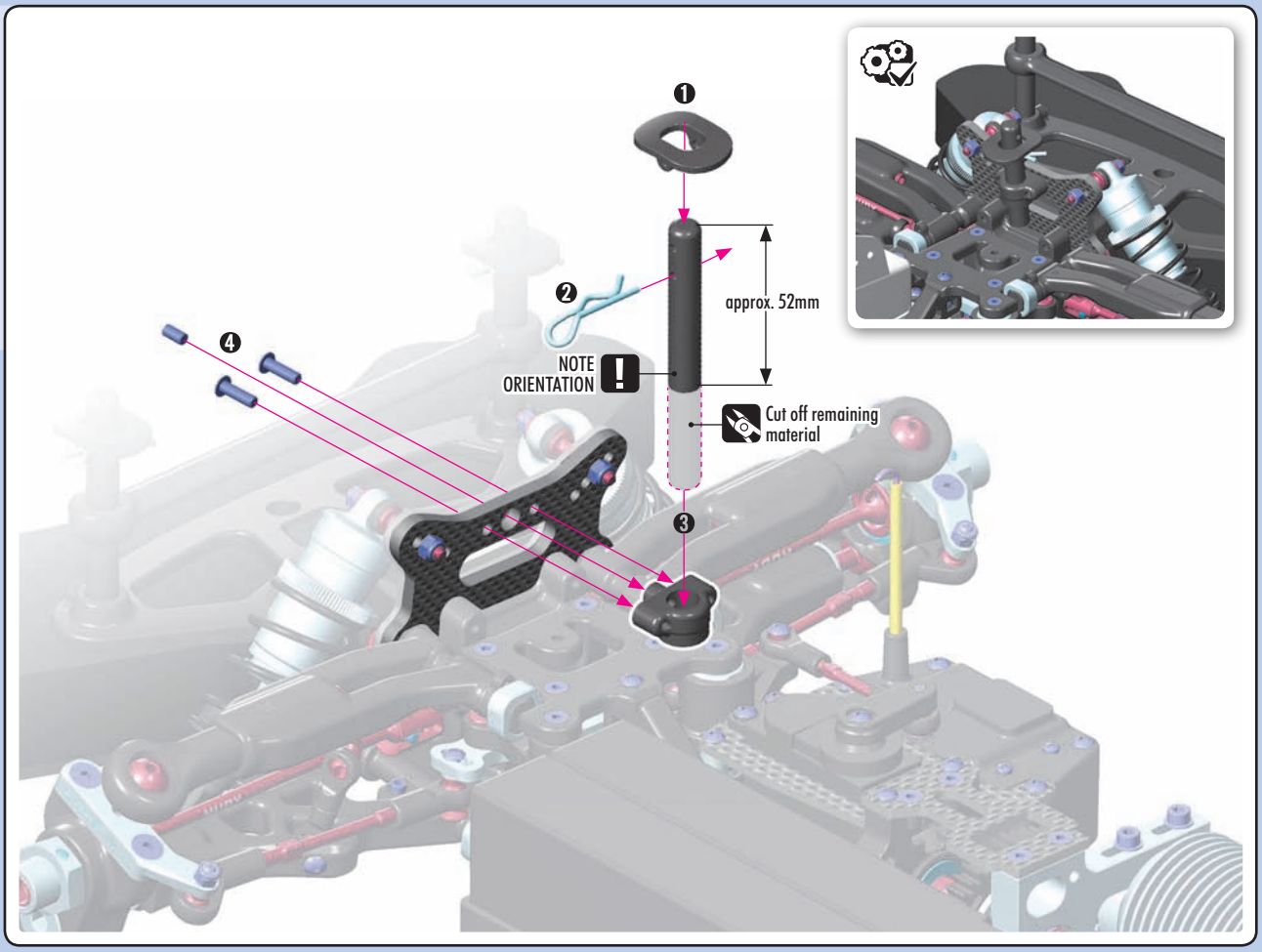

902316
SH M3x16


903416
SFH M4x16



901306
SB M3x6

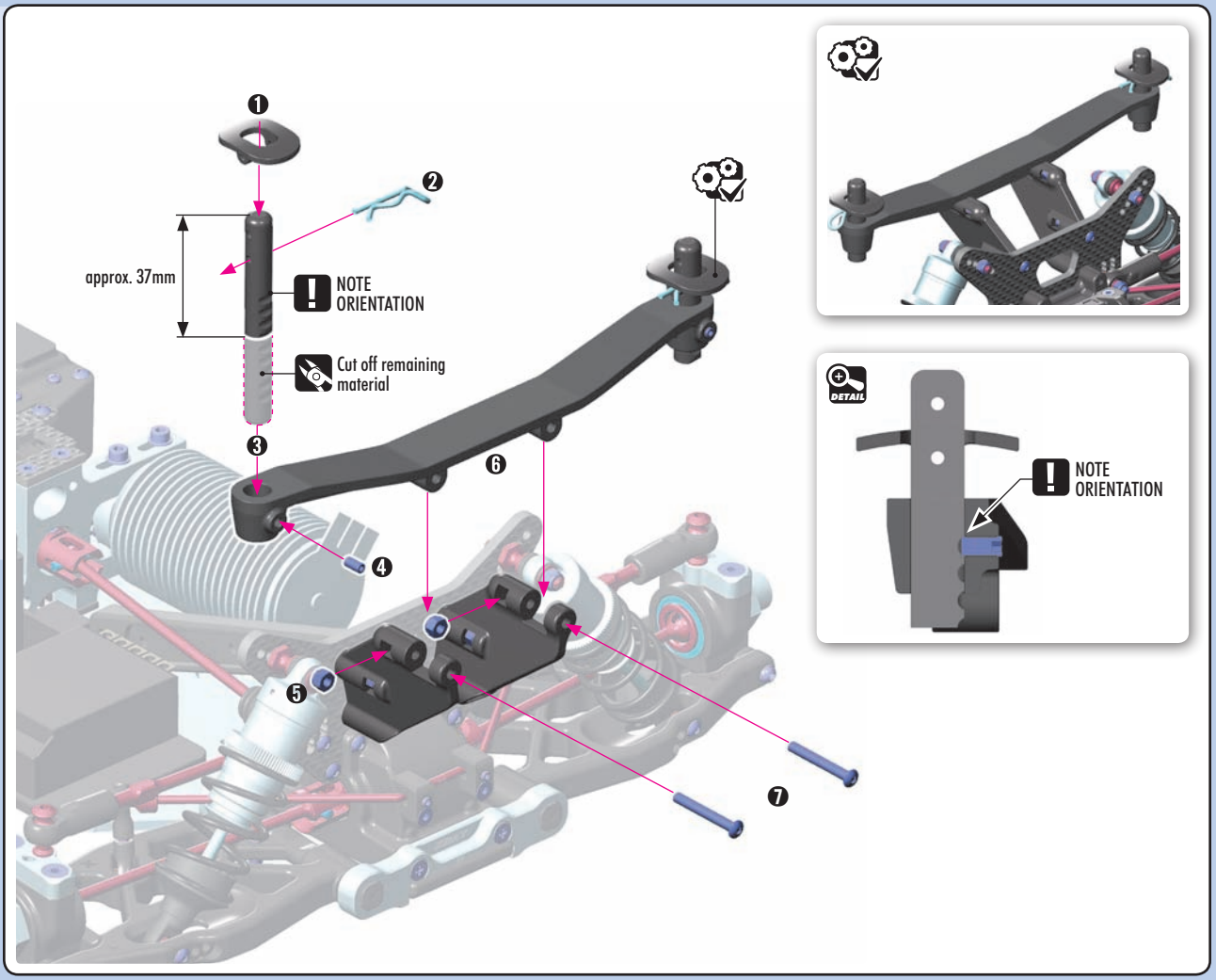
902310
SH M3x10



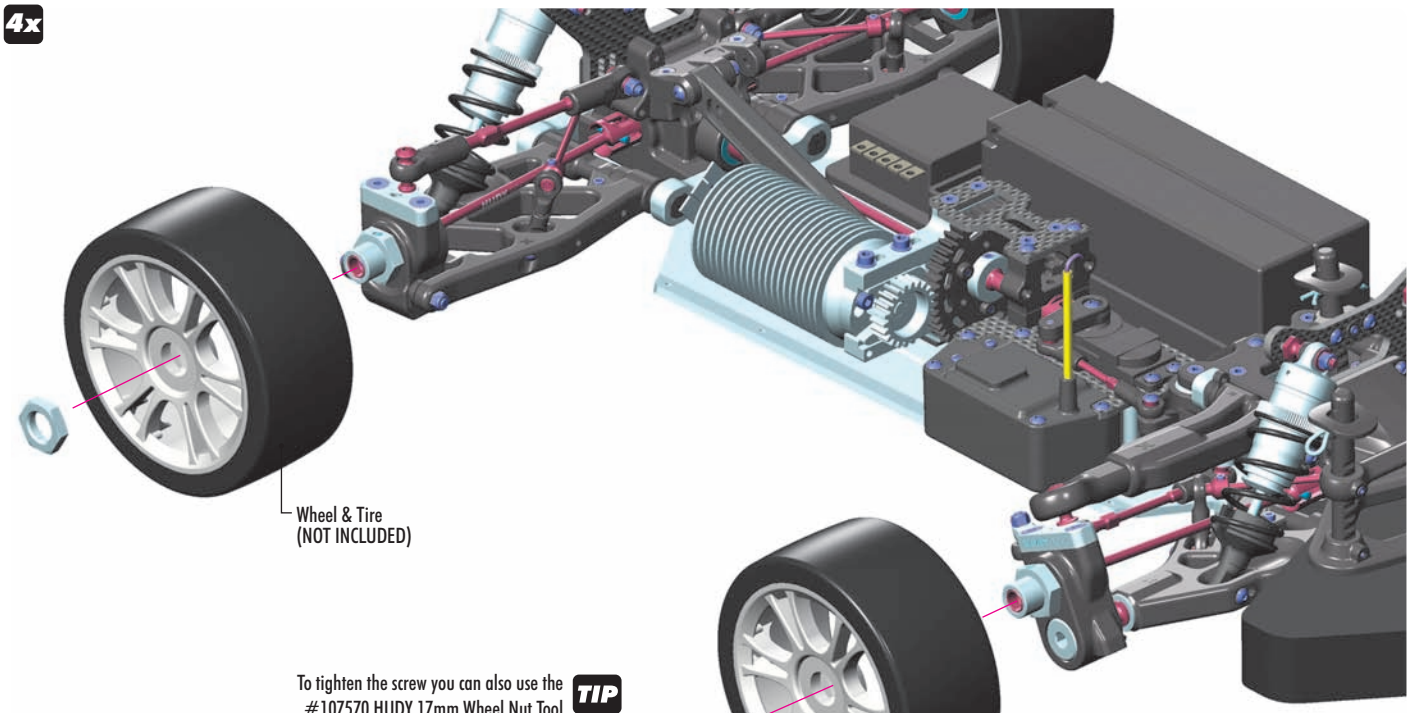
901306
SB M3x6

902325
SH M3x25

960030
N M3



4x

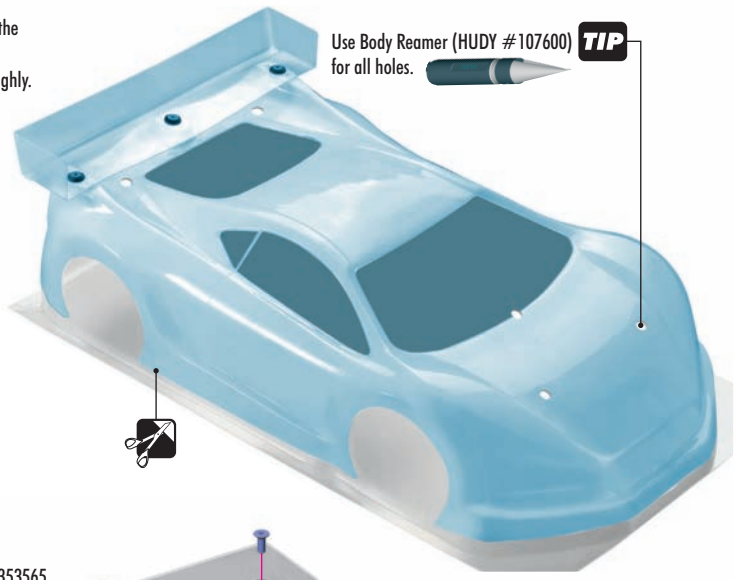


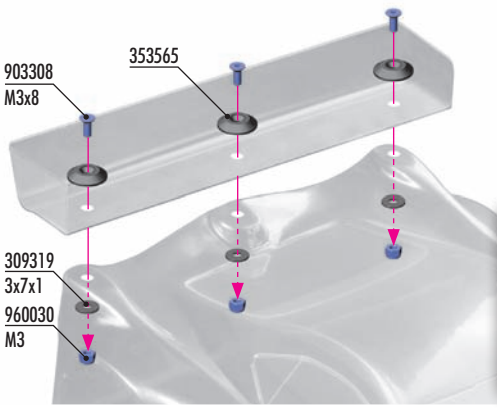
OPTION

WHEEL NUTS		
#355261	OPEN	INCLUDED
#293560	COVERED	OPTION
#355265	COVERED	OPTION

OPTION #359730 GTX BODY (NOT INCLUDED)

❶ Before cutting and making holes on the body, put the unpainted body on the chassis to confirm the mounting position and location for holes and cutouts.
❷ Before painting, wash the inside of the body with mild detergent, and then rinse and dry thoroughly.
❸ Mask all windows.
❹ Apply paint masks as appropriate.
❺ Paint the body using paints formulated for polycarbonate bodies.
❻ When the paint is dry, remove the masking.
❼ Carefully cut out the body using appropriate scissors or cutting tools.
❽ When you have finished cutting, peel off the external protective films.





TIP To reinforce the body or to fix broken body use #106280 HUDY BODY FIX

OPTION

WING SHIMS		
#353565	COMPOSITE	INCLUDED
#293561	ALU	OPTION
#293561-0	ALU	OPTION
#353561	ALU	OPTION

SET-UP SHEET

XRAY GTXE

RACE
TRACK
NAME
DATE

TEMPERATURE AIR
TEMPERATURE TRACK

LAPS	FINAL POSITION	BEST LAPTIME	RACE LENGTH
		/sec	/min

TRACKS

CONDITION: ☐ SMOOTH ☐ MEDIUM ☐ BUMPY ☐ TECHNICAL ☐ MIXED ☐ FAST

TRACTION: ☐ LOW ☐ MEDIUM ☐ HIGH

DIFFERENTIAL

FRONT		REAR
	TYPE	
	BAVEL GEAR	
	OIL	

GEARING

MOTOR PINION /T — /T SPUR GEAR

SHOCKS

FRONT		REAR
	SPRINGS	
/cSt	OIL	/cSt
/%	REBOUND	/%
☐ 6 HOLES ☐ 8 HOLES ☐ 10 HOLES	PISTONS 1.1 mm 1.2 mm 1.3 mm 1.4 mm	☐ 6 HOLES ☐ 8 HOLES ☐ 10 HOLES
	OTHER PISTONS	

ANTI-ROLL BAR

FRONT		REAR
/mm	THICKNESS	/mm

TIRES

FRONT		REAR
	TYPE	
	INSERTS	
	WHEELS	

ELECTRONICS

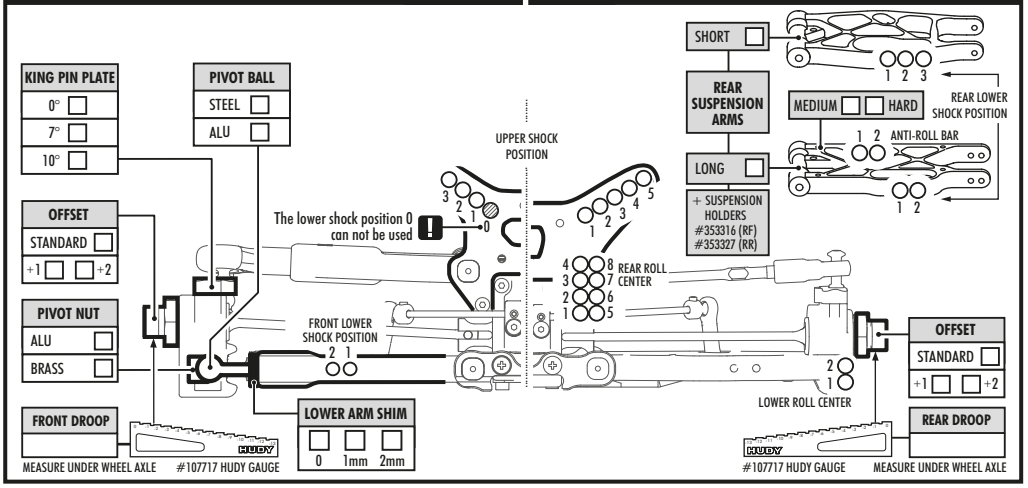
MOTOR
SPEEDO
TIMING
BATTERY

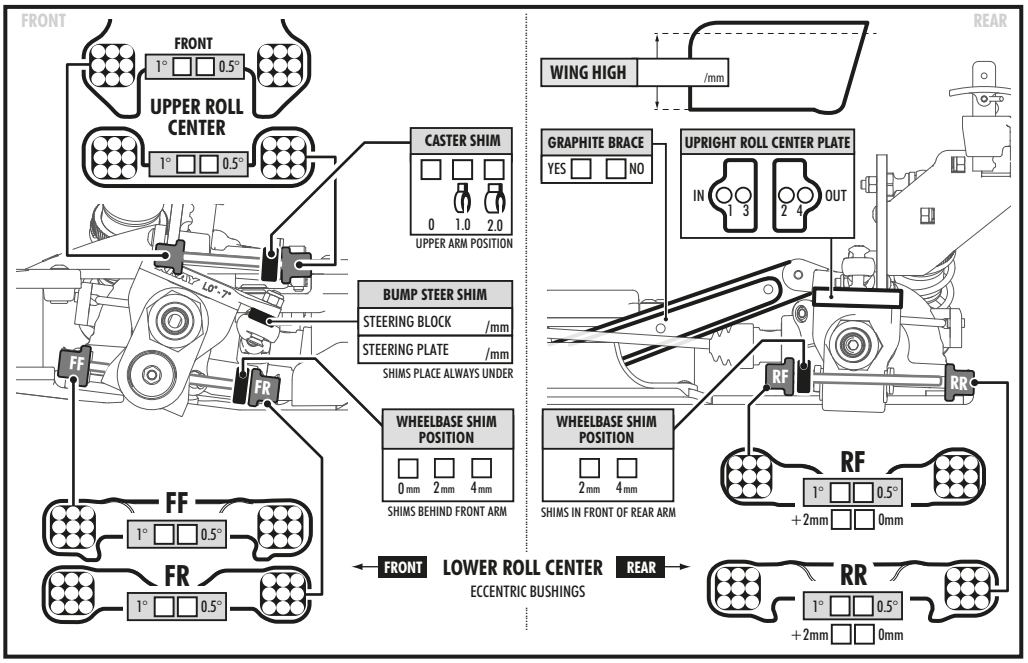
BODY / WEIGHT

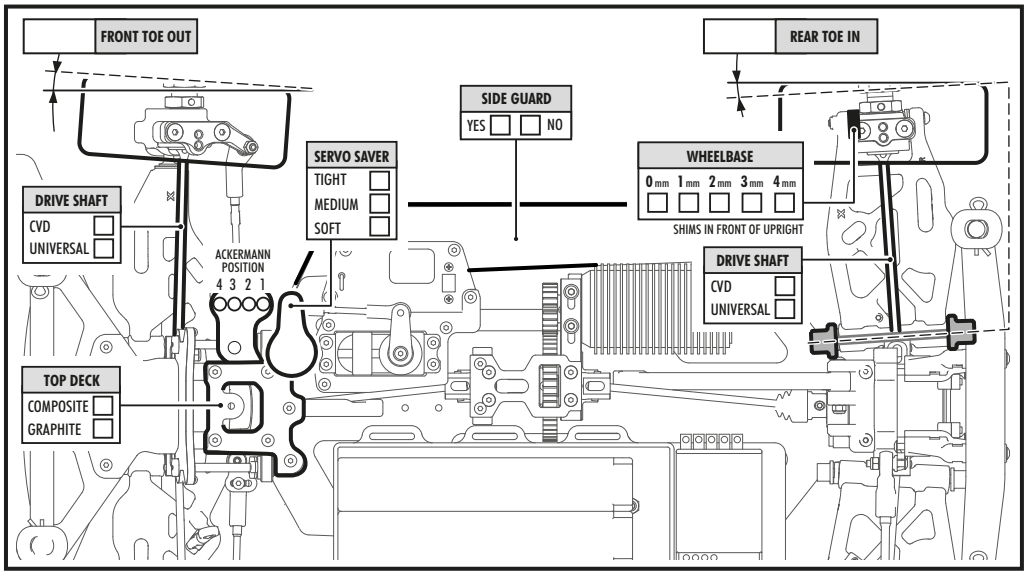
TYPE — TOTAL /g

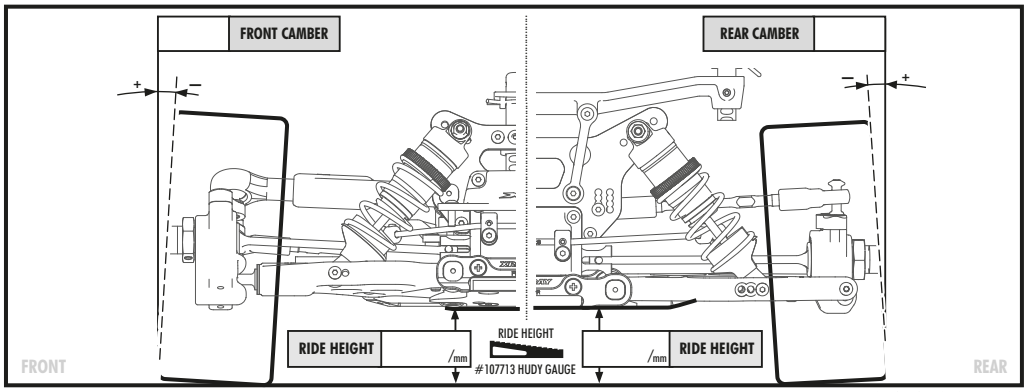
COMMENTS

FRONT / REAR









COMMENTS

ENGINE OPERATION

PREPARING TO OPERATE THE ENGINE

- Never modify the engine or muffler.
- Confirm the position of needle and idling before running. Be sure to run a new engine smoothly.
- Make sure the air filter is clean and oiled.
- Never run your engine without an air filter. Your engine can be seriously damaged if dirt and debris get inside the engine.
- For proper engine break-in, please refer to the manual that came with the engine.
- The engine may not start or run properly if the air filter is dirty, or choked with sand and dust.
- If the fuel pipe is choked or deteriorates, the engine may not start, and there is danger that fuel will leak out.

STARTING AND RUNNING THE ENGINE

Be sure to observe the following starting process. Failure to do so may cause the model car to start suddenly, which may lead to damage or unexpected accidents.

1. Make sure the transmitter and receiver batteries are fully charged.
2. Make sure that your transmitter and receiver are both on the same frequency. If you have a transmitter with multiple model memory, make sure you have selected the proper profile for your car.
3. Put the car on the starter box and keep the tires from touching the ground.
4. Turn on the transmitter.
5. Turn on the receiver in the car.
6. Make sure the steering servo and engine servos work normally and adjust them correctly.
7. Put fuel in the fuel tank, and close the cap securely.
8. Apply the glow igniter to the engine glowplug.
9. Push the model car onto the starter box to start the engine. (If the engine is new, follow the instruction manual and be sure to break in the new engine properly).
10. When the engine has started, remove the glow igniter.
11. Follow your engine break-in procedure and tune the engine as appropriate.

STOPPING THE ENGINE

Before you stop the engine, try to make sure the engine is at idle first. There are several ways to stop the engine:

- Use a rag to cover the exhaust tip. Be careful! The exhaust is extremely hot so use a thick rag and gloves.
- Pinch the fuel tubing to stop the flow of fuel to the carb. Be careful, this can make the motor run lean which can damage the motor.
- Put your hand over the air filter, or squeeze the air filter element to block the airflow.
- Press an object (such as a screwdriver handle or shoe) against the rotating flywheel to stop its rotation. Be very careful, and do not stick your hand or fingers near the rotating flywheel.

FINISHING OPERATIONS

1. Stop the engine.
2. Turn off the receiver in the car
3. Turn off the transmitter.

MAINTENANCE AFTER RUNNING

Take proper care of your car after running to keep it performing well, and take notice of any damage and wear.

1. Do not leave fuel in the tank.
2. Go outside to drain any residual fuel from the exhaust pipe.
3. Clean the car and remove all sand, mud, and other debris.
4. Use after-run oil in your engine after you have finished running for the day.

SHOCK MAINTENANCE

The most important maintenance task for keeping consistent shock performance is refilling and bleeding them correctly. If built correctly, it will not be necessary to re-build them often. Replacing warped/hard rubber bladders and o-rings, scarred piston rods, or shaved/split/loose composite upper and lower ball joints are also important.

- For club racing, it is recommended to check the shocks for air inside before each race and only re-fill and bleed them if necessary. Before each race day, make sure you take the spring off of each shock, hold it up to your ear, and quickly compress the shock rod fully into the body while listening for any air making a "whistling" or "squishy" sound as it passes through the piston holes. If you hear any air, refill and bleed your shocks. For high-competition racing, it is recommended that the shocks be re-filled and bled before a large event.
- If building or pairing new shocks, always make sure they are the same length using a shock length measuring tool and adjust the lower ball joints as needed.
- If installing new rubber bladders, carefully trim the thin excess rubber from the edges of their lips. Curved body scissors work the best.
- Regularly inspect the amount of dirt on the felt protector in the shocks (if present) and regularly replace with a new one.
- During regular shock operation, oil naturally gets on the shock shaft and drop-by-drop slightly gets out of the shock body. Shocks should be inspected regularly after each race, and oil replaced as required.

BEARING MAINTENANCE

Ball-bearings in an off-road car or truggy must be properly maintained for smooth operation and long lifespan.

Typically, the ball-bearings included in new cars are greased for highest lifespan and as such the drivetrain may not seem to be as free as with lightly-oiled ball-bearings. However, when the car is run the ball-bearings will become more free and the drivetrain will become very efficient.

There are several types of bearings discussed here: bearings which already come greased from the factory, bearings which must be lubricated using the HUDY Bearing Grease, and then there are also bearings in the steering system which need to be lubricated with HUDY Bearing Oil.

The following procedures are recommended to clean all of the bearings in your off-road car or truggy. For high-competition racing, we recommended doing this every 3-4 weeks, or before a major race.

1. Remove the seals on both sides of the bearing (if present). If the seals bend a little and you can see a kink, carefully flatten the kink out by hand.
2. Spray the seals with motor cleaner and blow dry with compressed air.
3. Spray the bearing on both sides with motor cleaner.
4. Spin the bearing while it is still wet to dislodge any particles with the cleaner.
5. Spray the bearing on both sides again.
6. Blow both sides of the bearing dry with compressed air to make sure particles come out.
7. Hold the inner part of the bearing with my left thumb/forefinger and spin it to make sure it spins free without any abnormal vibrations or sounds.
8. Place one drop of bearing oil into each side of the bearing.
9. Replace both seals at the same time by lining them up on each side of the bearing and lightly pressing them in all the way around the bearings circumference with your thumb and forefinger. Do not press too hard or use any type of tool, such as a wrench tip, to push the blue seals in as they will push in too far, bend and cause drag.

If you spin test the bearing after you have re-oiled and sealed it, it will not spin freely for an extended period of time. The lightest of oils may allow it to spin for 1-2 seconds. This is normal and once you have mounted the bearings in the car again, the drive train will spin freely.

Make sure you use a motor cleaner that does not leave a residue after it dries as this may cause drag and wear in the bearings.

CLUTCH BEARINGS

To prolong the lifespan of the clutch bearings, they must be regularly cleaned and lubricated (preferably after each run) using a high-quality grease such as HUDY Bearing Grease. However, after some time the clutch bearings must be replaced with new ones.

RECOMMENDED PRODUCTS

- Use HUDY Bearing Grease to regularly lubricate grease-bearing ball-bearings.
- Use HUDY Bearing Oil to lubricate the bearings of the steering system.
- Use HUDY Bearing Grease to regularly lubricate the clutch bearings.

HUDY #106213

HUDY #106220

HUDY #106222

HUDY #106221

HUDY #106230

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